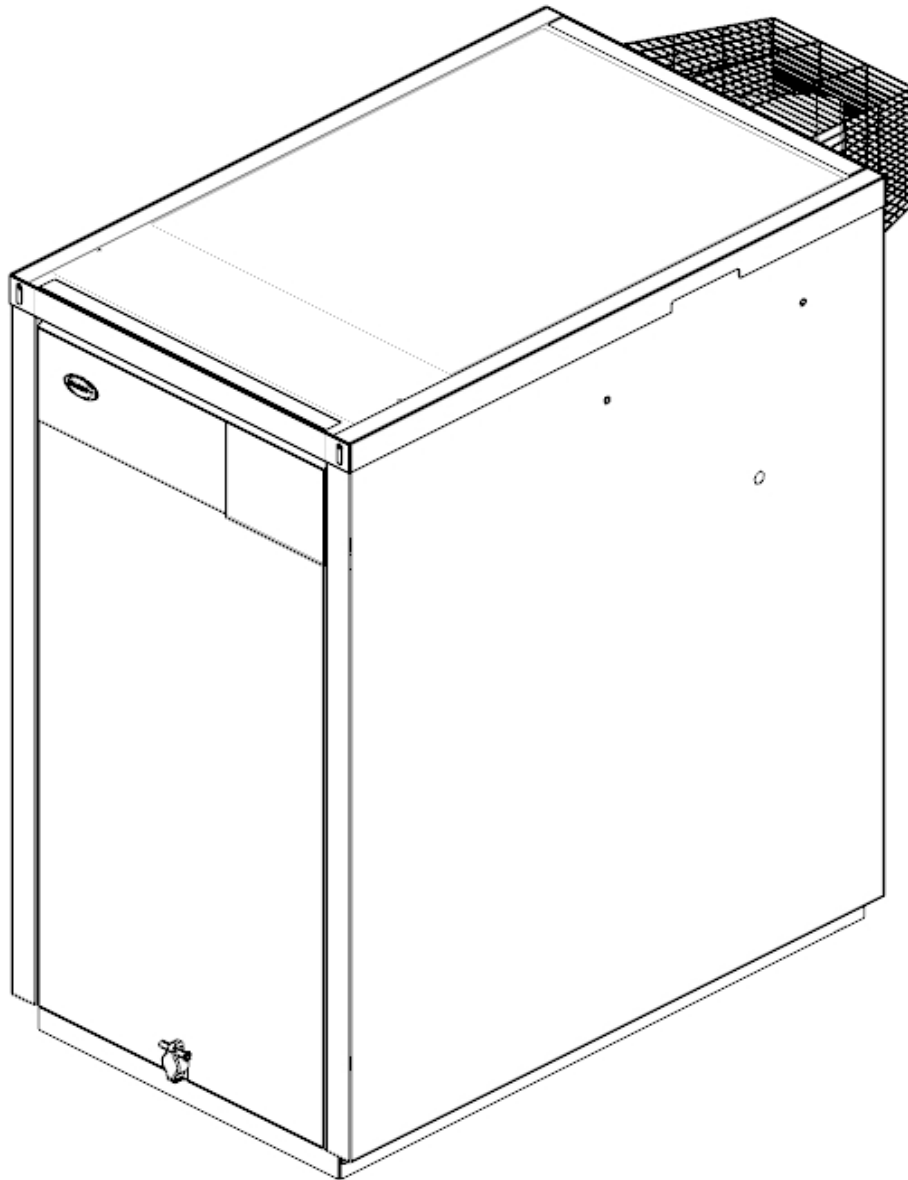
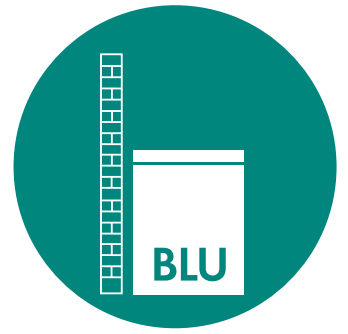


Grant VortexBlue

External Module

Condensing Oil Boiler Range

Installation and Servicing Instructions



IMPORTANT NOTE FOR INSTALLERS

These instructions are intended to guide installers on the installation, commissioning and servicing of the Grant VortexBlue oil boiler. After installing the boiler, leave these instructions with the user.

A user handbook is available to guide users in the operation of the oil boiler.

SPECIAL TEXT FORMATS

The following special text formats are used in these instructions for the purposes listed below:

! WARNING !

Warning of possible human injury as a consequence of not following the instructions in the warning.

! CAUTION !

Caution concerning likely damage to equipment or tools as a consequence of not following the instructions in the caution.

! NOTE !

Used for emphasis or information not directly concerned with the surrounding text but of importance to the reader.

PRODUCT CODES AND SERIAL NUMBERS COVERED

The serial numbers used on Grant oil boilers consist of a fifteen digit numerical code with the final three digits being the product identifier.

For example:

100000200218724

These instructions cover the following product codes and serial numbers:

Product code	Serial number identifier
VTXBFOM21	724
VTXBFOM26	725
VTXBFOM36	726

SERVICING

The boiler should be serviced at least every twelve months and the details entered in the Service Log in the user handbook.

FUEL TYPE

All Grant Vortex boilers are suitable for use with Class C2 Kerosene.

The use of Class D Gas Oil on all Grant Vortex Low NOx and Blue Flame boilers DOES NOT comply with ErP requirements or EU regulations, and as a result Grant UK does not condone its use.

Grant VortexBlue boilers are NOT suitable for use with bio-kerosene.

! NOTE !

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.

Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.



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1 INTRODUCTION

1.1 HOW A CONDENSING BOILER OPERATES

During the combustion process, hydrogen and oxygen combine to produce heat and water vapour. The water vapour produced is in the form of superheated steam in the heat exchanger. This superheated steam contains sensible heat (available heat) and latent heat (heat locked up in the flue gas). A conventional boiler cannot recover any of the latent heat and this energy is lost to the atmosphere through the flue.

The Grant Vortex condensing boiler contains an extra heat exchanger which is designed to recover the latent heat normally lost by a conventional boiler. It does this by cooling the flue gases to below 90°C, thus extracting more sensible heat and some of the latent heat. This is achieved by cooling the flue gases to their dew point (approximately 55°C).

To ensure maximum efficiency, the boiler return temperature should be 55°C or less, this will enable the latent heat to be condensed out of the flue gases.

- The boiler will achieve net thermal efficiencies of 100%.

To achieve maximum performance from the Grant Vortex boiler, it is recommended that the heating system is designed so that a temperature differential of 20°C between the flow and return is maintained.

The Grant Vortex boiler will however still operate at extremely high efficiencies even when it is not in condensing mode and therefore is suitable for fitting to an existing heating system without alteration to the radiator sizes. The boiler is capable of a maximum flow temperature of 75°C.

1.2 BOILER DESCRIPTION

Grant VortexBlue External modules have an insulated weatherproof enclosure made of galvanised steel with a powder coated finish, and are designed for external installation, either against a wall or free standing some distance away from the property, as required.

The Grant VortexBlue range of automatic pressure jet oil boilers have been designed for use with a fully pumped central heating system with indirect domestic hot water cylinder.

They are not suitable for use with either a direct cylinder or a 'primatic' cylinder or gravity hot water.

The boilers are suitable for use on open vented or sealed central heating systems. Sealed system conversion kits are available with the necessary components. Refer to Section 7.

All boilers are supplied with the control panel and burner factory fitted.

All the models in the current Grant VortexBlue range of boilers are designed to comply with the maximum NOx emissions* under the Energy-related Products Directive (ErP).

* From the 26th September 2018, the maximum NOx emissions for all new oil fired boilers (up to and including 400kW for both new build and replacement boiler installations) is 120mg/kWh.

1.3 FLUE OPTIONS

Grant VortexBlue External boilers are supplied with a low level discharge flue system, which can either be fitted to the rear, left hand or right hand flue outlet position, as required.

It is possible to discharge the products of combustion at a higher level by using the following components from the Grant 'Green' flue system:

- External module starter (available as a straight section or with a 90° elbow, enabling the installer to use any flue outlet from the boiler casing)
- Fixed extensions 150mm, 250mm, 450mm and 950mm
- Adjustable extension 195 to 270mm
- 45° elbow
- High level 90° or vertical terminal

It is possible to extend the flue system by 19m vertically (from the boiler outlet) using this system.

Should the flue system need to navigate around objects, the green system can be used to horizontally extend the flue system by up to 3m from the centre of the boiler outlet.

Please note, the flue may either be brought up vertically from the boiler, or horizontally. Not a combination of the two.

Alternatively, the plume diverter kit, available from Grant UK, can be used to vertically extend the flue system.

Please see Sections 4.7 and 9 for more detailed instructions on how to install the flue system.

Conventional flues only may be fitted to Grant VortexBlue External boilers.

! NOTE !

The flue system materials and construction MUST be suitable for use with oil-fired condensing boilers. Failure to fit a suitable conventional flue may invalidate the guarantee on the boiler.

1.4 BOILER COMPONENTS

All burners are pre-set for use with kerosene and are supplied ready to connect to a single pipe fuel supply system with a loose flexible fuel line and 3/8" to 1/4" BSP male adaptor supplied with the boiler.

If required, an additional flexible fuel line (900 mm in length, product code: RBS36 or 600mm in length, product code: RBS36XS) and 3/8" to 1/4" BSP male adaptor (product code: Z3003602) are available to purchase from Grant UK, for two-pipe oil supply systems.

The temperature of the water leaving the boiler to heat the radiators and hot water cylinder is user adjustable.

The boiler is fitted with an overheat thermostat (which allows it to be used on a sealed central heating system) which will automatically switch off the boiler if the heat exchanger exceeds a pre-set temperature of 110°C ± 3°C.

The control panel is fitted with an ON/OFF switch, service switch, boiler thermostat control knob and the manual reset button for the overheat thermostat.

Figure 1-1 shows the details of the control panel for the VortexBlue External boiler.

1.4.1 BOILER CONTROLS

To access the control panel, remove the front casing door from the boiler. The controls on the panel are as follows:

Boiler On/Off switch

This switches the boiler on and off. The boiler ON/OFF switch incorporates a 'mains on' neon which lights when the boiler is switched on. Please note that the 'mains on' neon does not necessarily indicate that the burner is firing. See Boiler Indicator Lights information in the next column.

When the ON/OFF switch is set to on, the POWER indicator LED on the control panel will also light. This also does not necessarily indicate that the boiler is firing.

! NOTE !

If the ON/OFF switch is set to off the boiler will NOT supply central heating or heat domestic hot water (if a hot water cylinder is connected to the boiler). The built-in frost thermostat will also not operate.

Service Switch (External Modules only)

A service switch is fitted to the control panel to allow the Service Engineer to test-fire the boiler.

Heating Thermostat

This control allows the temperature of the water leaving the boiler to heat the radiators (and domestic hot water) to be adjusted. This will be set by the installer to the optimum temperature for efficient operation of the boiler. It should be left set in this position.

Boiler Indicator Lights

These five red LEDs, located on the boiler control panel, indicate the operating situation of the boiler as below:

CH PUMP	Power to the system circulating pump
POWER	Mains power to the boiler is switched on
DEMAND	Demand for heating (and/or hot water) from the heating system controls.
OVERHEAT	Boiler overheat thermostat has operated and switched the boiler off.
BURNER	Power to the burner for it to operate.

Overheat Thermostat (Overheat Reset)

The boiler is fitted with a safety overheat thermostat which will automatically switch off the boiler in the case of a control malfunction causing overheating.

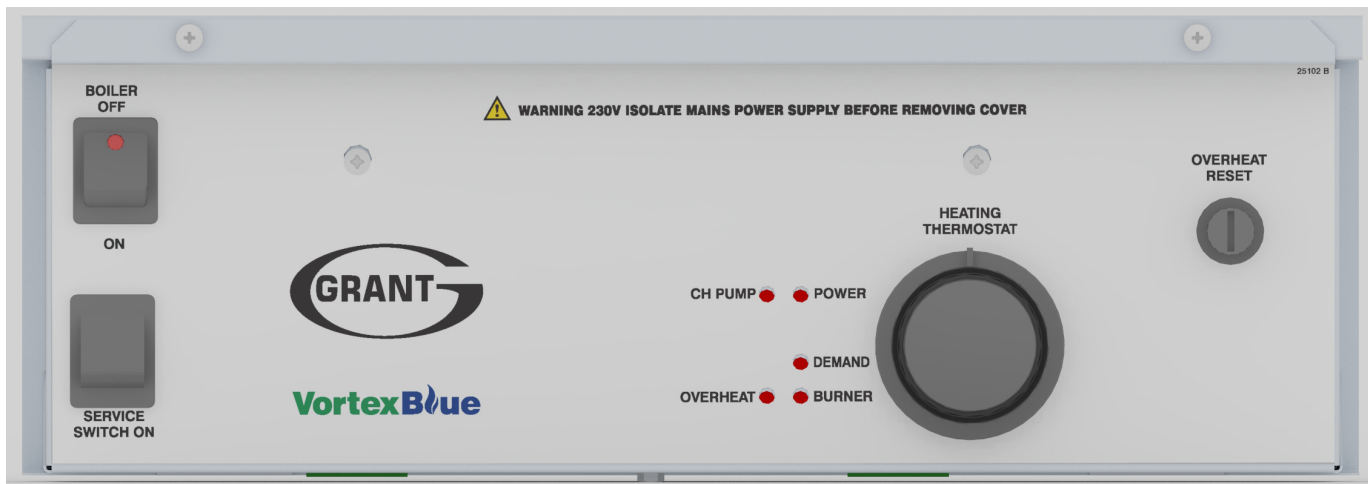


Figure 1-1: VortexBlue External control panel

2 TECHNICAL DATA

2.1 BOILER TECHNICAL DATA

Table 2-1: Boiler technical data

	Units	VortexBlue External		
		21	26	36
Water content	litre	19	19	21
	gal	4.2	4.2	4.7
Weight (dry)	kg	143	143	162
	lb	315	315	357
Maximum heat output (Kerosene)	kW	21	26	36
	Btu/h	71,700	88,700	123,000
Minimum flow rate ($\Delta T=10^{\circ}\text{C}$)	l/h	1,800	2,200	3,000
Minimum flow rate ($\Delta T=20^{\circ}\text{C}$)	l/h	900	1,100	1,500
Condensate connection		22 mm (only connect plastic pipe)		
Flue diameter (conventional)	mm	100 mm (4 inches)		
Waterside resistance $\Delta T=10^{\circ}\text{C}$	mbar	26		
Waterside resistance $\Delta T=20^{\circ}\text{C}$	mbar	9.5		
Maximum static head	m	28		
Minimum circulating head	m	1		
Boiler thermostat range	$^{\circ}\text{C}$	65 to 75		
Limit (safety) thermostat shut off temperature	$^{\circ}\text{C}$	110 \pm 3		
Maximum hearth temperature	$^{\circ}\text{C}$	Less than 50		
Electricity supply		~230V 1ph 50Hz 5A fused		
Burner motor power	Watts	90		
Absorbed motor power	kW	0.15		
Starting current	Amps	2.0		
Running current	Amps	0.85		
Oil connection		¼" BSP male (on end of flexible fuel hose)		
Conventional flue draught	mbar	Minimum: 0.087 - maximum: 0.37		
	in wg	Minimum: 0.035 - maximum: 0.15		
Maximum operating pressure - sealed/open system	bar	2.0		
Maximum operating pressure - pressure relief valve	bar	3.0		
Boiler type		ON/OFF		

2.2 SEALED SYSTEM DATA

Table 2-2: Sealed system data

	All models
Heating system pressure (cold)	Maximum 1.0 bar Minimum 0.5 bar
Operating pressure of pressure relief valve	3.0 bar
Expansion vessel size (pre-charged at 1 bar)	12 litres (21 & 26) 16 litres (36)
Maximum heating system volume (including boiler)*	125 litres (21 & 26) 171 litres (36) **
Cold water mains connection	15 mm copper pipe
Pressure relief valve discharge connection	15 mm copper pipe

* Based on vessel charge of 0.3 bar and system cold fill pressure of 0.5 bar. These values are the remaining system volume available after deducting the boiler water content.

** Approximately

2.3 BURNER SETTINGS

Table 2-3: Burner settings

Boiler models (burner type)	Heat output		Nozzle	Oil pressure (bar)	Smoke No.	Burner head type	Burner head/ air disc setting	Fuel flow rate (kg/h)	Flue gas temp. (°C)	CO ₂ (%)	Flue gas VFR ‡ (m ³ /hr)
	(kW)	(Btu/h)									
External 21 (Riello RDB2.2 BG1 BLU 21)	15.0	51,200	0.40/80°ES	9.0	0 - 1	BG1	B	1.25	65 - 75	12.0	16.0
	18.0	61,400	0.55/80°ES	8.0	0 - 1	BG1	N/A	1.50	65 - 75	12.0	20.0
	21.0 *	71,700	0.60/80°ES	8.5	0 - 1	BG1	N/A	1.75	70 - 80	12.0	23.0
External 26 (Riello RDB2.2 BG2 BLU 26)	21.0	71,700	0.60/80°ES	8.5	0 - 1	BG2	N/A	1.75	60 - 65	12.0	23.0
	23.0	78,500	0.65/80°ES	8.5	0 - 1	BG2	N/A	1.91	65 - 70	12.0	25.5
	26.0 *	88,700	0.65/80°ES	10.0	0 - 1	BG2	N/A	2.16	75 - 80	12.0	28.5
External 36 (Riello RDB2.2 BG3 BLU 36)	26.0	88,700	0.65/80°ES	10.0	0 - 1	BG3+	N/A	2.16	67 - 70	12.0	28.5
	31.5 *	107,500	0.85/80°ES	9.0	0 - 1	BG3+	N/A	2.62	70 - 75	12.0	34.5
	36.0	123,000	0.85/80°ES	11.0	0 - 1	BG3+	N/A	2.99	75 - 80	12.0	39.5

Notes:

‡ Flue gas VFR: Flue gas volumetric flow rate

1. The data given above is approximate only and is based on the boiler being used with a low level flue.

2. The above settings may have to be adjusted on site for the correct operation of the burner.

3. Gas Oil is NOT suitable for use with Grant Vortex boiler range

4. The flue gas temperatures given above are ± 10%.

5. When commissioning, the air damper **must be** adjusted to obtain the correct CO₂ level.

6. * Factory settings: 21 - 21kW, 26 - 26kW, 36 - 31.5kW.

7. When setting the 21 to 15kW, the burner air adjuster disc (Grant UK product code: Z20094349) must be fitted and positioned to disc setting B. Refer to Section 10.3. This disc is NOT supplied with the boiler but can be obtained free-of-charge by contacting Grant UK.

8. The combustion door test point may be used for CO₂ and smoke readings only. Do not use this test point for temperature or efficiency readings.

9. The installer must amend the boiler data label if the output is changed.

2.4 FLUE GAS ANALYSIS

To allow the boiler to be commissioned and serviced, the boiler is supplied with a combustion test point on the front cleaning door.

When this test point is used please note the following:

- The test point is for CO₂ and smoke readings only.
- The boiler efficiency and temperature must be taken from the flue test point on high level, vertical and conventional flue adaptors.
- Concentric low level flues do not contain a test point. The temperature and efficiency readings must be taken from the flue terminal.

2.5 WATER CONNECTIONS

Table 2-4: Water connections

Boiler model	Flow connection			Return connection		
	Size	Fitting	Supplied	Size	Fitting	Supplied
External 21	22 mm	Tectite	In fittings bag	22 mm	Compression	Fitted
External 26	22 mm	Tectite	In fittings bag	22 mm	Compression	Fitted
External 36	28 mm	Tectite	In fittings bag	28 mm	Compression	Fitted

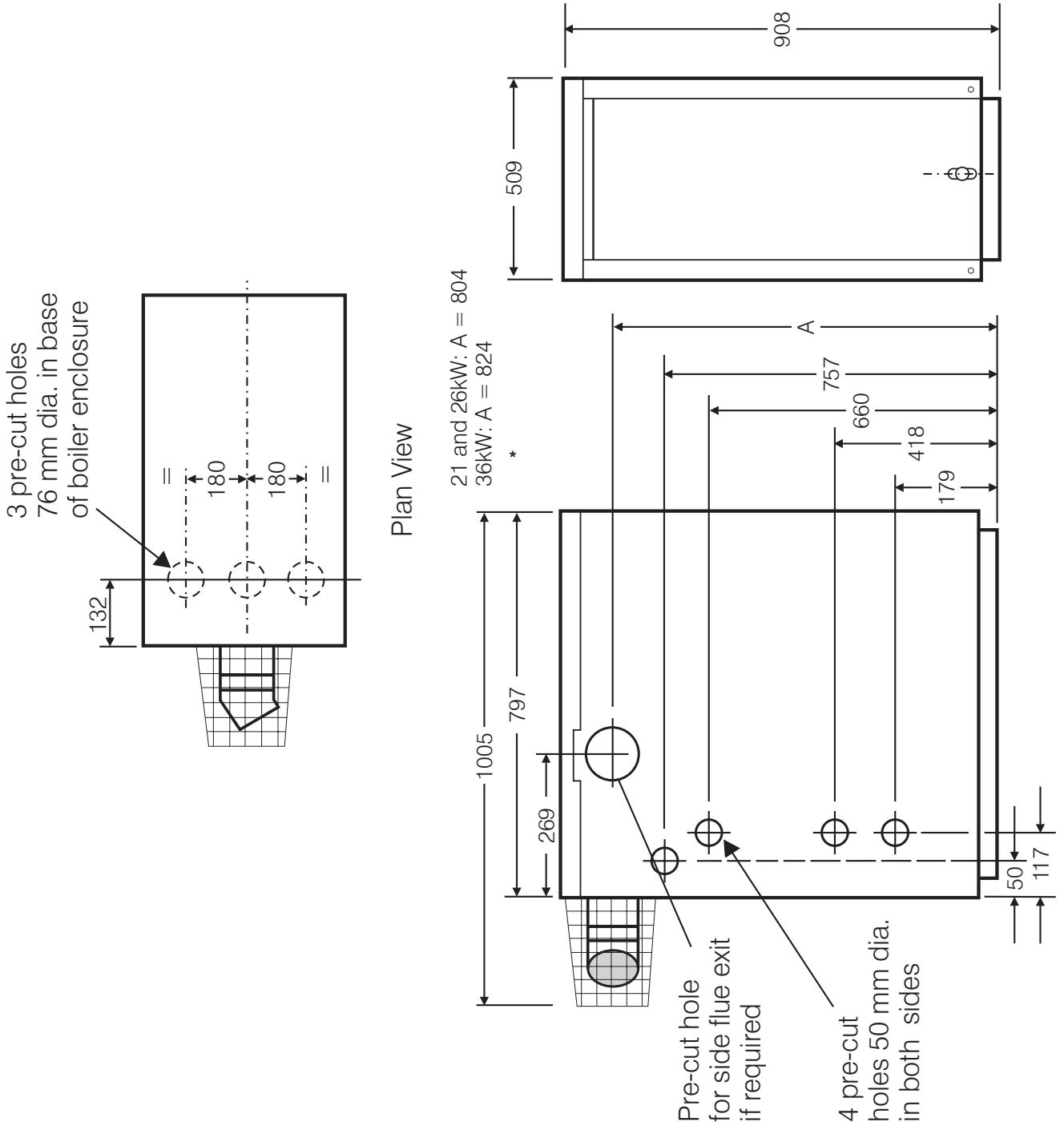


Figure 2-1: VortexBlue External 21, External 26 and External 36 dimensions

3 OIL STORAGE AND SUPPLY SYSTEM

3.1 FUEL SUPPLY

3.1.1 FUEL STORAGE

The tank should be positioned in accordance with the recommendations given in BS 5410-1 (Code of practice for liquid fuel firing. Installations for space heating and hot water supply purposes for domestic buildings). This gives details of the requirements for suitable oil tank construction, tank installation, tank bases, fire protection and secondary containment.

For installations of greater than 70kW output capacity, the tank should be installed accordance with BS 5410-2.

Oil storage tanks should comply with the following standards:

- Plastic tanks OFT T100
- Steel tanks OFT T200

! CAUTION !

A galvanised tank must not be used.

! NOTE !

Plastic tanks should be stood on a firm non-combustible base that adequately and uniformly supports the weight of the tank over its entire base area.

The tank capacity should be selected to suit the appliance rated output. Refer to BS5410-1 for guidance.

3.1.2 FUEL PIPES

Fuel supply pipes should be either copper or steel. Galvanised pipes or fittings should not be used.

Plastic oil supply pipe conforming to BS EN 14125 can be used for underground pipe runs, but must not be used above ground.

All soft copper pipe connections should preferably be made using flared fittings. If compression fittings are to be used, a suitable pipe insert must be fitted into the pipe end.

Soft soldered connections must NOT be used on oil supply pipework.

Fuel supply pipework should be of a suitable diameter, depending on the type of oil supply system being used. Refer to information given in sections 3.1.3, 3.1.4 or 3.1.5.

Run pipes as level as possible to prevent air being trapped. Take the most direct route possible from tank to burner whilst locating the pipe where it will be protected from damage.

Pipes should be supported to prevent sagging and sleeved where they pass through a wall.

A metal body fuel filter with a filtration size of no more than 50 µm (micron) must be fitted in the oil supply pipe close to the tank. This should be fitted with sufficient clearance around and below it to allow easy access for maintenance.

An isolating valve should also be fitted at the tank, before the filter, to allow the oil supply to be shut off for the filter to be serviced.

A second filter (15 µm for Kerosene) must be located closer to the burner to protect the burner pump and nozzle from contamination. Refer to Figures 3-1 to 3-3.

A remote sensing fire valve must be installed in the fuel supply line in accordance with BS5410-1.

A fusible wheelhead type combined isolating/fire valve MUST NOT be used in place of a remote sensing fire valve.

The fire valve must be located externally to the appliance casing, with the fire valve sensor located above the burner.

A spring clip for mounting the sensor is supplied fitted to the boiler, on the rear of the control panel.

The fire valve should be located after the second (15 micron) filter, i.e. between the filter and the point at which the oil line enters the appliance casing. Refer to Figures 3-1 to 3-3.

The fire valve must have an operating temperature of between 90 and 95°C to avoid unnecessary nuisance shut-offs to the oil supply.

A flexible fuel hose and ¼" isolating valve are supplied loose with the boiler, to make the final connection to the burner.

If a two-pipe system or deaerator is to be used, the following additional items will be required:

- Flexible fuel hose ¾" male x ¼" female (product code: RBS36 - 900 mm / product code: RBS36XS - 600mm)
- ¾" x ¼" BSP adaptor (product code: Z3003602)
- ¼" isolating valve (product code: ISOLATION1/4)

These are available to purchase from Grant UK.

Metal braided flexible fuel hoses should be replaced ANNUALLY when the boiler is serviced.

Long life flexible fuel hoses should be inspected annually and replaced, if necessary, or after a maximum five years service life.

Flexible fuel hoses MUST NOT be used outside of the appliance casing.

3.1.3 SINGLE PIPE (GRAVITY) SYSTEM - (REFER TO FIGURE 3-1)

Head A (m)	Maximum pipe run (m)	
	10 mm OD pipe	12 mm OD pipe
0.5	10	20
1.0	20	40
1.5	40	80
2.0	60	100

If the storage tank outlet is at least 300 mm above the level of the burner oil pump, a single pipe (gravity) system should be used.

The maximum height of the oil level above the burner oil pump when the tank is full, must not exceed four metres. If this height is exceeded, a pressure reducing valve must be fitted in the oil supply pipe between the tank and the burner oil pump.

The maximum length of pipe run from the tank to the burner is limited by the minimum head of oil (the height of the tank outlet above the burner oil pump).

3.1.4 TWO PIPE SYSTEM - (REFER TO FIGURE 3-2)

Head A (m)	Maximum pipe run (m)	
	10 mm OD pipe	12 mm OD pipe
0	35	100
0.5	30	100
1.0	25	100
1.5	20	90
2.0	15	70
3.0	8	30
3.5	6	20

If the storage tank outlet is below the level of the burner oil pump, a two pipe (sub gravity) system can be used.

The return pipe should be at the same level as the tank outlet, between 75 to 100 mm above the base of the tank. The return pipe should be a sufficient distance from the tank outlet so as to prevent any sediment disturbed by the return entering the supply pipe from the tank.

A non-return valve should be fitted in the supply pipe, along with a fire valve and filters (refer to section 3.1.2 - fuel pipes). A non-return valve should also be fitted in the return pipe if the top of the tank is above the burner oil pump.

The maximum suction height (from the tank outlet to the level of the burner oil pump), must not exceed 3.5 metres.

The pump vacuum should not exceed 0.4 bar. Beyond this limit, gas is released from the oil.

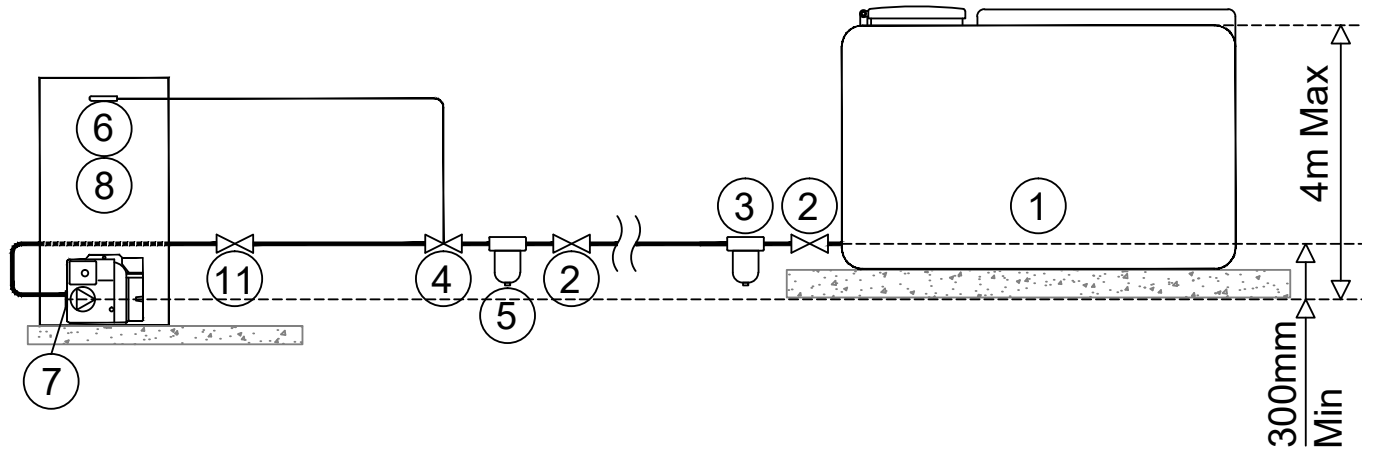


Figure 3-1: Single pipe (gravity) system

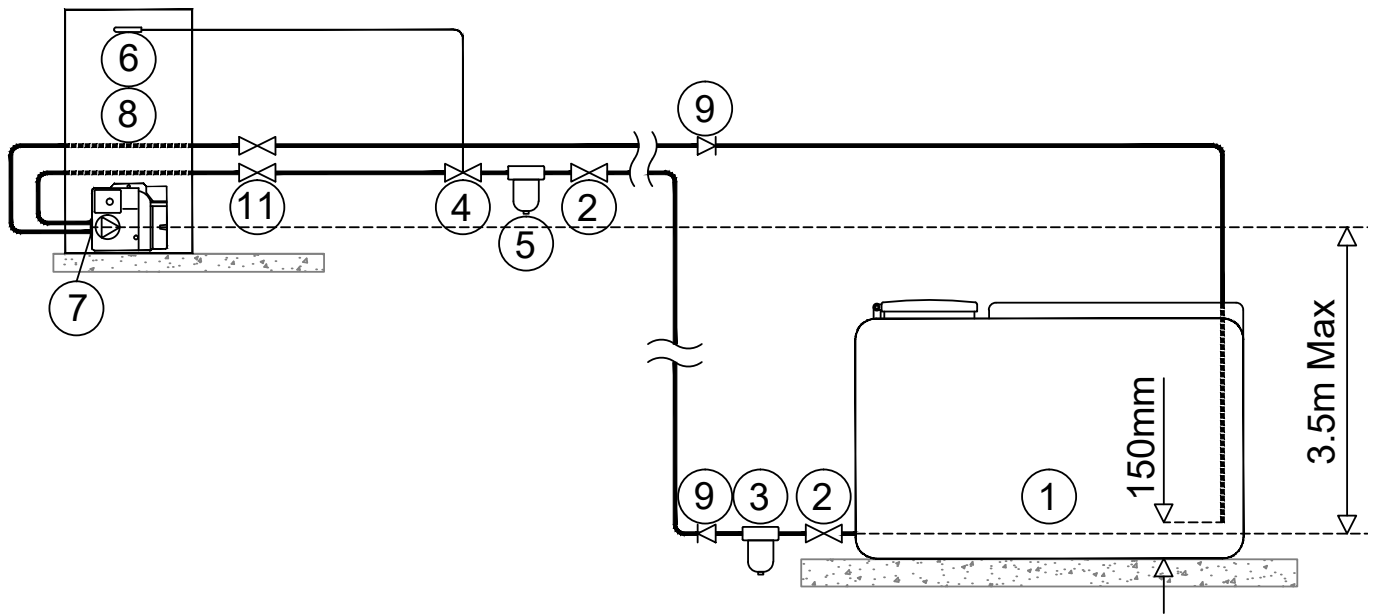


Figure 3-2: Two pipe system

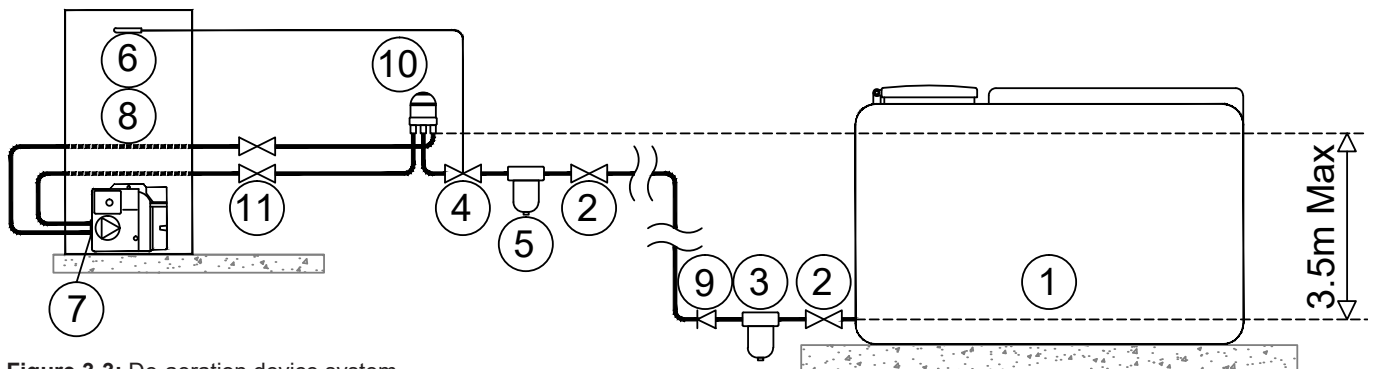


Figure 3-3: De-aeration device system

Key to oil supply diagrams

1	Oil tank	5	Oil filter (15µm max. filtration size)	9	Non-return valve
2	Isolating valve	6	Fire valve sensor	10	De-aerator*
3	Oil strainer	7	Oil pump	11	Appliance isolation valves
4	Fire valve to BS5410-1	8	Burner		

* Position of de-aeration device must be level with or above the oil pump

For guidance on the installation of top outlet fuel tanks and suction oil supply pipe sizing, refer to OFTEC Technical Book 3: Storage and Supply, available for purchase from OFTEC.

If a two-pipe system is to be used, the following additional items will be required:

- Flexible fuel hose 3/8" male x 1/4" female (product code: RBS36 - 900 mm / product code: RBS36XS - 600mm)
- 3/8" x 1/4" BSP adaptor (product code: Z3003602)
- 1/4" isolating valve (product code: ISOLATION1/4)

These are available to purchase from Grant UK.

3.1.5 SINGLE PIPE (SUCTION) SYSTEM WITH DEAERATOR - (REFER TO FIGURE 3-3)

If the storage tank outlet is below the level of the burner oil pump, an alternative to the two pipe (sub gravity) system is the single pipe (suction) system using a deaerator, e.g. a 'Tiger Loop' device.

The deaerator creates a loop with the burner oil pump, with the oil being circulated through the pump out to the deaerator and back to the pump. Any air in the single pipe lift from the tank is removed from the oil, collected in the deaerator and then discharged to outside.

! WARNING !

To prevent any fuel vapour being discharged within the building, the deaerator must be fitted outside, in accordance with BS 5410-1, unless it is specifically designed to be installed inside.

The de-aerator must be mounted vertically at the same level as (or above) the burner oil pump. Refer to Figure 3-3.

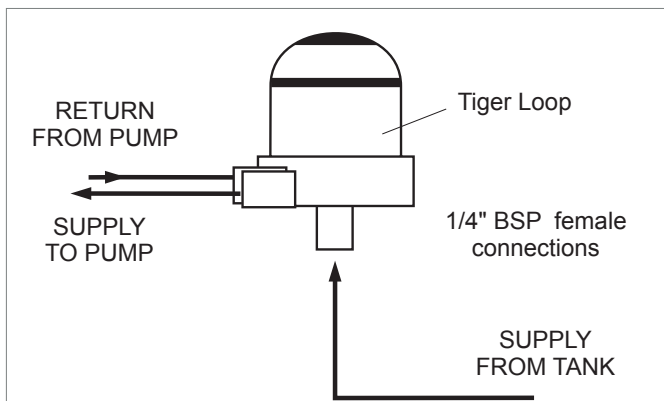


Figure 3-4: Tiger loop de-aeration device

An external deaerator must not be fitted within 500 mm of a flue terminal.

Always follow the manufacturers installation instructions supplied with the deaerator.

To use a de-aerator, the following additional items will be required:

- Flexible fuel hose 3/8" male x 1/4" female (product code: RBS36 - 900 mm / product code: RBS36XS - 600mm)
- 3/8" x 1/4" BSP adaptor (product code: Z3003602)
- 1/4" isolating valve (product code: ISOLATION1/4)

These are available to purchase from Grant UK.

3.2 BURNER OIL CONNECTION

! WARNING !

The blanking plug supplied in the inlet (suction) port is plastic and will not provide an oil tight seal when the pump is running.

Ensure that the supply from the tank is connected to this port and that the plastic plug is discarded.

The burner fuel pump is supplied factory set for use with a single pipe (gravity) oil supply system.

For ease of access to the burner oil pump connections, the burner should be removed from the boiler as follows:

1. Remove the red plastic burner cover.
 - All models:
 - Unscrew and remove the TWO fixing screws from the red burner cover and remove the cover from the burner.
2. Unscrew and remove the single burner fixing nut from the stud on the burner flange (at the top of the burner) using a 13 mm spanner. Retain the fixing nut for re-fitting the burner.
3. Carefully withdraw the burner from the boiler.

3.2.1 SINGLE PIPE (GRAVITY) CONNECTION - REFER TO FIGURE 3-5

Connect the oil supply to the burner oil pump as follows:

1. Unscrew and remove the plastic blanking plug from the suction port of the burner oil pump and discard it.
2. Fit the nut of the elbow connection on the flexible fuel hose (supplied with the boiler) into the suction port and tighten.
3. Fit the 1/4" isolating valve (supplied with the boiler) to the end of the rigid oil supply pipe using a fitting to suit the pipe size and type (not supplied).
4. Connect the other end of the flexible fuel hose to the isolating valve using the 3/8" x 1/4" BSP adaptor (supplied with the boiler).
5. Re-fit the burner to the boiler.

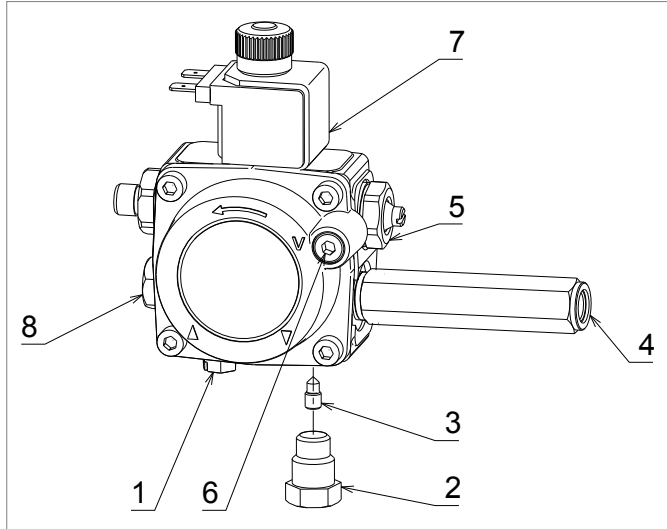


Figure 3-5: Riello oil pump

Item	Description
1	Inlet (suction) port
2	Return port
3	By-pass screw
4	Pressure gauge port
5	Pressure adjustment
6	Vacuum gauge port
7	Solenoid
8	Auxiliary pressure test point

3.2.2 TWO PIPE CONNECTION

For either a two pipe (sub gravity) or a single pipe (suction) system with a deaerator, the following additional items will be required:

- Flexible fuel hose 3/8" male x 1/4" female (product code: RBS36 - 900 mm / product code: RBS36XS - 600mm)
- 3/8" x 1/4" BSP adaptor (product code: Z3003602)
- 1/4" isolating valve (product code: ISOLATION1/4)

These are available to purchase from Grant UK.

Connect the oil supply to the burner oil pump as follows:

1. Fit the flexible fuel hose (supplied with the boiler) to the suction port of the burner oil pump, as detailed in Section 3.2.1.

With either a two pipe (sub gravity) system or a single pipe (suction) system with a deaerator, the by-pass screw (supplied with the boiler) must be fitted to the burner oil pump as follows:

1. Unscrew and remove the blanking plug from the return port on the burner oil pump and discard it.
2. Fit the by-pass screw into the threaded hole (inside the return port) and fully screw it in using an Allen key.
3. Fit the nut of the elbow connection on the flexible fuel hose into the return port and tighten.
4. Fit the 1/4" isolating valve (not supplied) to the end of the rigid oil return pipe (to the deaerator or oil tank) using a fitting to suit the pipe size and type (not supplied).
5. Connect the other end of the flexible fuel hose (not supplied) to the isolating valve using a 3/8" x 1/4" BSP adaptor (not supplied).
6. Re-fit the burner to the boiler.

4 INSTALLATION

4.1 INTRODUCTION

The boiler is supplied already fully assembled, with the flue terminal guard loose inside the boiler, in a carton which is carefully packed with packing materials. The installation procedure therefore begins with unpacking of the packed boiler.

4.2 BOILER LOCATION

The External module must stand on a firm and level surface capable of supporting the boiler when full of water. Refer to Section 2.1 for weights.

It does not require a special hearth as the temperature of the boiler base is less than 50°C.

The module can be installed either against the building, or 'free standing' some distance away from the building.

Sufficient clearance must be allowed at the front of the boiler to remove the burner and baffles for servicing, clearance must also be left at the top of the module to allow removal of the top panel.

Adequate clearance is also required at the rear of the module, to allow removal of the back panel for access to the condensate trap.

4.3 REGULATIONS COMPLIANCE

! NOTE !

Failure to install and commission appliances correctly may invalidate the boiler guarantee.

Installation of a Grant Vortex boiler must be in accordance with the following recommendations:

- Building Regulations for England and Wales, and the Building Standards for Scotland issued by the Department of the Environment and any local Byelaws which you must check with the local authority for the area.
 - Model and local Water Undertaking Byelaws.
 - Applicable Control of Pollution Regulations.
 - National Building Regulations and any local Byelaws.
 - Model Byelaws and the Water Supply Regulations.
 - The following OFTEC requirements:
 - OFS T100 Polythene oil storage tanks for distillate fuels.
 - OFS T200 Fuel oil storage tanks and tank bunds for use with distillate fuels, lubrication oils and waste oils.
- Further information may be obtained from the OFTEC Technical Book 3 (Installation requirements for oil storage tanks) and OFTEC Technical Book 4 (Installation requirements for oil fired boilers).

The installation should also be in accordance with the latest edition of the following British Standard Codes of Practice (and any relevant amendments):

- BS 5410-1: 2019 (Code of practice for liquid fuel firing. Installations for space heating and hot water supply purposes for domestic buildings)
 - This standard covers domestic installations up to 70kW.
- BS 5410-2: 2018 (Code of practice for liquid fuel firing. Non-domestic installations)
 - This standard should be followed with regard to installations with an output capacity in excess of 70kW.
 - Where the combined outputs of multiple appliances located together at a domestic dwelling exceed 70kW then a dedicated plant room as specified in BS 5410-2 is recommended.
- BS EN 12828 (Heating systems in buildings. Design for water-based heating systems)
- BS EN 12831-1 (Energy performance of buildings. Method for calculation of the design heat load)
- BS EN 14336 (Heating systems in buildings. Installation and commissioning of water based heating systems)

- BS 7593 (Code of Practice for treatment of water in domestic hot water central heating systems)
- BS 7671 (Requirements for Electrical installations, IET Wiring Regulations)
- BS 7291 (Thermoplastics pipe and fitting systems for hot and cold water for domestic purposes and heating installations in buildings. General requirements)
- BS 7074-1 (Application, selection and installation of expansion vessels and ancillary equipment for sealed water systems. Code of practice for domestic heating and hot water supply)
- BS 2869 (Fuel oils for agricultural, domestic and industrial engines and boilers. Specification)

! WARNING !

BS5410-1: 2019 requires that appliances located in a building or structure or within a restricted area externally should have a CO detector conforming to BS EN 50291-1 installed in the same room/space.

4.4 HEATING SYSTEM DESIGN CONSIDERATIONS

! WARNING !

Before starting any work on the boiler or fuel supply, please read the Health and Safety information given in Section 15.

To achieve the maximum efficiency possible from the Grant Vortex boiler, the heating system should be designed to the following parameters:

RADIATORS:

- Flow temperature 70°C
- Return temperature 50°C
- Differential 20°C

Size radiators with a mean water temperature of 60°C.

Design system controls with programmable room thermostats or use weather compensating controls to maintain return temperatures below 55°C.

! NOTE !

The boiler should not be allowed to operate with return temperatures of less than 40°C when the system is up to temperature.

The use of a pipe thermostat is recommended to control the return temperature when using weather compensating controls.

UNDERFLOOR:

- Flow temperature 50°C
- Return temperature 40°C
- Differential 10°C

In underfloor systems, it is essential that the return temperature must be maintained at or above 40°C to prevent internal corrosion of the boiler water jacket.

Refer to Section 2.5 for the size and type of the connections and Section 5 for the position of the connections.

OPEN VENTED SYSTEMS:

! NOTE !

The presence of 'pumping over' in an open vented heating system connected to the Grant Vortex boiler will invalidate the product guarantee.

Open vented systems must be correctly designed and installed. The open safety vent pipe must be positioned to prevent 'pumping over' (i.e. the discharge of water from the open safety vent pipe into the feed and expansion cistern under the pressure created by the circulator). For detailed information on the correct design of open vented heating systems, and the correct location of the open safety vent pipe, refer to the CIBSE Domestic Heating Design Guide and OFTEC Technical Book 4 (Installation).

4.5 PIPEWORK MATERIALS

The Grant Vortex boiler is compatible with both copper and plastic pipe. Where plastic pipe is used it must be of the oxygen barrier type and be the correct class (to BS 7291-1) for the application concerned.

On either sealed or open-vented systems; where plastic pipe is used a minimum of ONE metre of copper pipe (or as per pipe manufacturers instructions) MUST be connected between both the boiler flow and return connections and the plastic pipe.

! NOTE !

Do not connect plastic pipe directly to the boiler.

Grant UK does not accept any responsibility for any damage, however caused, to plastic piping or fittings.

SEALED SYSTEMS

If plastic pipe is to be used, the installer must check with the plastic pipe manufacturer that the pipe to be used is suitable for the temperature and pressures concerned.

Plastic pipe must be Class S to BS 7291-1.

! WARNING !

When plastic pipe is used, the system MUST incorporate a low pressure switch to shut off power to the boiler if the system pressure drops below 0.2 bar. A suitable low pressure switch kit is available to purchase from Grant UK (product code: MPCBS62).

UNDERFLOOR PIPEWORK

Plastic pipe may be used on underfloor floor systems where the plastic pipe is fitted after the thermostatic mixing valve. Copper tube must be used for at least the first metre of flow and return primary pipework between the boiler and the underfloor mixing/blending valves.

4.6 CONNECTIONS

4.6.1 FLOW AND RETURN CONNECTIONS

Refer to Section 5.

4.6.2 CONDENSATE CONNECTION

Grant VortexBlue boilers are supplied with a factory-fitted condensate trap to provide the required 75 mm water seal in the condensate discharge pipe from the boiler.

Refer to Section 6 for details of the condensate disposal pipework.

4.6.3 DRAIN COCK

A drain cock is fitted at the bottom on the front of the boiler to allow the heating system to be drained.

4.7 PREPARATION FOR INSTALLATION

1. Carefully remove the packaging from the boiler and remove it from the transit pallet.
2. Remove the case top panel (four screws) and also the front and rear panels as required.
3. The flue may exit the boiler from the left, right or rear of the casing. Carefully press out the pre-cut section on the side or rear casing panel to provide the opening in the required position for the flue to pass through the casing.
Fit the cover panel (with the round flue exit hole) over the chosen opening in the casing. Fit the circular rubber sealing grommet provided into the circular hole in the cover panel before fitting the flue terminal section (or first flue extension if the flue is being extended using the green system).
4. Slacken the wing nuts holding the starter elbow and rotate the elbow to the required direction for the flue to exit the casing.
5. Push the end of the flue terminal section or flue extension (with the red seal) from the outside of the boiler casing through the sealing grommet in the casing panel. The terminal section has been factory lubricated. Take care not to dislodge or damage the red flue seal.

If using the low level flue option provided with the boiler:

6. Carefully insert the terminal into the starter elbow until the bend of the terminal contacts the outer casing, then pull the terminal forward approximately 25mm and rotate the bend so that the outlet is **horizontal**.

Rear Exit - The flue must discharge away from the building.

Side Exit - The flue should discharge towards the rear of the casing to prevent flue gases re-entering the boiler casing through the air inlet vents on the casing door.

The flue terminal must be fitted horizontally to prevent dripping from the end of the terminal.

If you are planning to extend the flue before terminating:

7. Carefully insert the first extension/elbow piece into the starter elbow and secure with a locking band.
8. Tighten the wing nuts holding the starter elbow and fit the stainless steel flue guard (if using low level flue option provided with boiler) using the two screws provided.
9. The top panel of the casing has been designed so that it may be fitted to create a slight slope away from the side positioned against the wall. To tilt the top panel, loosen the four top panel casing screws and push down on the side furthest from the wall. Tighten the screws. See Figure 4-1.

4.8 INSTALLING THE BOILER

1. If the boiler is to be fitted against a wall, prepare the wall to accept the heating system pipework. To mark the wall for drilling, refer to Section 2.6 for the positions of the pipework openings in the enclosure sides.

! NOTE !

Pipework should be insulated where it passes through the wall into the boiler enclosure.

If the boiler is to be installed 'free standing' (i.e. away from a wall) and the pipework run underground, push out the 'knock-outs' to open the required pipe openings in the base of the boiler enclosure. Using a sharp knife, cut through the polystyrene in the base, around the edge of the holes, to allow the flow and return pipes to enter the enclosure.

2. The electrical supply to the boiler should be routed through the wall in a suitable conduit, such that it enters the boiler enclosure via one of the unused pipework openings. The cable can be routed to the front of the boiler, for connection to the boiler control panel, either over the top or beneath the boiler heat exchanger. Heat resistant PVC cable, of at least 0.75mm² cross section should be used within the boiler enclosure. Refer to Section 8 for further information regarding the electrical side of the installation process.

! NOTE !

Pipework and cables can be routed into the enclosure via one of the unused flue exit holes by using a section of 110mm soil pipe as ducting through the wall. The flue exit holes in the boiler casing are sized to accept 110mm soil pipe.

3. The oil supply line should be installed up to the position of the boiler. Refer to section 3.1 for details. The final connection into the boiler enclosure can be made with 10mm soft copper, routed along the base of the enclosure (either between the enclosure and wall or in front of the enclosure) to enter through one of the holes located in the bottom edge side panel, at the front (burner) end.
4. Connect the power supply as described in Section 8.
5. Ensure the flue terminal position complies with the necessary clearances outlined in Section 9.

4.9 FILLING THE HEATING SYSTEM

Refer to Section 7.2 (Filling the Sealed System)

4.10 BEFORE YOU COMMISSION

To avoid the danger of dirt and foreign matter entering the boiler the complete heating system should be thoroughly flushed out – both before the boiler is connected and then again after the system has been heated and is still hot. This is especially important where the boiler is to be installed on an older system.

For optimum performance after installation, the boiler and the associated heating system must be flushed in accordance with the guidelines given in BS 7593 (Treatment of water in domestic hot water central heating systems). This must involve the use of a proprietary cleaner, such as Sentinel X300 (new systems), Sentinel X400 (existing systems), or Fernox Restorer.

After cleaning, it is vitally important that all traces of the cleaner are thoroughly flushed from the system.

For long term protection against corrosion and scale, after cleaning/flushing a suitable inhibitor should be added to the system water, such as Sentinel X100 or Fernox MB-1, in accordance with the manufacturers' instructions.

Failure to follow the above will invalidate the guarantee.

If the boiler is installed in a garage, out house or outside, in order to provide further protection should there be a power failure in cold weather, a combined anti-freeze and corrosion inhibitor can be used such as Sentinel X500 or Fernox Alphi-11. Follow the manufacturers' instructions supplied to achieve the level of anti-freeze protection required.

For details of the Sentinel Products visit www.sentinel-solutions.net and for Fernox products visit www.fernox.com.

Grant UK strongly recommends that a Grant Mag One in-line magnetic filter/s (or equivalent*) is fitted in the heating system pipework. This should be installed and regularly serviced in accordance with the filter manufacturer's instructions.

* As measured by gauss. The MagOne magnetic filter has a gauss value of 12000.

4.11 COMPLETION

Following installation of the boiler, instruct the user in the operation of the boiler, the boiler controls, the heating controls and the safety devices.

Please ensure that the OFTEC CD/10 installation completion report (provided with the boiler) is completed in full, leaving the top copy with the user and retain the carbon copy for your own records.

Ensure that the User Handbook (supplied with the boiler) is handed over to the user.

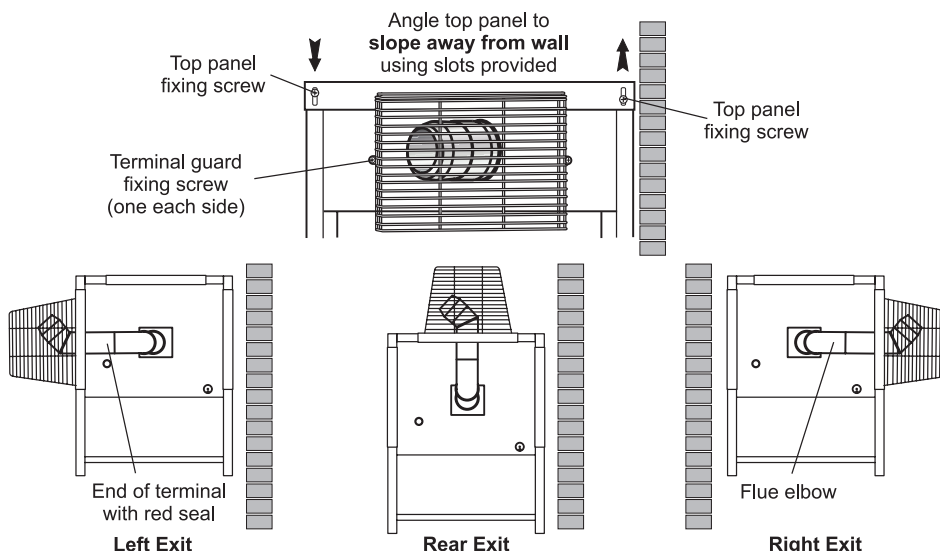


Figure 4-1: Standard low level flue provided with Outdoor Module

5 PIPE CONNECTIONS

5.1 WATER CONNECTIONS

The flow and return pipework can exit the boiler enclosure either through the pre-cut openings provided in both sides (under the movable cover plates) and through the wall when installed against the building, down and through the pre-cut openings provided in the base of the enclosure for 'free standing' installations, or through an unused side flue exit opening (the flue exit holes in the side of the boiler casing are sized to accept a 110mm soil pipe to be used as a pipe duct through the wall). See Section 2.6.

Push out the 'knock-out' from the required holes, taking care not to distort the side panel or base.

For condensate disposal pipework refer to Section 6.

1. To gain access to the water connections, remove the two screws securing the bottom of the back panel and remove it by withdrawing it forwards at the bottom. Remove the top casing panel.
2. Fit the flue starter elbow in the chosen position. This should be done at this point to ensure the starter elbow will not conflict with any of the pipework. Refer to Sections 4.7 and 9.
3. If required, fit the Grant sealed system kit. Refer to Section 7.
4. Carefully manoeuvre the boiler in position to line up with pipework through the wall. Complete the water connections. **Note:** Check that the baffles are in position and that the cleaning cover is correctly fitted and a good seal made.
5. If the boiler is installed against a wall, fit the wall flashing strip. Position the strip with the bottom edge of the wider flange 20 mm above the enclosure top panel, with the narrow flange (with the three fixing holes) flat against the wall. The strip should overhang the top panel by an equal amount at each end.
6. Mark the position of the three fixing holes onto the wall, drill and plug the wall and secure the strip with suitable screws (not supplied).

21, 26 and 36 Flow connection: A pipe (22 mm for VortexBlue 21 and 26 or 28 mm for VortexBlue 36) is provided for the flow connection. This is located on the top of the boiler. The pipe will need to be vented, as it is the highest point on the primary heat exchanger.

21, 26 and 36 Return connection: A pipe (22 mm for VortexBlue 21 and 26 or 28 mm for VortexBlue 36) is provided for the return connection. This is located on the top of the boiler. The pipe will also need to be vented at some point, as it is the highest point on the secondary heat exchanger.

! CAUTION !

All pipes to be fitted into the push-fit connectors provided should be cut using a pipe slicer or pipe cutter - to leave the pipe ends with a slight radius and free from any burrs or sharp edges. Pipes to be used with these fittings should not be cut square using a hacksaw.

5.2 WATER CONNECTIONS AND THERMOSTAT PHIAL POSITIONS

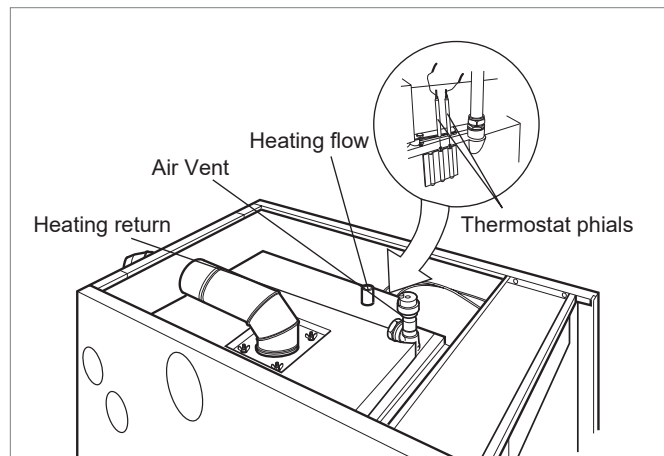


Figure 5-1: VortexBlue External 21 and 26

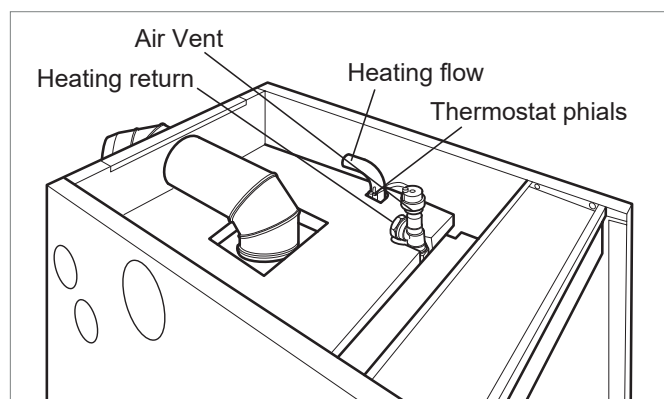


Figure 5-2: VortexBlue External 36

6 CONDENSATE DISPOSAL

6.1 GENERAL REQUIREMENTS

When in condensing mode the Grant Vortex boilers produce condensate from the water vapour in the flue gases.

This condensate is moderately acidic with a pH value of around 3.27 (similar to orange juice).

Provision must be made for the safe and effective disposal of this condensate.

Condensate can be disposed of using one of the following methods of connection:

Internal connection (preferred option)

- into an internal domestic waste system (from kitchen sink, washing machine, etc.)
- directly into the soil stack

External connection

- into an external soil stack
- into an external drain or gully
- into a rainwater hopper (that is part of a combined system where sewer carries both rainwater and foul water)
- purpose made soakaway

All condensate disposal pipes **must** be fitted with a trap - whether they are connected internally or externally to a domestic waste system/soil stack or run externally to a gully, hopper or soakaway.

6.2 CONNECTIONS

Connections into a rainwater hopper, external drain or gully should be terminated inside the hopper/drain/gully below the grid level but above the water level.

! CAUTION !

Condensate disposal pipes must not be connected directly into rainwater downpipes or to waste/soil systems connected to septic tanks.

Condensate should not be discharged into 'grey water' systems that re-use water used in the home (not including water from toilets).

It should be noted that connection of a condensate pipe to the drain may be subject to local Building Control requirements.

6.3 PIPEWORK

Condensate disposal pipework must be plastic (plastic waste or overflow pipe is suitable).

! NOTE !

Copper or steel pipe is NOT suitable and MUST NOT be used.

Condensate disposal pipes should have a minimum 'nominal' diameter of 22 mm (¾") - e.g. use 21.5 mm OD polypropylene overflow pipe.

Condensate disposal pipes must be fitted with a fall (away from the boiler) of at least 2.5° (~45 mm fall per metre run).

! NOTE !

Where it is not possible for the pipe to fall towards the point of discharge - either internally into a waste system or externally to a gully (e.g. for boilers installed in a basement), it will be necessary to use a condensate pump.

Condensate disposal pipes should be kept as short as possible and the number of bends kept to a minimum.

Pipes should be adequately fixed to prevent sagging, i.e. at no more than 0.5 metre intervals.

6.4 EXTERNAL PIPEWORK

Ideally, external pipework, or pipework in unheated areas, should be avoided. If unavoidable, external pipework should be kept as short as possible (less than 3 metres) and 32 mm waste pipe used to minimise the risk of ice blocking the pipe in freezing conditions.

The number of bends, fittings and joints on external pipes should be kept to a minimum to reduce the risk of trapping condensate.

! NOTE !

For boilers installed in an unheated area such as a loft, basement, outhouse or garage, all condensate pipework should be as 'external'.

The pipework should be insulated using suitable waterproof and weather resistant insulation.

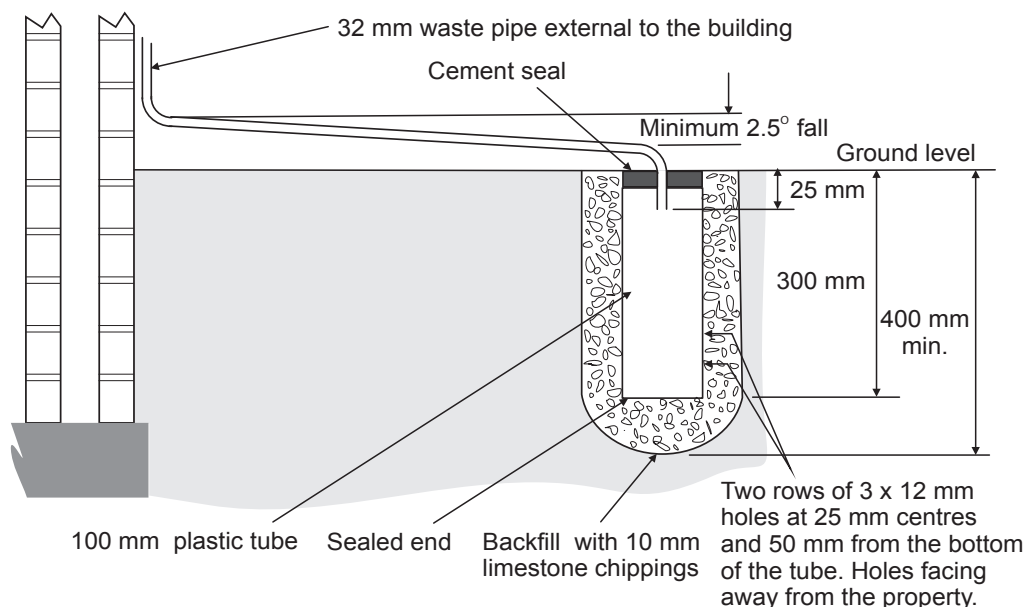


Figure 6-1: Purpose made condensate soakaway

6.5 CONDENSATE SOAKAWAY

To keep external pipework to a minimum, locate the soakaway as close as possible to the boiler but ensure it is at least 500 mm from building foundations and away from other services, e.g. gas, electricity, etc.

The condensate pipe may be run above or below ground level and can enter either the top or side of the soakaway tube. Refer to Figure 6-1.

Ensure that the drainage holes in the soakaway tube face away from the building.

Backfill both the soakaway tube, and the hole around it, with 10 mm limestone chippings.

Only use a soakaway where the soil is porous and drains easily. Do not use in clay soils or where the soil is poorly drained.

! CAUTION !

Any damage due to condensate backing up into the boiler due to a high water table, in the case of a soakaway, or flooded drains when the condensate disposal is via a gully or soil stack, is not covered by the Grant product guarantee.

6.6 CONDENSATE TRAP

Grant VortexBlue External boilers are supplied with a condensate trap to provide the required 75 mm water seal in the condensate discharge pipe from the boiler.

The condensate trap is factory fitted inside the boiler casing - mounted on the inside of the left hand side panel at the rear of the boiler - in an accessible position to allow for routine maintenance, see Figure 6-2.

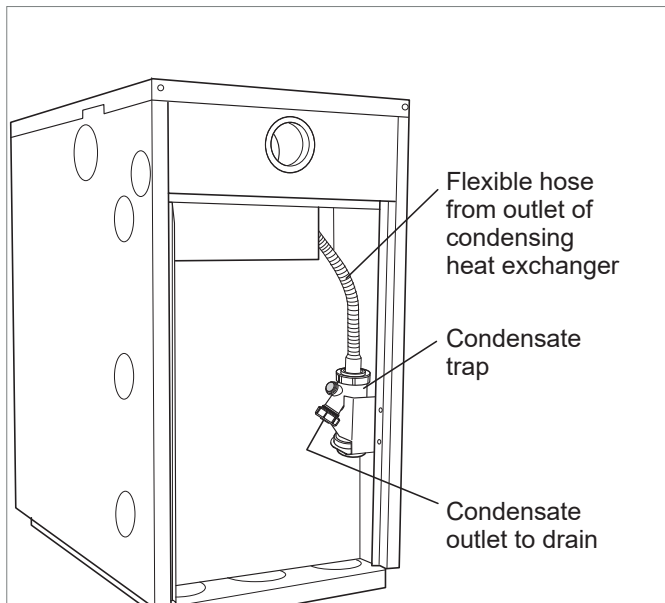


Figure 6-2: Condensate trap location

This trap incorporates a float (which will create a seal when the trap is empty) and an overflow warning outlet (fitted with a plastic sealing cap), see Figure 6-3.

! NOTE !

Access must be available to allow for routine maintenance.

A flexible hose connects the outlet of the condensing heat exchanger to the trap inlet. Ensure the elbow connector on the hose is fully pushed onto the 'top hat' inlet connector of the trap.

With the trap fitted inside the boiler casing, the sealing cap must be fitted. If the trap is re-located outside the boiler, then the following applies:

- If connecting the condensate discharge - either internally or externally - into a waste system or soil stack - the sealing cap must be fitted in the trap outlet.
- On external discharge systems to a hopper, gully or soakaway, the sealing cap should be removed from the trap outlet.
- If there is any discharge of condensate from the overflow outlet, this could indicate a blockage (possibly due to freezing). Turn off the boiler and investigate the cause. If necessary contact your service engineer for assistance.

! WARNING !

Care should be taken when siting the trap such that the overflow outlet is readily visible and that any condensate overflowing from the outlet cannot cause either a hazard to persons or damage to surrounding property or equipment.

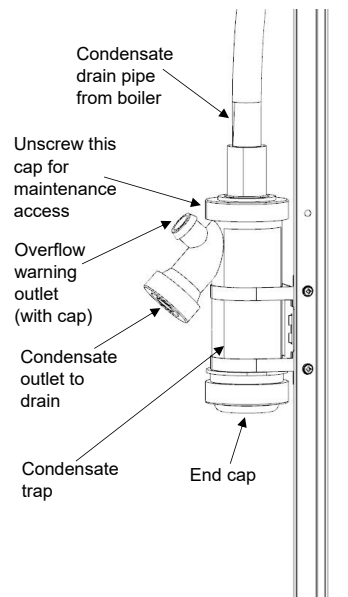


Figure 6-3: Condensate trap details

6.7 CONDENSATE DISPOSAL PIPEWORK

The condensate trap outlet is at an angle of 48° below the horizontal. This is to automatically give a 3° fall on any 'horizontal' runs of condensate disposal pipe. Refer to Figure 6-3 and see trap outlet/pipe.

The outlet of the trap will accept 21.5 mm to 23 mm OD Polypropylene overflow pipe for the condensate discharge pipe.

Possible routes for disposal pipework:

The boiler enclosure has several 50mm diameter openings in both the sides and 76mm diameter openings in the base. These are designed to allow pipework to pass through, to suit the installation. These openings can be used to allow the condensate disposal pipe to exit the casing in one of the following ways:

Side outlet - The lower opening on either side of the enclosure can allow the condensate disposal pipe to be installed as follows:

- Connection to an internal stack - passing back through the wall of the house.
- Connection to an external soil stack adjacent to the boiler.
- Discharge into an adjacent (external) drain or gully.
- Discharge into a soakaway - with the pipe either above or below ground level.

Bottom Outlet - There are three openings in the base that can allow the condensate disposal pipework to be installed as follows:

- Discharge into a drain or gully beneath the boiler (e.g. a drain built into the concrete base for the boiler).
- Discharge into a soakaway - with pipe below ground level.

! NOTE !

When connecting plastic discharge pipe, ensure that the pipe is fully pushed into the outlet end on the flexible hose to prevent the possibility of leakage.

6.8 INSPECTION AND CLEANING OF TRAP

The trap **must** be checked at regular intervals (e.g. on every annual service) and cleaned as necessary to ensure that it is clear and able to operate.

The bottom bowl can be unscrewed from the trap body for inspection and cleaning.

To inspect and clean the trap:

1. Disconnect flexible condensate hose from inlet connector.
2. Unscrew the inlet connection nut.
3. Remove the inlet connector and nut from trap.
4. Disconnect the condensate disposal pipe from the trap outlet.
5. Remove trap from bracket.
6. Remove float from trap – clean if necessary.
7. Inspect inside of trap and clean as necessary.
8. Check the condition of the flexible condensate hose between the trap and the boiler.
9. Re-assemble trap, re-fit to boiler and re-connect flexible hose. Ensure that hose is fully pushed onto the trap inlet connector.

! CAUTION !

Failure to regularly check and clean the condensate trap may result in damage to the boiler and will not be covered by the product guarantee.

7 SEALED SYSTEMS

7.1 SEALED SYSTEM REQUIREMENTS

All Grant VortexBlue models are suitable for use with sealed systems complying with the requirements of BS EN 12828, BS EN 12831 and BS EN 14336.

The system must be provided with the following items:

- Diaphragm expansion vessel complying with BS EN 13831
- Pressure gauge
- Pressure relief (safety) valve
- Approved method for filling the system

7.1.1 EXPANSION VESSEL

The expansion vessel should be fitted in the return pipework as shown in Figures 7-1 and 7-2. To reduce the operating temperature of the expansion vessel, position it below the pipe to which it is connected.

The expansion vessel may be positioned away from the system, providing the connecting pipe is not less than 13 mm in diameter. If the expansion vessel is connected via a flexible hose, care must be taken to ensure that the hose is not twisted or kinked.

! NOTE !

Ensure that the expansion vessel used is of sufficient size for the system volume.

Refer to BS 7074-1 or The Domestic Heating Design Guide for sizing the required vessel.

7.1.2 PRESSURE GAUGE

The pressure gauge must have an operating range of 0 to 4 bar. It must be located in an accessible place next to the filling loop for the system.

7.1.3 PRESSURE RELIEF (SAFETY) VALVE

The pressure relief (safety) valve should be fitted in the flow pipework near to the boiler.

The pipework between the pressure relief (safety) valve and boiler must be unrestricted, i.e. no valves. The pressure relief (safety) valve should be connected to a discharge pipe which will allow the discharge to be seen, but cannot cause injury to persons or damage to property.

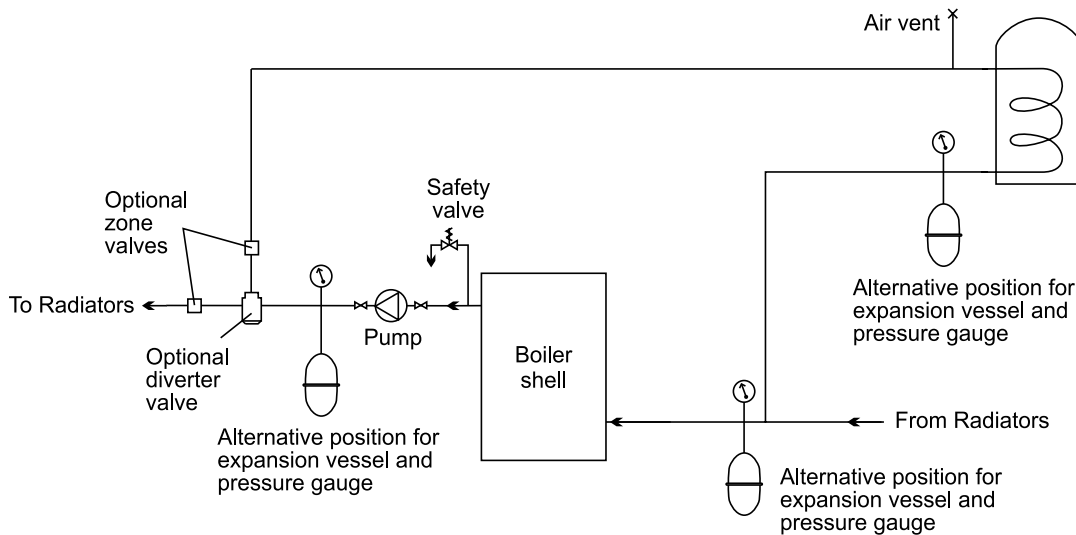


Figure 7-1: Sealed system

If thermostatic radiator valves are fitted, the system **must** incorporate an adequate by-pass.

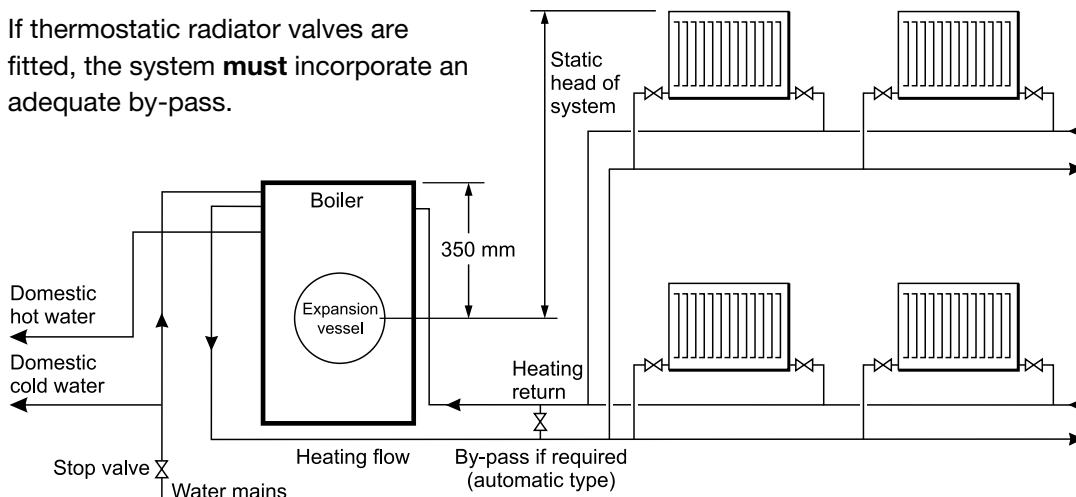


Figure 7-2: Sealed system boilers

7.1.4 FILLING LOOP

Provision should be made to replace water lost from the system. This can be done manually (where allowed by the local water undertaking) using an approved filling loop arrangement incorporating a double check valve assembly.

The filling loop must be isolated and disconnected after filling the system.

7.1.5 HEATING SYSTEM

The maximum 'setpoint' temperature for the central heating water is 75°C. Refer to Section 1.1.

An air vent should be fitted in the flow and return pipes of the highest point of the system.

If thermostatic radiator valves are fitted to all radiators, a system by-pass must be fitted. The by-pass must be an automatic type.

All fittings used in the system must be able to withstand pressures up to 3 bar. Radiator valves must comply with the requirements of BS 2767.

One or more drain taps (to BS 2879) must be used to allow the system to be completely drained.

7.2 FILLING THE SEALED SYSTEM

Filling of the system must be carried out in a manner approved by the local Water Undertaking.

! WARNING !

Only ever fill or add water to the system when it is cold and the boiler is off. Do not overfill.

The procedure for filling the sealed system is as follows:

1. Check the air charge pressure in the expansion vessel BEFORE filling the system.

! NOTE !

The air charge pressure can only be correctly checked when the system water pressure is zero.

The expansion vessel charge pressure should always be slightly greater than the maximum static head of the system, in bar, at the level of the vessel (1 bar = 10.2 metres of water). Refer to Figure 7-2.

The charge pressure must not be less than the actual static head at the point of connection.

! NOTE !

The air charge pressure may be checked using a tyre pressure gauge on the expansion vessel Schraeder valve.

The vessel may be re-pressurised, when necessary, using a suitable pump. When checking the air pressure, the water in the heating system must be cold and the system pressure reduced to zero.

2. Check that the small cap (or screw) on all air vents is open at least one turn. The cap (or screw) remains in this position from now on.
3. Ensure that the flexible filling loop is connected and that the double check shut off valve connecting it to the water supply is closed. A valve is open when the operating lever is in line with the valve, and closed when it is at right angles to it.
4. Open the fill point valve.
5. Gradually open the double check valve from the water supply until water is heard to flow.
6. When the needle of the pressure gauge is between 0.5 and 1.0 bar, close the valve.
7. Vent each radiator in turn, starting with the lowest one in the system, to remove air.

8. Continue to fill the system until the pressure gauge indicates between 0.5 and 1.0 bar. Close the fill point valve. The system fill pressure (cold) should be 0.2 - 0.3 bar greater than the vessel charge pressure – giving typical system fill pressures of approx 0.5 bar for a bungalow and 1.0 bar for a two storey house.

Refer to the Domestic Heating Design Guide for further information if required.

9. Repeat steps 5 to 7 as required until system is full of water at the correct pressure and vented.
10. Water may be released from the system by manually operating the safety valve until the system design pressure is obtained.
11. Close the fill point and double check valves either side of the filling loop and disconnect the loop.
12. Check the system for water soundness, rectifying where necessary.

7.3 VENTING THE PUMP

For those heating circulating pumps fitted with a vent plug, it is important that the pump is properly vented to avoid an air lock and also prevent it running dry and damaging the bearings.

Unscrew and remove the plug from the centre of the pump motor. Using a suitable screwdriver, rotate the pump spindle about one turn. Replace the plug in the motor. Do not over tighten.

! NOTE !

Some heating circulating pumps are not fitted with a vent plug so it is not possible to vent these pumps in the manner described above. Refer to pump manufacturers own instructions for further details.

If a Wilo Para pump is used, please refer to Appendix A3 at the back of this installation and servicing manual for guidance on venting the pump.

7.4 PRESSURE RELIEF (SAFETY) VALVE OPERATION

Check the operation of the pressure relief (safety) valve as follows:

1. Turning the head of the valve anticlockwise until it clicks. The click is the safety valve head lifting off its seat allowing water to escape from the system.
2. Check that the water is escaping from the system.
3. Top-up the system pressure, as necessary, by following the procedure outlined in Section 7.2.

7.5 21 & 26 SEALED SYSTEM KIT

See Figure 7-3

1. The kit includes the following items:
 - Pressure relief valve.
 - Air vent.
 - 22 mm manifold pipe.
 - 12 litre expansion vessel with flexible hose and sealing washer.
 - Filling loop kit.
 - Pressure gauge (mounted on compression tee).
 - 7 m head circulating pump with connection lead.
 - 2x 22 mm gate valves.
 - 15 mm copper pressure relief valve discharge pipe (in two pieces with push-fit connector).
2. Remove the ½" BSP black iron plug from the front of the boiler waterway, using a 3/8" drive socket wrench.
3. Fit the ½" BSP straight end of the flexible expansion vessel hose to the tapping on the front of the waterway using a suitable thread sealant.
4. Position the 12 litre expansion vessel on the front of the boiler combustion door locating the hook (on the back of the vessel) onto the uppermost handle of the combustion door.
5. Fit the ¾" BSP connection of the flexible expansion vessel hose to the vessel using the black rubber washer supplied and tighten the nut.
6. Push the 22 mm push-fit elbow (supplied with the boiler) onto the boiler flow pipe.
7. Fit the pressure relief valve onto the manifold pipe, then push the manifold pipe end into the 22 mm push-fit elbow on the flow pipe. Refer to Figure 7-3.
8. Fit both 22 mm pump valves to the circulating pump using the sealing washers supplied.
9. Fit the pump assembly to the air vent/pressure relief valve assembly ensuring that the pump shaft is horizontal and the pump motor is facing towards the front of the boiler. The flow arrow on the body of the pump must face in the direction of flow away from the boiler connection.
10. Fit the pressure relief valve discharge pipe to the pressure relief valve using the nut and olive supplied. Route the discharge pipe through the slot in the base of the right hand side panel. Push the panel insulation back to expose the slot.
11. The circulating pump may be wired into the boiler control panel if required. Refer to Section 8.
12. The pressure gauge and filling loop should be installed in a convenient position inside the building.

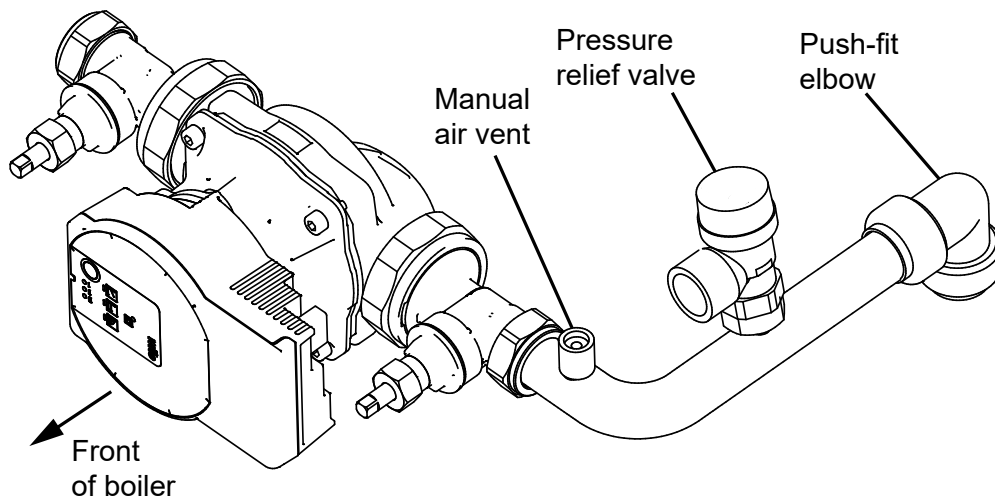


Figure 7-3: VortexBlue External 21 & 26 sealed system kit pump assembly (Wilo Para SC pump shown)

7.6 36 SEALED SYSTEM KIT

See Figure 7-4

1. The kit includes the following items:
 - Pressure relief valve.
 - Air vent.
 - 28 mm manifold pipe.
 - 16 litre expansion vessel with flexible hose and sealing washer.
 - Expansion vessel mounting bracket with vessel locking screw.
 - Filling loop kit.
 - Pressure gauge (mounted on compression tee).
 - 7 m head circulating pump with connection lead.
 - 2x 28 mm gate valves.
 - 15 mm copper pressure relief valve discharge pipe (in two pieces with push-fit connector).
2. Remove the ½" BSP black iron plug from the front of the boiler waterway, using a 3/8" drive socket wrench.
3. Fit the ½" BSP straight end of the flexible expansion vessel hose to the tapping on the front of the waterway using a suitable thread sealant.
4. Remove the nuts and washers from the boiler combustion door.
5. Fit the vessel support bracket to the studs of the combustion door and refit the nuts and washers. Tighten to ensure an adequate seal is made.
6. Position the 16 litre expansion vessel onto the support bracket in front of the boiler combustion door locating the top of the vessel behind the control panel first.
7. Screw in the locking screw on the base of the bracket to secure the vessel in place.
8. Fit the ¾" BSP connection of the flexible expansion vessel hose to the vessel using the black rubber washer supplied and tighten the nut.

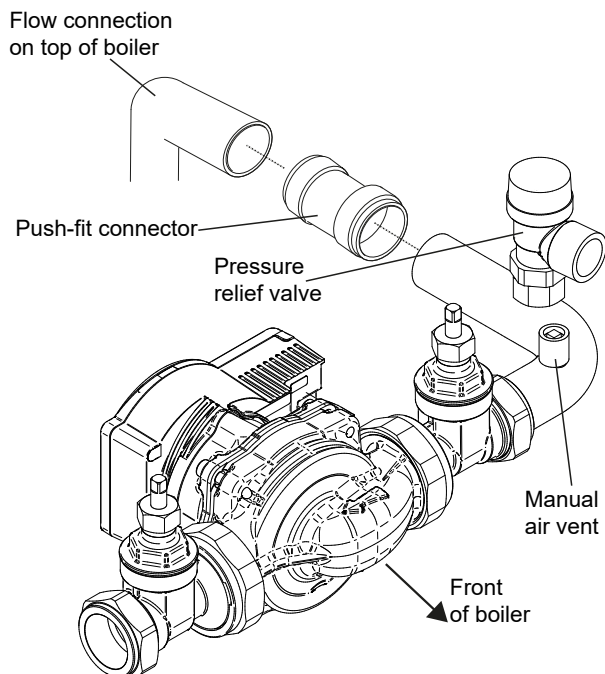


Figure 7-4: VortexBlue External 36 sealed system kit pump assembly (Wilo Para SC pump shown)

9. Remove the right hand boiler casing panel (viewed from the burner end). This panel is fixed in place by:
 - Two screws in the right end of the upper rear panel.
 - Four screws along the lower outer edge of the side panel.
 - Two screws at the right end of the control panel.

Note: It will be necessary to support the control panel when the side panel is removed.

10. Slacken the compression nut at the base of the flow connection pipe (on the right hand side of the boiler). Carefully rotate the flow pipe through 180° until it faces to the front of the boiler, then re-tighten the compression nut.
11. Push the 28 mm push-fit connector (supplied with the boiler) onto the end of the boiler flow pipe.
12. Fit the pressure relief valve onto the manifold pipe, then push the manifold pipe end into the 28 mm push-fit elbow on the flow pipe. Refer to Figure 7-4.
13. Remove the two screws securing the motor to the pump body. Rotate the motor through 180°, then replace and secure with the two screws. Fit both 28 mm pump valves to the pump using the sealing washers supplied.
14. Fit the pump assembly to the air vent/pressure relief valve assembly ensuring that the pump shaft is horizontal and the pump motor is facing towards the rear of the boiler. The flow arrow on the body of the pump must face in the direction of flow away from the boiler connection.
15. Fit the pressure relief valve discharge pipe to the pressure relief valve using the nut and olive supplied. Route the discharge pipe through the slot in the base of the right hand side panel. Push the panel insulation back to expose the slot.
16. The circulating pump may be wired into the boiler control panel if required. Refer to Section 8.
17. Refit the casing side panel only after filling and checking the system for leaks

Ensure there is no leak from the connection at the base of the flow pipe BEFORE re-fitting the casing side panel.

! NOTE !

For information on the circulating pump supplied with sealed system kits, please refer to Appendix A2 or A3 as required at the back of this installation and servicing manual.

8 ELECTRICAL

! WARNING !

Ensure that the electrical supply has been isolated before making any connections to the boiler.

8.1 GENERAL

Grant VortexBlue External models require a ~230V 1ph 50Hz supply. It must be protected by a 5 Amp fuse.

Refer to Figures 8-1 and 8-2 for typical control system wiring diagrams for all models.

Refer to Figure 8-3 for control panel wiring diagrams for all VortexBlue External models.

! WARNING !

The Vortex boiler contains electrical switching equipment and must be earthed.

The supply must be fused at 5 Amp and there must only be one common isolator for the boiler and control system, providing complete electrical isolation.

A fused double pole switch or a fused three pin plug and shuttered outlet socket should be used for the connection.

The power supply cable should be at least 0.75 mm² PVC as specified in BS 6500, Table 16.

All the wiring and supplementary earth bonding external to the boiler must be in accordance with the current IET Wiring Regulations.

Any room thermostat or frost thermostat used must be suitable for use on mains voltage.

In the event of an electrical fault after installation of the boiler, the following electrical system checks must be carried out:

- Short circuit
- Polarity
- Earth continuity
- Resistance to earth

! NOTE !

If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

8.2 CONNECTING THE POWER SUPPLY

8.2.1 CONNECTING POWER SUPPLY, PUMP AND CONTROL SYSTEM

The boiler requires both a switched live, from an external programmer or control system AND a permanent live power supply.

This permanent live supply is essential for the fan post purge operation.

Failure to fit BOTH a switched live and permanent live may cause damage to the burner.

! NOTE !

Do not interrupt the permanent mains supply to the boiler with any external control, e.g. a timer, programmer, or room thermostat.

! WARNING !

The boiler must be wired as shown in Figures 8-1 and 8-2, i.e. with both a permanent live supply AND a separate switched live (from the heating system controls).

No permanent live supply to the boiler can result in damage to the burner.

This will not be covered by the boiler product guarantee.

There is no facility in the Grant VortexBlue External boilers for the fitting of a plug-in timer or programmer.

A 4-core cable (3-core and earth) is required to connect the power supply and heating controls to the boiler.

A 3-core cable (2-core and earth) is required to connect the circulating pump to the boiler.

For typical control system wiring diagrams please refer to Figures 8-1 and 8-2.

! NOTE !

Ensure that the route and length of the supply and pump cables are such that the boiler control panel can be fully hinged down without needing to disconnect them from the terminal block.

The procedure is as follows:

1. Remove the casing door on the front of the external module, then remove the four screws retaining the top casing panel and remove the top casing panel.
2. Remove the four screws securing the front of the control panel and allow it to hinge down to gain access to the boiler terminal block.
3. Loosen/remove the screws securing the cable clamp and open the clamp.
4. Route the supply and pump cables into the enclosure as outlined in Section 4.8.
5. Pass the 4-core cable through the cable grommet in the back of the control panel and through cable clamp and connect to the boiler control panel terminals as follows:
 - Green/Yellow to mains earth (terminal 1)
 - Grey* to mains neutral (terminal 2)
 - Brown to mains live (terminal 3)
 - Black* to switched live (terminal 19)Pass the 3-core cable from the pump through the cable grommet and through the clamp and connect to the boiler control panels as follows:
 - Green/Yellow to pump earth (terminal 4)
 - Blue to pump neutral (terminal 5)
 - Brown to pump live (terminal 6)
6. Make the remaining required connections to the control panel, as detailed in this Section.
7. Tighten the cable clamp and refit the front of the control panel and terminal block cover, taking care not to trap any wires.

! WARNING !

After completing electrical connections and before reconnecting the electrical supply to the boiler, replace the terminal block cover and secure it using the screws provided.

8. Replace the top casing panel and four retaining screws following the procedure outlined in Section 4.7 and replace the casing door.
9. Re-connect the electrical supply and check operation of heating system controls (programmer, room thermostats, etc.).
10. Refer to Instructions provided with the programmer for operation and setting.
11. Leave the Programmer and Thermostat Instructions with the user after installation for their future reference.

* Cable colours corresponding to 4-core cable conforming to BS EN 50525-2-11.

BURNER LEAD PLUG/SOCKET CONNECTOR

On all models, the electrical cable between the boiler control panel and burner is now fitted with an in-line 4-way plug and socket connector. This enables the burner to be easily disconnected from the boiler control panel for ease of removal for servicing.

8.2.2 CIRCULATING PUMP

On External models the pump should be connected directly to the control panel terminal block. Refer to Section 8.2.1.

Connecting this way allows the pump to be isolated using the Boiler ON/OFF switch, on the boiler control panel, for servicing or maintenance work.

Also, the boiler control automatically provides a short pump 'overrun' (two minutes) after the burner is shut down (when the heat demand is interrupted), e.g. when the room thermostat is satisfied. This pump overrun will not occur if the boiler power supply is interrupted, e.g. if the boiler ON/OFF switch is set to off.

8.3 CONNECTING A REMOTE FROST THERMOSTAT

The boiler is fitted with two forms of pre-set internal frost protection, as follows:

Water temperature:

Should the central heating water temperature (detected by the flow thermistor) fall to below 8°C this frost protection function will be activated and will operate as follows to protect the boiler from freezing:

- The heating circulating pump will run for a period of 15 minutes. If during this time the water temperature exceeds 15°C the pump will stop.
- If after the 15 minutes the temperature is less than 10°C the burner will fire and continue to do so until the flow thermistor detects a temperature of 30°C when the burner will stop. The heating circulating pump will then run for a period of 2 minutes before also stopping.

Air temperature:

Should the air temperature around the boiler fall to below 5°C this frost protection will be activated and will operate as follows to protect the boiler from freezing:

- First the heating circulation pump will operate for a period of 15 minutes. If after that time the air temperature sensed exceeds 10°C the pump will stop.
- If after the 15 minutes the temperature is less than 10°C the burner will fire and continue to do so until the flow thermistor detects a temperature of 30°C when the burner will stop. The heating circulating pump will then run for a period of 2 minutes before also stopping.

For additional protection of either the entire heating system, or any exposed parts of the heating system (e.g. if the boiler is installed in an external boiler house, un-heated garage, attic or outdoors) a remote frost thermostat can be connected to the boiler. This will operate in conjunction with the internal frost protection and, when activated, the boiler will operate as described at the start of Section 8.3.

This remote frost thermostat should be sited within the house in such a place that any rise or fall in ambient air temperature can be detected, i.e. in a room with a radiator.

To connect a remote frost thermostat (for example, a Danfoss Randall RET230F), proceed as follows:

1. Remove the boiler door, top casing panel and insulation from boiler. (Refer to Section 4.7)
2. Remove the two screws at top of control panel (in cross member). Hinge down control panel front.
3. From rear of control panel, carefully feed the cable from the Frost thermostat through the upper grommet at the right hand end of the rear of the control panel.
4. Slacken the upper cable clamp on the inside rear face of the control panel. Feed the cable through the cable clamp.
5. Connect wires to terminals on control panel as follows:
 - Frost thermostat Neutral (N) to terminal 21 on PCB connector.
 - Frost thermostat Live (L) to terminal 24 on PCB connector.
 - Frost thermostat Switched Live-ON (3) to terminal 23 on PCB connector.
6. Refer to Figure 8-3 for typical connection of Remote Frost Thermostat.
7. If an alternative Frost thermostat to the Danfoss Randall RET230F is used, connect it in accordance with the frost thermostat manufacturer's instructions.
8. Make the remaining required connections to the control panel, as detailed in this section.
9. Secure the cable clamp.
10. Re-fit control panel front and secure using the two screws.
11. Replace boiler insulation, top panel and front casing door.

! NOTE !

This external frost thermostat will operate in parallel with the internal frost thermostat.

! NOTE !

For total system protection against freezing, particularly during extended periods without electrical power, Grant recommend the use of a combined heating system antifreeze and corrosion inhibitor, used in accordance with the manufacturer's instructions.

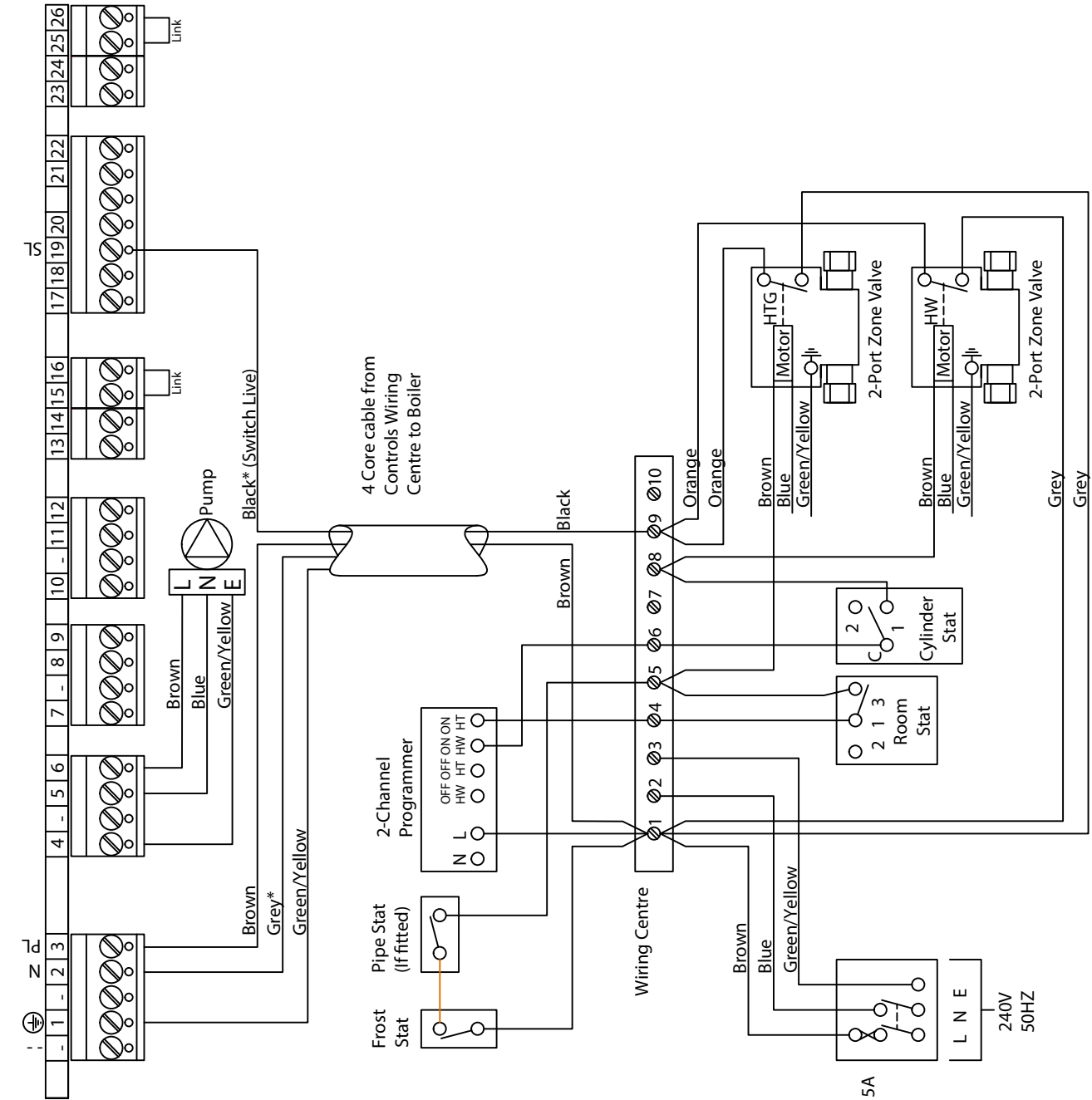


Figure 8-1: VortexBlue External Module with S-plan type control system wiring diagram

! WARNING !

The boiler must be wired as shown in this wiring diagram, i.e. with both a permanent live (PL) supply AND a separate switched live (SL) from the heating system controls.

No permanent live (PL) supply to the boiler can result in damage to the burner.

This will not be covered by the boiler product guarantee.

! NOTE !

Earth and some Neutral connections have been excluded for clarity.

All switches are shown in the closed position.

! NOTE !

* These cable colours correspond to the colours present in 4-core cable complying to BS EN 50525-2-11

! WARNING !

The boiler must be wired as shown in this wiring diagram, i.e. with both a permanent live (PL) supply AND a separate switched live (SL) from the heating system controls.

No permanent live (PL) supply to the boiler can result in damage to the burner.

This will not be covered by the boiler product guarantee.

! NOTE !

Earth and some Neutral connections have been excluded for clarity.

All switches are shown in the closed position, except those in the relay (see Figure 8-2), which are shown in the open position.

! NOTE !

* These cable colours correspond to the colours present in 4-core cable complying to BS EN 50525-2-11

! NOTE !

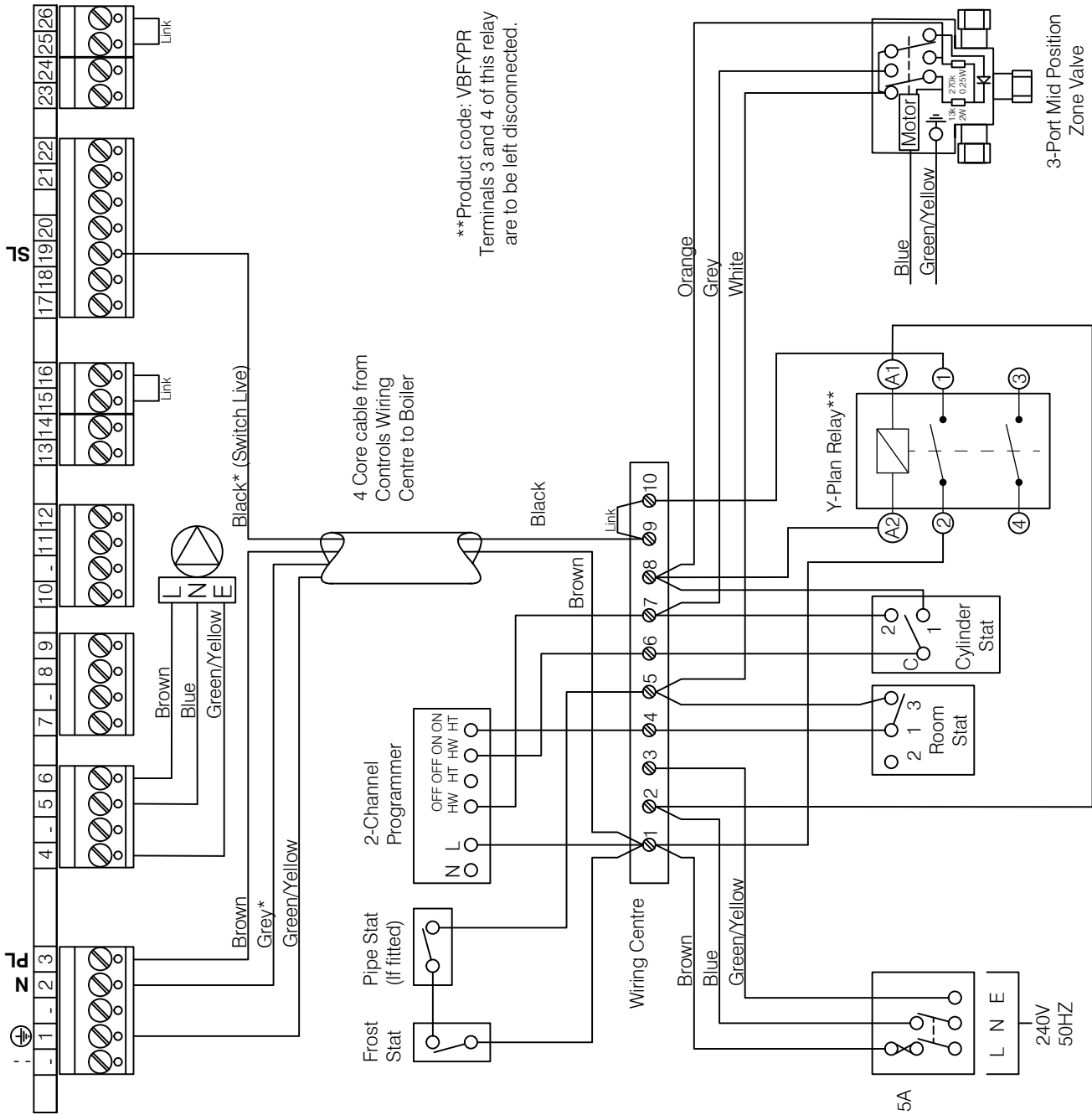
Do NOT connect the orange wire from the 3-port valve directly to terminal 19 (SL) on the boiler control panel (via terminals 9 and 10 in the wiring centre).

When the heating demand is satisfied, a voltage of between 50-150V can remain on the orange wire from the 3-port valve. If connected to terminal 19 (SL) of the boiler control panel, the boiler will continue to operate in the heating mode, as if a heating demand is still present.

For correct operation, the orange wire from the 3-port valve MUST be connected to the coil of the relay, as shown in the wiring diagram. See Figure 8-2.

A suitable relay is available to purchase on request from Grant UK, with product code: VBFYPR.

This requirement does NOT apply to S-plan type systems using 2-port zone valves. Refer to Figure 8-1.



**Product code: VBFYPR
Terminals 3 and 4 of this relay
are to be left disconnected.

Figure 8-2: VortexBlue External Module with Y-plan type control system wiring diagram

8.5 BOILER CONTROL PANEL WIRING DIAGRAMS

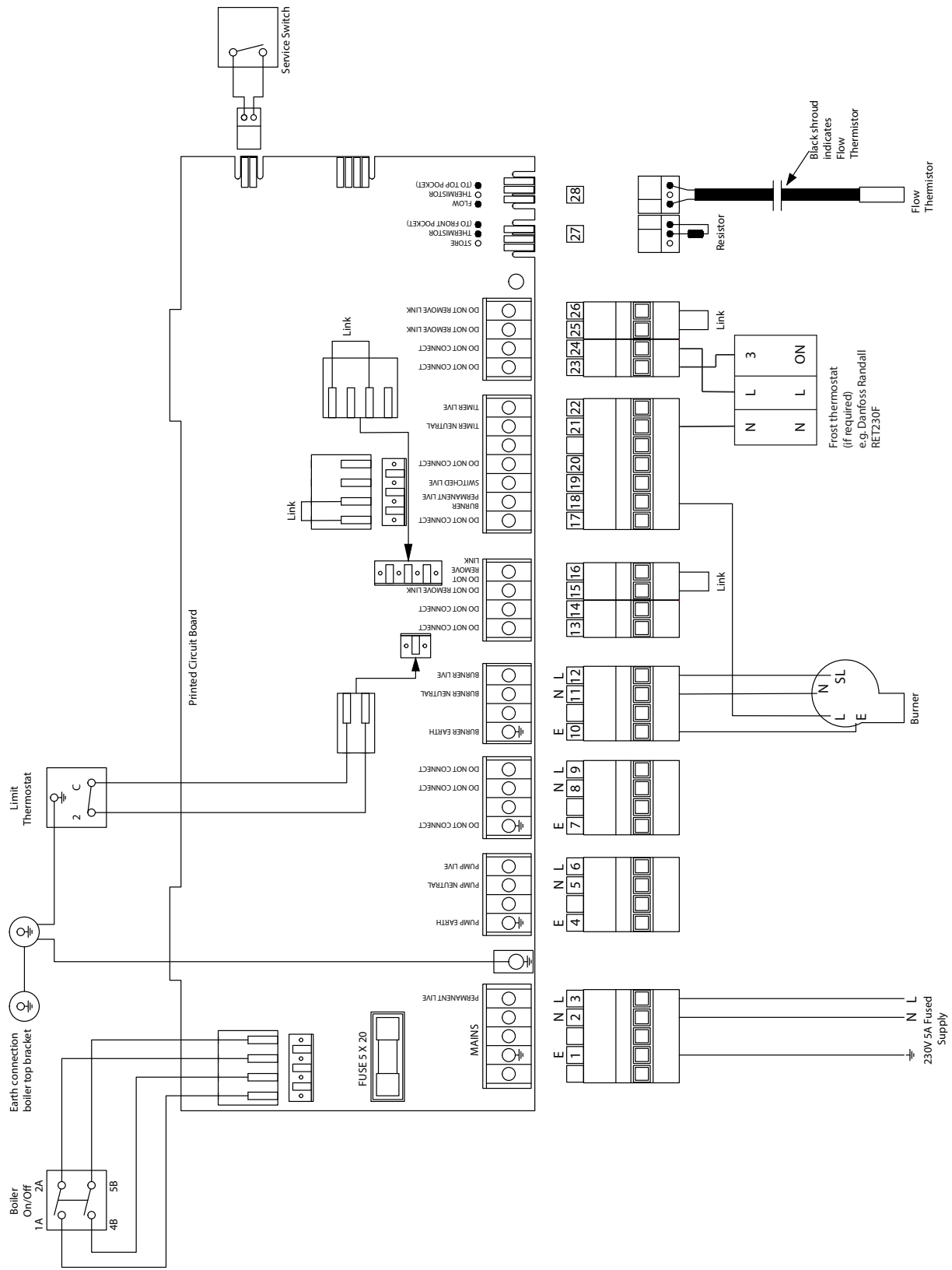


Figure 8-3: VortexBlue External Module control panel wiring diagram

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9 FLUE SYSTEM AND AIR SUPPLY

The boiler is supplied with a flue terminal. Refer to Section 4.7 for fitting details.

As an alternative to the terminal supplied, there are three external flue systems that can be used with the VortexBlue External boiler, all available from Grant UK.

PLUME DIVERTER KIT

This vertical system is available to purchase from Grant UK and is intended to be retrofitted to the flue terminal supplied with the boiler, in order to terminate the flue in a more preferable or permissible location.

GRANT GREEN SYSTEM

VERTICAL:

This vertical twin wall stainless steel insulated system replaces the low level terminal supplied with the boiler, and may terminate at high level or vertically as required.

HORIZONTAL:

This option allows the extension of the flue system in the horizontal plane in order to terminate the flue in a more preferable or permissible location.

These systems are described in this section.

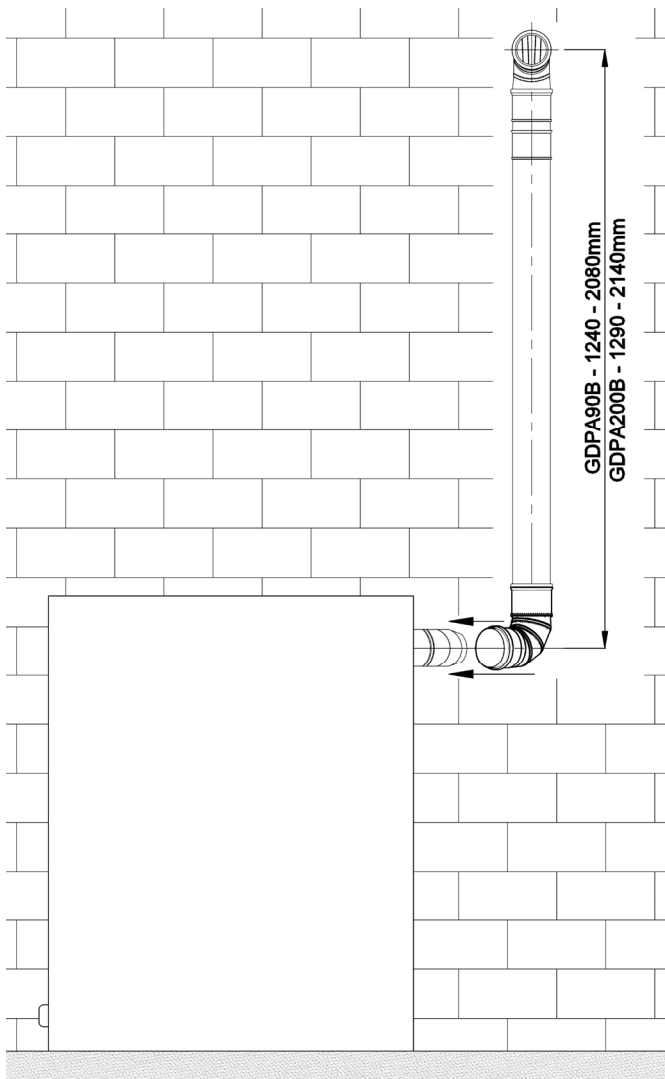


Figure 9-1: Plume diverter kit - Front View

! NOTE !

Ensure that the Plume Diverter Kit starter elbow is fully pushed onto the external boiler flue terminal. See above.

9.1 AIR SUPPLY

A sufficient permanent air supply to the boiler should be provided for the following reasons:

- For proper combustion of fuel and effective discharge of combustion products to the open air.
- For the ventilation of any confined space in which the boiler is installed to prevent overheating of the boiler and any equipment in and near the boiler.

Grant external boilers draw their air supply via the ventilation holes in recessed top edge of the front door of the boiler casing. These ventilation holes must not be obstructed.

Further details may be obtained from BS 5410-1.

9.2 PLUME DIVERTER KIT

Should the low level flue supplied with the boiler be discovered to cause a plume nuisance after its installation, a plume diverter kit is available to purchase from Grant UK for the purpose of re-directing the flue gases to a higher level (according to the minimum clearances shown in Figure 9-5).

The plume diverter kit has been designed to be retrofitted to the low level flue supplied with the external boiler by attaching the 90° elbow supplied with the kit directly to the boiler flue terminal.

This kit is available in two sizes, product codes as follows:

- GDPA90B - suitable for installations of up to 26kW (maximum vertical length of 2.08m)
- GDPA200B - suitable for installations ranging from 26-70kW. (maximum vertical length of 2.14m)

While every effort has been made to make this retrofit as simple as possible for the installer, it is necessary for the installer to drill an 8mm hole in the side of the existing flue terminal to ensure that the condensate produced by the flue gases during normal operation drain back into the boiler.

It is also necessary for the installer to spot drill two 3mm holes in the existing flue terminal. With the plume diverter starter elbow in its final position on the existing flue terminal, use the holes in either side of this elbow as a guide to drill the two holes in the terminal and fix the elbow to the existing terminal by driving one of the two self-tapping screws provided into each hole.

More detailed installation details for this system can be found in the fitting instructions supplied with the kit.

Please see Figures 9-1 and 9-2 for a visual representation of the plume diverter kit fitted onto a Grant VortexBlue External boiler and Table 9-1 for the distance of the plume diverter centre line from an external wall when correctly fitted to the boiler (Dimension A in Figure 9-2).

A series of extensions and other accessories are available for use with this kit. Please contact Grant UK for further information.

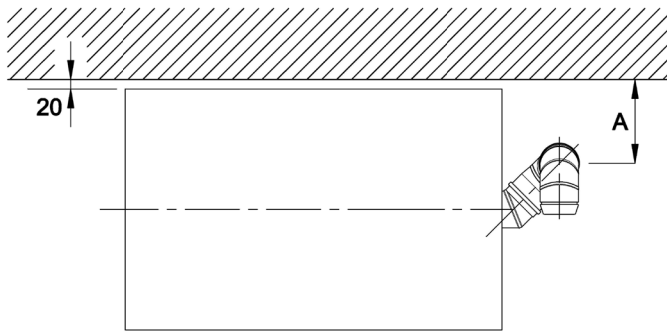


Figure 9-2: Plume diverter kit - Plan View

Table 9-1: Distance of plume diverter centre from external wall

Model	Dimension A (mm)
21 & 26	177
36	150

9.3 CONVENTIONAL FLUE SYSTEMS

! NOTE !

Under no circumstances can Grant Vortex boilers be installed with existing flue systems. Only flue systems and components suitable for wet flues should be used.

Failure to install the correct type of flue system will invalidate the guarantee.

Grant condensing boilers have high operating efficiencies and low flue gas temperatures. Care must be taken to ensure the flue system is suitable for the very low flue gas temperatures and condensate in the flue gases.

Suitable conventional flue systems are available from Grant UK.

The flue must terminate in a down draught free area, i.e. at least 600 mm above the point of exit through the roof or preferably above the ridge level.

The condensate may be allowed to run back into the boiler. A condensate drain at the base of the flue system is not required.

The high level flue terminal must be at least 600 mm from any opening into the building, and 600 mm above any vertical structure or wall less than a horizontal distance of 750 mm from the terminal.

More detailed information on the siting of the flue terminal can be found in Figure 9-5 and Table 9-3.

The internal flue diameter for all models must be 100 mm (4 in).

Twin wall flues are recommended for externally run flues to reduce the possibility of the condensate freezing in the flue.

No part of any flue system should be made of an asbestos material; aluminium must not be used in any part of the flue. Only stainless steel flue components should be used.

If the draught conditions are satisfactory, the flue should terminate with a standard cowl.

Refer to the locally applicable Building Regulations, BS 5410-1 and OFTEC Installation Requirements (OFTEC Books 2 and 3) for further guidance on conventional flue systems.

! CAUTION !

It is important to ensure that the flue system is sealed and that condensate cannot escape. Up to 1.5 l/h of condensate can be produced in a conventional flue system.

Do not use fire cement. The use of high temperature silicone sealants is recommended.

! NOTE !

To comply with the requirements of the Building Regulations Approved Document J - conventional flue systems must have a flue data plate.

9.4 EXTERNAL VERTICAL CONVENTIONAL FLUE (GREEN SYSTEM)

The external system can terminate at either high level or vertically (above roof level) as required. The vertical or high level terminal must terminate in accordance with BS 5410-1. The minimum dimensions for locating the high level terminal from building features (windows, doors, etc.) are shown in Figure 9-5 and Table 9-3.

The Green system comprises of five insulated extension lengths, 45° elbows, a vertical terminal and a high level horizontal terminal.

Locking bands are provided with all vertical extensions and terminals. Ensure that the locking bands are fitted.

Two types of wall bracket are also available (standard and adjustable) to support the vertical flue components.

The maximum vertical height (from the top of the boiler to the terminal) for the 'Green' system twin wall flue is 19 metres. Only two 45° elbows may be used in the complete system.

If the flue terminal is fitted less than 2 metres above a surface to which people have access, the terminal must be protected by a guard. The guard must be manufactured from stainless steel and should be fitted centrally over the flue terminal and securely fixed to the wall.

CONNECTION OF VERTICAL GREEN FLUE SYSTEM

1. Connect Grant Green system to the boiler flue outlet using the Grant Green system External Module starter elbow (product code: GKM90 for models up to 26kW or GKM200 for models ranging from 26-70kW).
2. Fit the starter elbow into the boiler connector after first ensuring that the seal is in place in the connector.

! NOTE !

Lubricate the seal on the boiler connector using the lubricant provided before attempting to fit the starter piece.

Ensure that seals in all flue sections are lubricated before installing.

3. Assemble the remainder of the flue system as required, lubricating the seal on each component before fitting and securing every joint with the locking band provided.

The external vertical flue (Green system) components available from Grant UK can be found in Figure 9-3 and Table 9-2.

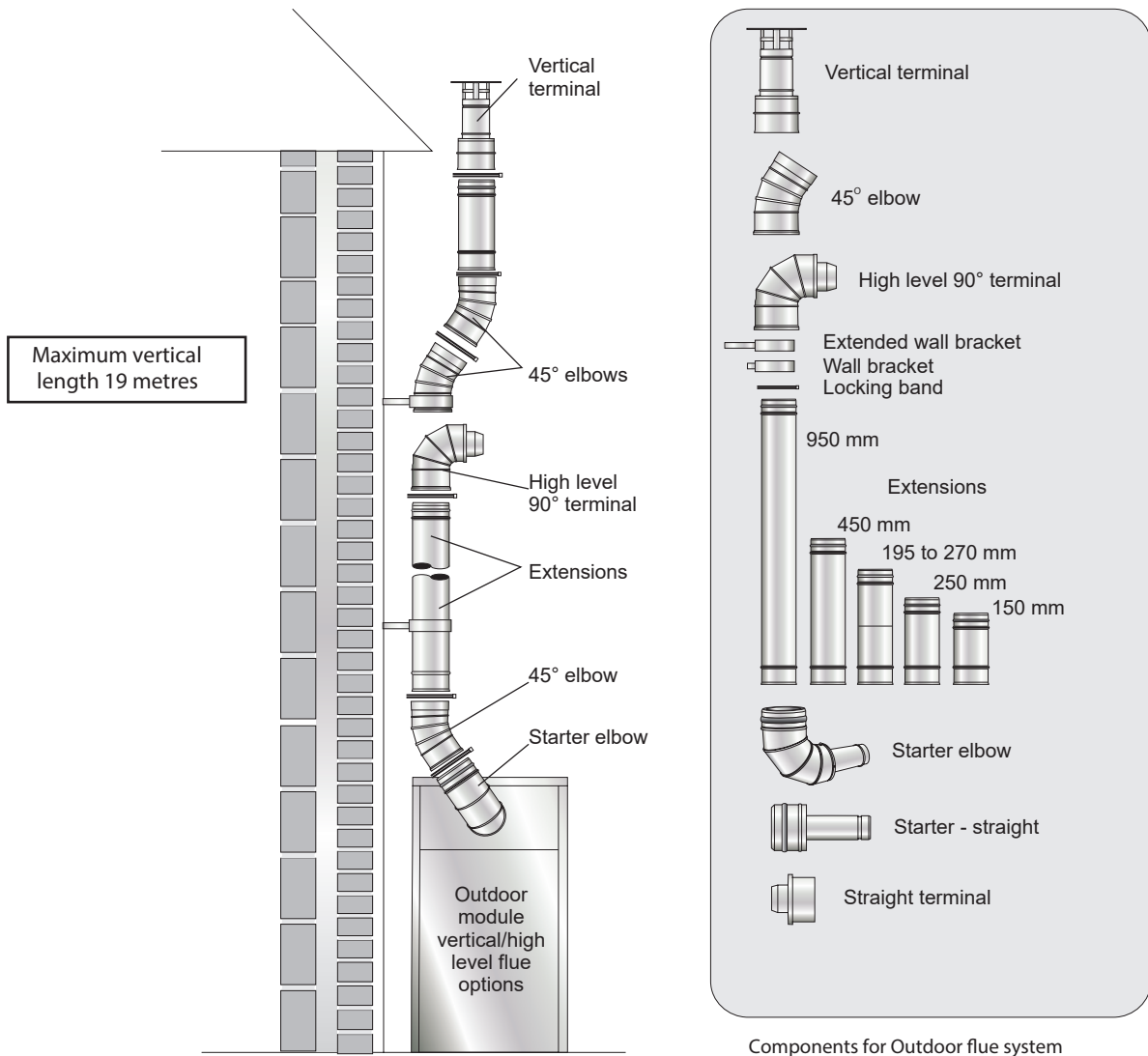


Figure 9-3: Vertical external conventional flue (Green system)

Green System Components			
Item - for models up to 26kW output	Part No.	Item - for models up to 70kW output	Part No.
External starter elbow	GKM90	External starter elbow	GKM200
External starter - straight	GKM90C	External starter - straight	GKM200C
150mm extension	GX150/90	150mm extension	GX150/200
250mm extension	GX250/90	250mm extension	GX250/200
450mm extension	GX450/90	450mm extension	GX450/200
950mm extension	GX950/90	950mm extension	GX950/200
195-270mm adjustable extension	GXA250/90	195-270mm adjustable extension	GXA250/200
45 elbow	GE45/90	45 elbow	GE45/200
High level terminal	GTH90	High level terminal	GTH200
Vertical terminal	GTV90	Vertical terminal	GTV200
Wall bracket - standard	GWB90	Wall bracket - standard	GWB200
Wall bracket - extended	GEB90	Wall bracket - extended	GEB200
Straight terminal - horizontal flue	GTL90	Straight terminal - horizontal flue	GTL200

Table 9-2: Green system components - product codes

9.5 EXTERNAL HORIZONTAL CONVENTIONAL FLUE (GREEN SYSTEM)

This option uses the Grant Green system External Module straight starter section (GKM90C for models up to 26kW or GKM200C for models ranging from 26-70kW), replacing the low level terminal and flue guard supplied with the boiler, along with components from the Grant Green system. See Figure 9-4.

It is possible to extend the flue horizontally by a maximum of 3 metres in total flue length by using the green system. A maximum of two 45° elbows may be utilised when extending the flue using this system.

For further information on the connection of the Green system, please refer to Section 9.4.

! NOTE !

The flue system from the external module can be extended either vertically OR horizontally by using the Green System.

NOT a combination of both.

A complete list of Grant Green system flue components can be found in Figure 9-3 and Table 9-2.

Information on the siting of the flue terminal can be found in Section 9.6.

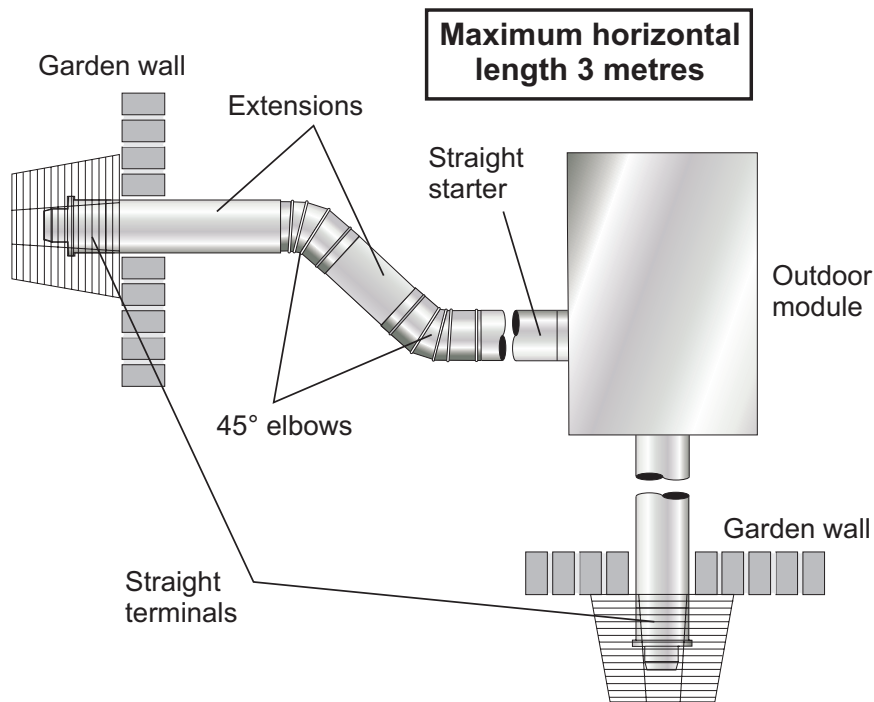


Figure 9-4: Horizontal external flue

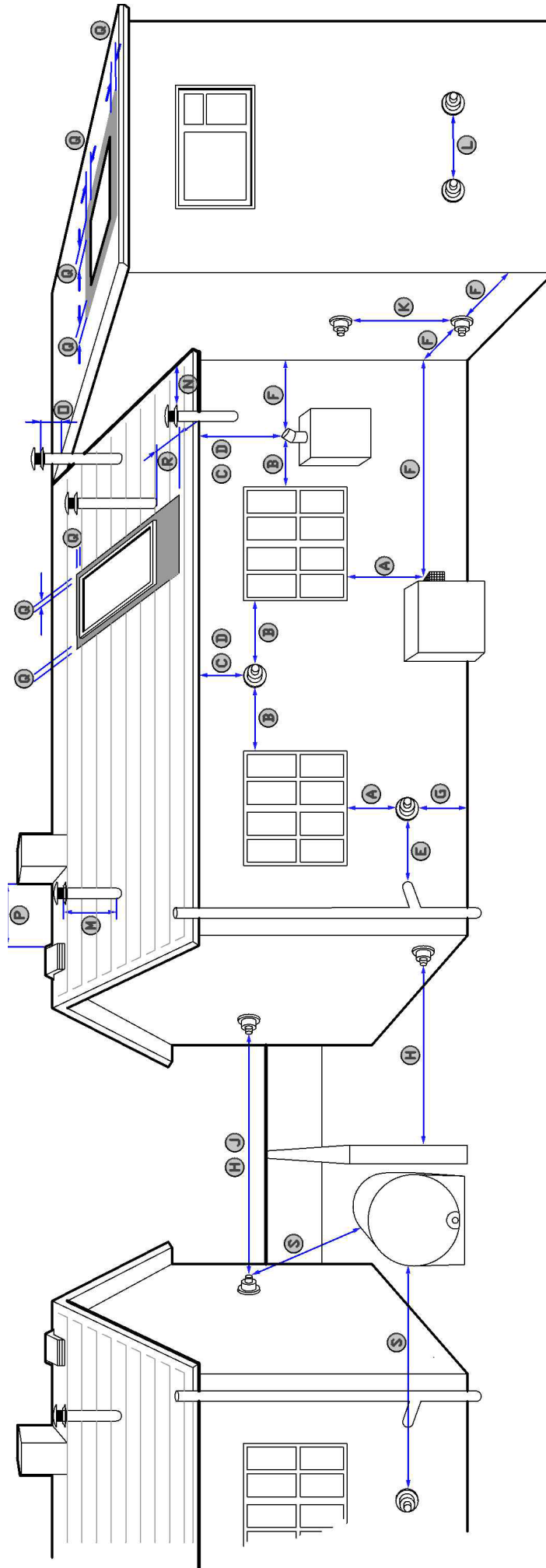


Figure 9-5: Flue clearances

Table 9-3: Flue clearances

Ref	Location of outlet	Minimum distance (mm)	
		Pressure jet	Condensing
A	Directly below an opening, air brick opening, opening window, etc.	600	1,000 **
B	Horizontally to an opening, air brick opening, opening window, etc.	600	1,000 **
C	Below a gutter, eaves or balcony with protection	75 *	1,000 **
D	Below a gutter, eaves or balcony without protection	600	1,000 **
E	From vertical sanitary pipework	300	
F	From an internal or external corner	300	
G	Above ground or balcony level	300	
H	From a surface or boundary facing the terminal	600	2,500 **
J	From a terminal facing the terminal	1,200	
K	Vertically from a terminal on the same wall	1,500	
L	Horizontally from a terminal on the same wall	750	
M	Above the highest point of an intersection with the roof	600	
N	From a vertical structure to the side of the terminal	750	
O	Above a vertical structure less than 750 mm from the side of the terminal	600	
P	From a ridge terminal to a vertical structure on the roof	1,500	
Q	Above or to the side of any opening on a flat or sloping roof	300	
R	Below any opening on a sloping roof	1,000	
S	From oil storage tank (Class 1)	1,800 ***	

* A heat shield at least 750 mm wide must be fitted to provide protection of combustible material.

** Clearances required by BS 5410-1:2019 to alleviate the effect of plume nuisance. If a risk assessment shows that there will be no impact from pluming, then the 'pressure jet' figure could apply - seek confirmation from Local Authority Building Control.

*** Seek guidance from OFTEC Book 3 (Oil Storage and Supply).

NOTES

- Appliances burning class D fuel have additional restrictions. Refer to BS 5410-1:2019.
- Vertical structure in N, O and P includes tank or lift rooms, parapets, dormers, etc.
- Terminating positions A to L are only permitted for appliances that have been approved for low level flue discharge when tested in accordance with BS EN 303-1, OFS A100 or OFS A101.
- Terminating positions should be at least 1.8 metres from an oil storage tank (Class 1) unless a wall with at least 30 minutes fire resistance and extending 300 mm higher and wider than the tank is provided between the tank and the terminating position.
- Where a flue is terminated less than 600 mm away from a projection above it and the projection consists of plastics or has a combustible or painted surface, then a heat shield of at least 750 mm wide should be fitted to protect these surfaces.
- If the lowest part of the terminal is less than 2 metres above the ground, balcony, flat roof or other place to which any person has access, the terminal should be protected by a guard.
- Notwithstanding the dimensions given above, a terminal should not be sited closer than 300 mm to combustible material. In the case of a thatched roof, double this separation distance should be provided. It is also advisable to treat the thatch with a fire retardant material and close wire in the immediate vicinity of the flue.
- A flue or chimney should not pass through the roof within the shaded area delineated by dimensions Q and R.
- Where protection is provided for plastics components, such as guttering, this should be to the standard specified by the manufacturer of the plastics components.
- Terminals must not be sited under car ports.
- Terminals at low levels (terminals under 2.1 metres) have more restrictive recommendations and should not be positioned near public footways, frequently used access routes, car parking spaces less than 2.5 metres from the terminal or patio's (hard surface area).

Further guidance can be obtained from BS 5410-1:2019, OFTEC Book 4 (Installation) and Approved Document J.

Grant UK flue products are fully compliant with the CE (Communauté Européenne/European Community) standards having undergone rigorous product testing.

10 COMMISSIONING

To ensure safe and efficient operation, it is essential that a Grant VortexBlue boiler is commissioned as detailed in the following procedure.

To access the controls, remove the front door from the external module casing (pull forward at the bottom and then lift off).

The controls are shown in Figure 10-1.

10.1 BEFORE SWITCHING ON

1. Ensure the boiler is isolated from the electrical supply and the boiler ON/OFF switch is set to OFF.
2. Remove the front casing door.
3. Remove the four screws retaining the top casing panel and remove the top casing panel, then check that the high limit thermostat bulb and boiler thermostat bulb are correctly located in their respective pockets. Refer to Figures 5-1 and 5-2. Check condition of both thermostat capillaries. Ensure they are not damaged, broken, kinked or crushed.
4. Remove the nuts and washers securing the front cleaning door. Withdraw the door – take care as it is heavy!
5. Check that the turbulators are in position and that the ends are vertical. Refer to Figure 11-3.
6. Check that the baffles are in position. Refer to Figures 11-1 and 11-2 as required.
7. Re-fit cleaning door and check it is fitted correctly and that a good seal is made.
8. Unscrew the burner fixing nut (located at the top of the mounting flange) and remove the burner from the boiler.
9. Check/adjust the burner settings as described in Section 10.2 (Burner Settings).
10. Re-fit the burner to the boiler and tighten the fixing nut. DO NOT OVERTIGHTEN!
11. Check that the sealed system has been vented and pressurised and there are no leaks.
12. Ensure that the condensing heat exchanger has been vented via the air vent (on heating return connection). Refer to Section 5.2
13. Ensure that the air vent on the heating flow pipe (if sealed system kit has been fitted) is open. Refer to Section 7.5 or 7.6 as applicable.
14. Check that all fuel line valves are open.
15. Remove the plastic burner cover if it was not previously removed.
16. Connect a combined vent manifold and pressure gauge to the pressure gauge connection port on the oil pump. See Figure 3-5. Open the vent screw on the vent manifold to vent the oil supply whilst the pump is running.
17. Check that all system controls are calling for heat and turn the boiler thermostat to maximum.

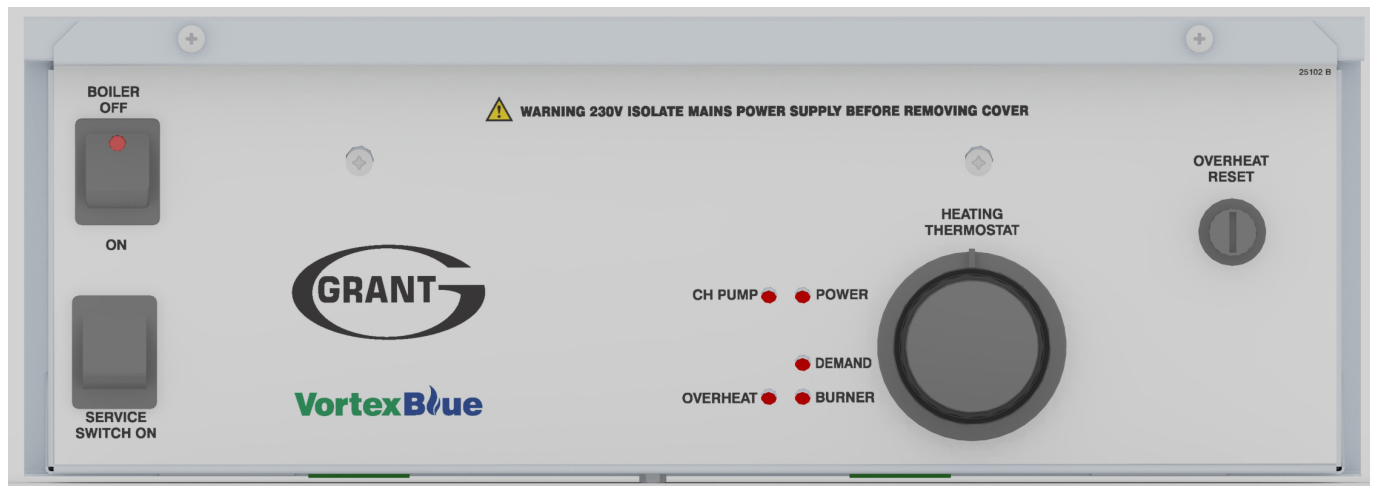


Figure 10-1: VortexBlue External control panel

10.2 BURNER SETTINGS: RDB2.2 BG BLU BURNERS

FOR ALL MODELS

With the burner removed from the boiler:

1. Remove the burner head. Refer to Figure 10-2. Unscrew and remove the two fixing screws (1) and carefully separate the head (2) from burner.

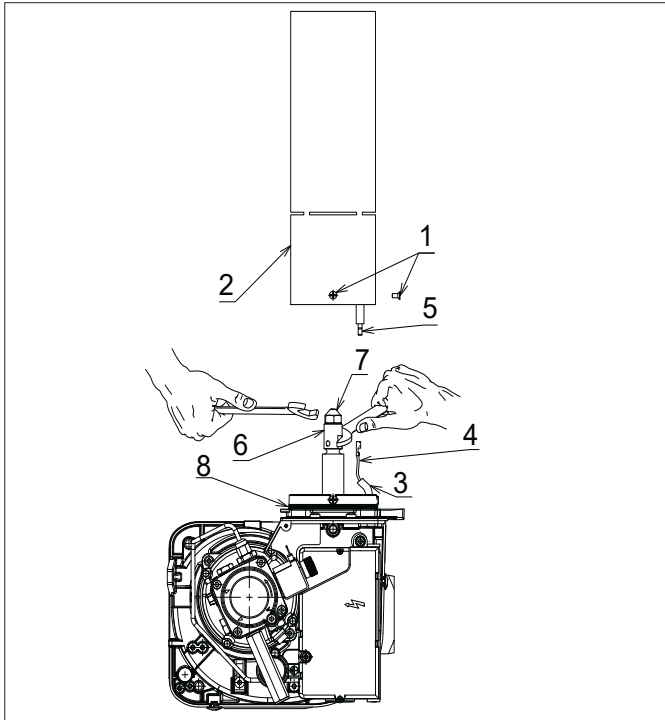


Figure 10-2: Burner head and nozzle holder

2. Refer to Figure 10-2. Disconnect both ignition leads (4) from the electrodes (5) and also the lead from the flame ionisation probe.
 - To do this:
 - Carefully slide the insulation sleeve (3) down the lead and away from the metal connectors.
 - Grasp the metal connector on the end of the lead - not the lead itself - and pull it off the electrode or flame ionisation probe.
 - Repeat this for all three leads.
3. Check the nozzle (7) is correct for the required boiler output. Refer to Table 2-2 for the correct nozzle size and type for the required boiler output.
4. Use a 16 mm spanner to remove/re-fit the nozzle (7), whilst holding the nozzle holder (6) using a 17 mm spanner.

! CAUTION !

The use of an ill-fitting spanner will damage the nozzle and could lead to an incorrect flame pattern and poor combustion.

! NOTE !

Ensure that the nozzle is securely tightened so that it does not leak but DO NOT OVER TIGHTEN!

5. Check/adjust both the electrode and flame ionisation probe settings. Refer to Figure 10-3.
6. Reconnect the leads to the electrodes and flame ionisation probe, as follows. Refer to Figure 10-2.
 - First, ensure the insulation sleeve (3) is slid down the lead and is not covering the metal connector.
 - Firmly push the metal connector (4) on to the electrode (5) or flame ionisation probe.
 - Carefully slide the insulation sleeve (3) up the lead to fully cover the metal connector (4).
 - Repeat this for all three leads.

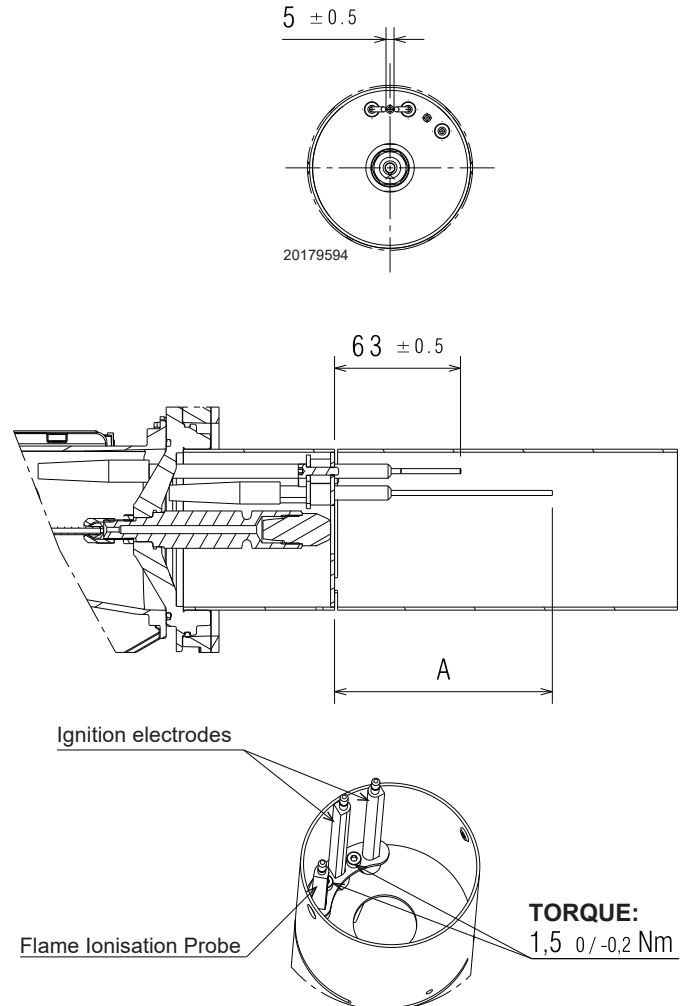


Figure 10-3: Ignition electrode and flame ionisation probe settings

Table 10-1: Ionisation probe length (refer to Figure 10-3)

Model	A (± 1mm)
RDB2.2 BG1 BLU IONO 21	78
RDB2.2 BG1 BLU IONO 26	108
RDB2.2 BG1 BLU IONO 36	108

7. Re-fit the burner head. Refer to Figure 10-2.
 - Check the electrodes are at the top of the head.
 - Locate the head fixing screws (1) in the countersunk slots in the burner collar.
 - Tighten the two screws (1) to secure the head (2) in position on the burner.
8. For VortexBlue External 21 model only:
 - Check the burner air adjuster disc is correctly set. Refer to Section 10.3.

10.3 AIR ADJUSTER DISC: 21 MODEL ONLY

! NOTE !

If the VortexBlue External 21 model is to be downrated to its minimum output of 15kW, an air adjuster disc (Grant UK product code Z20094349) must be fitted as described below.

This disc is NOT supplied with the boiler, but is available free-of-charge by contacting Grant UK.

If the VortexBlue External 21 is to be downrated to its minimum output, it is essential, for correct operation of the burner, that the internal air adjuster disc is installed and correctly set. Refer to Figure 10-4.

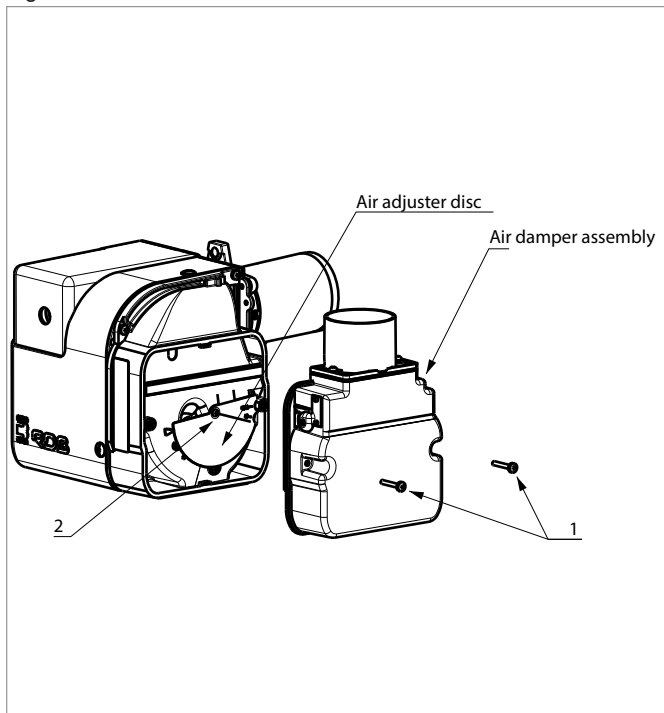


Figure 10-4: Fitting the air adjuster disc

To fit and position the air adjuster disc:

1. Ensure the boiler is isolated from the electrical supply.
2. Remove the burner fixing nut (located at the top of the mounting flange) and withdraw the burner from the boiler.
3. Undo the two screws (1) and remove the air inlet cover from the side of the burner.
4. Remove the screw (2) from the centre of where the air adjuster disc will be fitted.
5. Position the disc such that the disc setting 'B' (corresponding to 15kW output setting - refer to section 2.3) is located against the cast boss on the fan housing.
6. Replace the screw in the centre of the air adjuster disc and tighten, ensuring that that the disc is still in the correct position.
7. Re-fit the air inlet cover to the side of the burner and secure in place using the two screws (1).
8. If the other burner commissioning steps outlined in this section have been completed, the burner can now be re-fitted to the boiler and secured using the burner fixing nut.

10.4 SWITCHING ON

1. Check that all system controls are calling for heat and turn the boiler thermostat to maximum.
2. Switch on the electricity supply to the boiler.
3. Set the boiler On/Off switch to ON. A neon on the switch lights when it is in the ON position. The boiler will now light automatically.

Note that the neon lights when the boiler is switched on, but does not necessarily indicate the burner is firing.

The burner should then fire. Open the vent screw on the vent manifold to vent the supply while the oil pump is running

4. The burner fan should start and the burner should light within about 12 seconds. If the burner does not light and the 'Lock-out' reset button on the burner lights, wait about 45 seconds and press the reset button to restart the ignition process.

This procedure may have to be repeated several times during first lighting.

5. With the burner alight, check the fuel pressure. Refer to Section 2.3 (burner settings).
6. Adjust the pressure if necessary - refer to Figure A1-1 in Appendix A1 towards the back of this manual.

! NOTE !

It is important that the oil pressure is correctly set.

7. Operate the boiler until it reaches normal operating temperature. Check oil supply/return pipe for leaks, rectifying where necessary.
8. Check the operation of the boiler thermostat. Ensure that by turning it anticlockwise it switches the burner off.
9. With the burner alight, re-check the fuel pressure and re-adjust if necessary. Turn the boiler off, remove the pressure gauge and replace the plug in the pump.
10. Ensure that there are no oil leaks, replace the burner cover.
11. On balanced flue installations - Ensure the flexible air inlet tube is correctly connected to both the burner air inlet and the flue system.

10.5 RUNNING THE BOILER

1. Relight the boiler and allow it to run for at least 20 minutes.
2. Check the smoke number, if it is 0-1 then it is satisfactory.
3. Using a calibrated electronic flue gas analyser, set to the correct fuel, check the %CO₂ in the flue gases.

! NOTE !

To allow the boiler to be commissioned and serviced correctly a combustion test point is provided on the front cleaning door. Both the %CO₂ and smoke test may all be carried out using this test point.

This test point is not suitable for measuring boiler efficiency or conventional flue draught.

4. When using the test point on the cleaning cover note that the flue gas temperature reading will be higher than that measured in the flue thus resulting in an inaccurate efficiency reading. To obtain an accurate flue gas temperature and efficiency, the reading can only be measured outside through the low level flue terminal (or the test point on the conventional flue starter section when used).
5. For high level, vertical and horizontal flues using the 'Green' system, the reading may be taken from the flue test point provided on the flue system.
6. Set the %CO₂, as indicated on the flue gas analyser, to the required value as given in Section 2.3 for the boiler concerned.

7. Adjust the burner air damper, using the hexagonal key supplied, to achieve the required %CO₂. Refer to Figure A1-1 in Appendix A1 towards the back of this manual.
8. To increase the %CO₂:
 - Turn the screw anti-clockwise. This will close down the burner air damper and decrease the combustion air entering the burner.
 To decrease the %CO₂:
 - Turn the screw clockwise. This will open up the burner air damper and increase the combustion air entering the burner.
9. When the %CO₂ is set to the correct level, re-check the smoke number if the burner air damper has been moved. Under no circumstances must the smoke number be above 1.

! NOTE !

For safe and efficient operation of the boiler it is essential that the air damper is correctly set to give the required %CO₂ in the flue gases.

10.6 BALANCING THE SYSTEM

1. When the boiler has been adjusted and is running satisfactorily, balance the central heating system by adjusting the radiator lock shield valves. Start with the radiator nearest the boiler and adjust the valves to achieve the required temperature drop across each radiator. If thermostatic radiator valves have been installed, check the system bypass.
2. Switch off the boiler.

10.7 COMPLETION

1. With the system hot, check again for leaks, rectifying where necessary. Drain the system while it is hot to complete the flushing process. Refill and vent the sealed system.
2. A suitable central heating system inhibitor must be added to protect the system against the effect of corrosion.
3. A suitable antifreeze should be used to prevent damage to the boiler in areas where electrical power failure can occur in winter months.
4. Replace the top, front and rear panels as necessary.

! NOTE !

After commissioning the boiler complete the OFTEC CD/11 commissioning report. Leave the top copy with the user and retain the carbon copy.

If the boiler is to be left in service with the User, set the controls and room thermostat (if fitted) to the User's requirements.

If the boiler is not to be handed over immediately, close the boiler fuel supply valve and switch off the electricity supply.

! CAUTION !

If there is any possibility of the boiler being left during freezing conditions, then the boiler and system should be drained. Alternatively, a suitable heating system antifreeze should be used.

10.8 INFORMATION FOR THE USER

The User must be advised (and demonstrated if necessary) of the following important points:-

- How to start and switch off the boiler and how to operate the system controls.
- The precautions necessary to prevent damage to the central heating system and to the building, in the event of the boiler not being in operation during frost conditions.
- The importance of servicing the boiler to ensure safe and efficient operation. This should normally be required only once a year.
- The type of fuel used.
- That any servicing or replacement of parts must only be carried out by a suitably qualified engineer.
- Ensure that the boiler controls and room thermostat (if fitted) are set to the User's requirements.
- Tell the User the system pressure and show them the position of the safety valve discharge pipe.
- Show the User how to reset the overheat thermostat and how to restart the boiler if it goes to 'Lockout'.

11 SERVICING

To ensure safe and efficient operation it is essential that a Grant VortexBlue boiler is serviced at regular intervals of no longer than 12 months.

Servicing and replacement of parts must only be carried out by a suitably qualified engineer.

! CAUTION !

Details of every service should be entered in the Service Log, in the Boiler Handbook.

This information may be required to validate the Grant extended guarantee.

! WARNING !

Before starting any work on the boiler or fuel supply, please read the Health and Safety information given in Section 15 of these Instructions.

11.1 CHECKS BEFORE SERVICING

The following sequence of checks should be made before starting any servicing work:

1. Check the flue terminal and ensure it is not blocked or damaged.
2. Run the boiler and check the operation of its controls.
3. Ensure that all water system connections and fittings are sound. Remake any joints and check the tightness of any fittings that may be leaking.
4. Allow the boiler and system to cool down.
5. If the boiler is part of a sealed central heating system, check the system pressure, check the operation of the pressure relief valve and check the expansion vessel air charge. Refer to Section 7.
6. Refill, vent and re-pressurise the system as necessary. Refer to Section 7.
7. Check that the ventilation holes in the front casing door are clear of obstructions. See Section 9.
8. Remove any sludge/water from the fuel tank by opening the sludge valve at the lower end of the tank (if fitted).
9. Ensure that all fuel system connections and fittings are sound. Remake any joints and check the tightness of any fittings that may be leaking.
10. With the fuel supply valve (at the oil tank) closed, clean/replace the filter element and clean the filter bowl.

! WARNING !

Before servicing, set the boiler ON/OFF switch to OFF, isolate the electricity supply and close the fuel supply valve.

The data label on the inside of the case side panel will indicate the fuel used and the nozzle fitted.

11.2 DISMANTLING PRIOR TO SERVICING

The procedure for dismantling the boiler is as follows:

1. Remove the front casing door by turning the handle and pulling forward at the bottom.
2. Remove the four screws retaining the top casing panel and carefully lift it off, taking care not to damage the insulation.

! NOTE !

The top panel has been designed to provide a slight fall away from the side positioned against a wall. Please refer to Figure 4-1 for further details.

3. If a sealed system kit has been fitted, carefully lift up and remove the expansion vessel from the front of the boiler. Place the vessel on the floor taking care not to strain the expansion vessel hose.
4. Unscrew and remove the two fixing screws and remove the red cover from the burner.
5. Remove the burner fixing nut (located at the top of the mounting flange) and withdraw the burner from the boiler. If required, disconnect the flexible oil line(s), using a suitable container to prevent any oil spillage.
6. Check or replace the flexible fuel supply hose, as follows:
 - Braided flexible fuel supply hoses (as supplied with the boiler) should be replaced annually, i.e. when the boiler is serviced.
 - Long-life hoses should be inspected annually. If in doubt replace the hose(s). In any event, these hoses must be replaced every five years.

! NOTE !

With a two-pipe oil supply there will be two flexible hoses connected to the burner. Identify (mark if necessary) which is the inlet and return if they are to be disconnected.

11.3 CLEANING THE BOILER

The procedure for cleaning the boiler is as follows:

1. Remove the nuts and washers securing the front cleaning door and withdraw the door. Take care - it is heavy.
2. Remove the baffles as shown in Figure 11-1 and 11-2.
3. Remove all deposits from the baffle plates and all the boiler internal surfaces using a stiff brush and scraper if necessary.
4. Check the condition of the flue, clean as necessary.
5. Check the condition of the front cleaning door seal and replace if necessary.
6. Replace the baffles, ensuring they are correctly fitted. Refer to Figures 11-1 and 11-2, as appropriate.
7. Pull out the spiral turbulators from the heat exchanger tubes. See Figure 11-3. Clean the turbulators using a stiff brush.
8. Test the heat exchanger condensate drain by pouring water into one of the lower tubes and observe whether the water discharges from the 22 mm condensate outlet. Replace the turbulators.
9. Replace the front cleaning door, ensuring the seal is in good condition and secure it in position with the nuts and washers previously removed. Tighten to form a seal.
10. Remove the condensate trap and check that it is not blocked and is operating correctly, i.e. the float is free to move. Clean the trap and float as required.
11. Check the condition of the flexible condensate hose between the trap and the boiler.
12. Check that the boiler condensate outlet is unobstructed. Clean if necessary.

! NOTE !

The condensate trap and condensate outlet must be checked on every service and cleaned as necessary.

The end cap is not sealed to the trap body and can be removed for cleaning. Ensure that this cap is correctly re-fitted before re-starting the boiler.

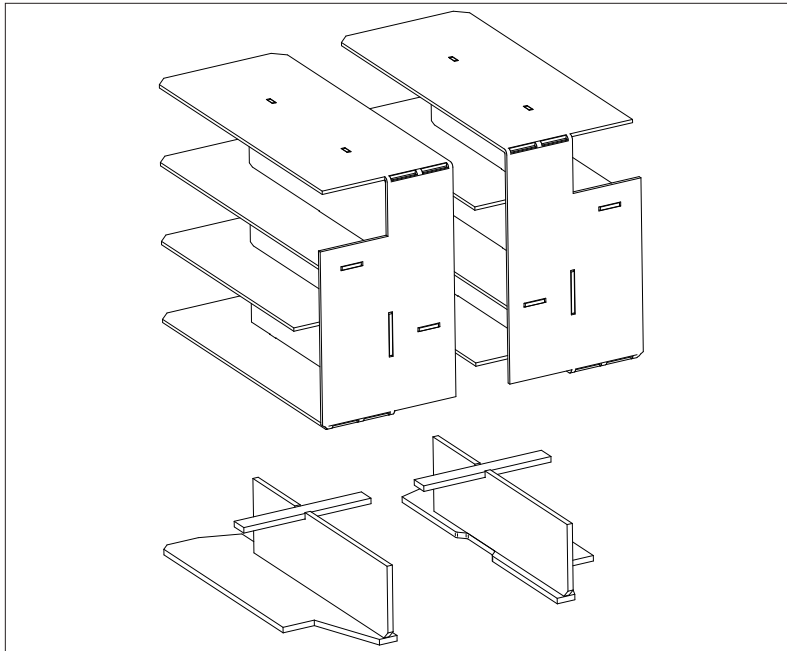


Figure 11-1: Baffles (21 & 26 model)

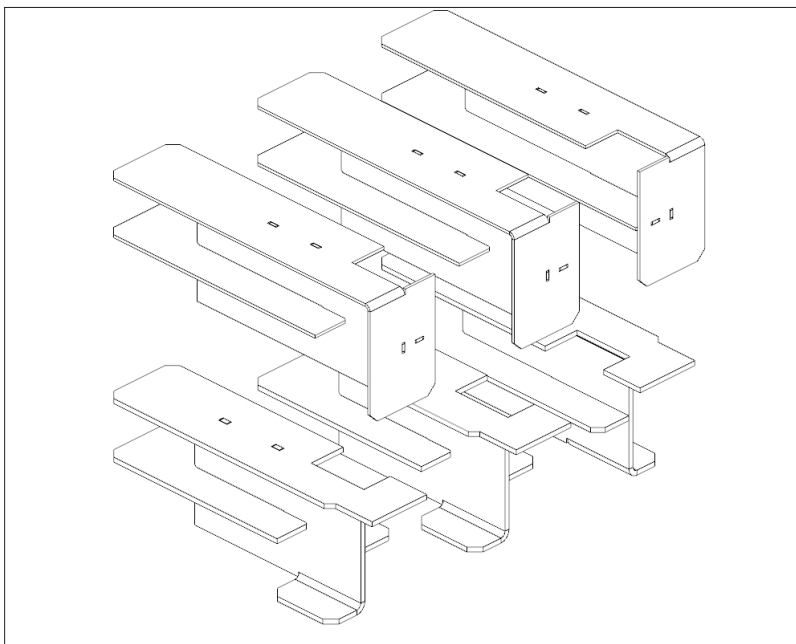


Figure 11-2: Baffles (36 model)

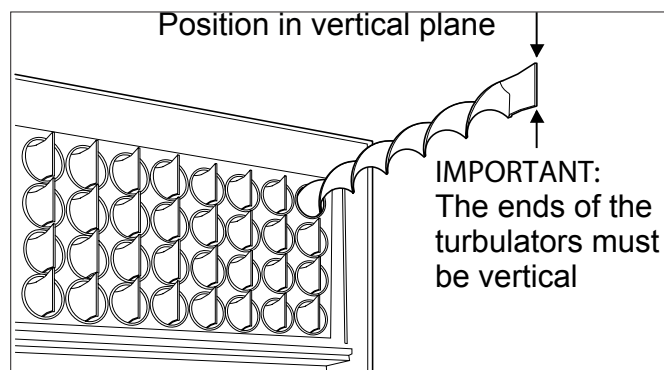


Figure 11-3: Turbulators (all models)

11.4 CLEANING THE BURNER: RDB2.2 BG BLU BURNERS

FOR ALL MODELS

With the burner removed from the boiler:

Burner head, nozzle and electrodes:

1. Remove the burner head. Refer to Figure 10-2. Unscrew and remove the two fixing screws (1) and carefully separate the head (2) from the burner.
2. Inspect the burner collar o-ring (8) for signs of perishing. The burner collar o-ring should be inspected annually and replaced as necessary. Part code: Z3008878.
3. Refer to Figure 10-2. Disconnect both ignition leads (4) from the electrodes (5) and also the lead from the flame ionisation probe.
To do this:
 - Carefully slide the insulation sleeve (3) down the ignition lead and away from the metal connector.
 - Grasp the metal connector on the end of the lead (4) - not the lead itself- and pull it off the electrode or flame ionisation probe.
 - Repeat this for all three leads.
4. Clean the burner head.
5. Replace the nozzle (7). The nozzle should always be replaced on an annual service. Refer to Table 2-2 for the correct nozzle size and type for the required boiler output. Do NOT attempt to clean the nozzle.
6. Use a 16 mm spanner to remove/re-fit the nozzle, whilst holding the nozzle holder using a 17 mm spanner.

! CAUTION !

The use of an ill-fitting spanner will damage the nozzle and could lead to an incorrect flame pattern and poor combustion.

! NOTE !

Ensure that the nozzle is securely tightened so that it does not leak but DO NOT OVERTIGHTEN!

7. Inspect/clean both the ignition electrodes and the flame ionisation probe. Refer to Figure 10-3.
To remove them from the burner head for inspection:
 - Using a 3mm allen key, unscrew and remove the two fixing screws and retaining plate.
 - Carefully withdraw both electrodes and flame ionisation probe from the burner head.
 - Wipe clean and check for any cracks in the ceramic insulation.
 - Replace if necessary.
8. Re-fit the electrodes and flame ionisation probe. Refit the two screws and retaining plate.

! NOTE !

Do not overtighten the fixing screws as this may damage the electrode or flame ionisation probe insulators.

9. Check/adjust the electrode and flame ionisation probe settings. Refer to Figure 10-3.

10. Reconnect leads to the electrodes and flame ionisation probe, as follows. Refer to Figure 10-2.
 - First, ensure the insulation sleeve (3) is slid down the lead and is not covering the metal connector.
 - Firmly push the connector (4) on to the electrode (5) or flame ionisation probe.
 - Carefully slide the insulation sleeve (3) up the lead to fully cover the metal connector (4).
 - Repeat this for all three leads.
11. Re-fit the burner head. Refer to Figure 10-2.
 - Check that the electrodes are at the top of the head.
 - Locate the head fixing screws (1) in the countersunk slots in the burner collar.
 - Tighten the two screws (1) to secure the head (2) in position on the burner.

11.5 CLEANING THE BURNER: OTHER COMPONENTS

Burner air inlet cover

This is located on the right hand side of the burner. Refer to Figure A1-1 in Appendix A1 towards the back of this manual.

1. Unscrew and remove the two screws and remove the air inlet cover from the burner.
2. Check inside and remove any debris, leaves, hair, fluff, etc. from the air inlet cover and air damper..
3. Check the condition of the rubber seal around the air inlet cover. Replace if damaged or missing.

Burner fan housing

This is located over the fan impeller. Refer to Figure A1-1 in Appendix A1 towards the back of this manual.

With the burner air inlet cover already removed:

1. Unscrew and remove the four screws and remove the fan housing from the burner.
2. Check and clean the fan impeller and remove any debris, leaves, hair, fluff etc.
3. Check the fan housing is clean and clean as required.
4. Check the rubber seal around the fan housing. Replace if damaged or missing.
5. Re-fit the fan housing to the burner and secure with the four screws.
6. Check the air adjuster disc (VortexBlue 21 model only). Refer to Section 10.3 for details.
7. Re-fit the air inlet cover to the burner and secure with the two screws.

Oil pump filter

This is located under the end cover on the oil pump. Refer to Figure A1-1 in Appendix A1 towards the back of this manual.

1. Unscrew and remove the four cap screws securing the pump end cover.
2. Remove the filter and wash in kerosene.
3. Check the O-ring seal around the end cover. Replace if damaged.
4. Replace the filter and end cover.
5. Re-fit the four cap screws, tightening evenly, to secure the end cap.

11.6 AIR ADJUSTER DISC: VORTEXBLUE 21 MODEL ONLY

Refer to Section 10.3.

11.7 RECOMMISSIONING

! WARNING !

To ensure safe and efficient operation of the boiler it is important that re-commissioning is carried out, especially combustion checks (%CO₂ level, flue gas temperature and smoke number) after the boiler has been serviced. Refer to the Commissioning instructions in Section 10.

12 FAULT FINDING

12.1 BOILER FAULT FINDING

Always isolate the electricity supply to the boiler before working on the boiler.

Table 12-1: Boiler fault indication

Fault	Remedies
Boiler will not start:	
No fuel supply.	Ensure that an adequate supply of fuel is available and that the fuel supply valve is open. Check the condition of the fuel filter, clean if necessary. Ensure fuel supply is reaching burner and vent pump. Check that the fire valve has not operated to shut off the oil supply.
No electricity supply.	Ensure electricity supply to the boiler is switched on and that all controls are calling for heat. Ensure that the overheat thermostat has not tripped, reset if necessary. Check that a mains supply is present at the burner terminal block. If not, check the boiler and overheat thermostat.
Burner not starting - fuel and electricity supplies present.	Press the reset button on the burner control box if it is lit. Refer to burner fault finding charts.
Burner lights but goes to lock-out.	If the flame is unstable, check the combustion settings. Refer to burner fault finding charts.
Boiler works but:	
1. Visible smoke from flue or high smoke number.	Insufficient air supply - check the air damper setting and the condition of the fan. Check room ventilation is adequate, see Section 9.1. Check the nozzle size and type. Fuel pressure may be too high - check and adjust.
2. Burner pulses.	Insufficient air supply - check the air damper setting and the condition of the fan. Check room ventilation is adequate, see Section 9.1. Check the nozzle size and type.
3. Flame slow to stabilise during start up.	Insufficient air supply - check the air damper setting and the condition of the fan. Check room ventilation is adequate, see Section 9.1. Check the nozzle size and type. Fuel pressure may be too low - check and adjust. Insufficient draught - clean boiler heat exchanger and check condition of flue.
4. Water temperature low.	Undersized nozzle and/or low fuel pressure. Check condition of boiler heat exchanger and clean if necessary. Check the boiler thermostat. Check the combustion settings. Check the condition of the fuel filter.
5. Boiler operating on overheat thermostat.	Faulty boiler thermostat. No circulation, check circulating pump. Check for air lock.
6. Fumes and puffing during starting (conventional flue)	Check the condition of the chimney, ensure it is not blocked and is high enough to produce the required draught. Check that there is an adequate air supply near the burner and that a kitchen fan is not drawing products out of the burner.
7. Oil odours.	Check all fuel line connections, remake as necessary.
8. Combustion fumes smell.	Check boiler cleaning cover and seal are correctly fitted. Check burner is correctly fitted onto flange. Check flue is correctly sealed into flue outlet of boiler. Check the condensate pipe and trap are operating correctly.

! NOTE !

For an overview of the fault diagnostic capabilities built into the circulating pumps that come installed in the sealed system boiler models, please refer to Appendix A2 or A3, as required, at the back of this installation and servicing manual.

12.2 BURNER FAULT INDICATION

Whenever a burner lockout occurs the cause is displayed via the reset push button indicator LED on the control box. The colour, sequence and speed of the indicator LED flashes identify the specific lockout type, and the possible causes are listed below in Table 12-2.

Table 12-2: Burner fault indication

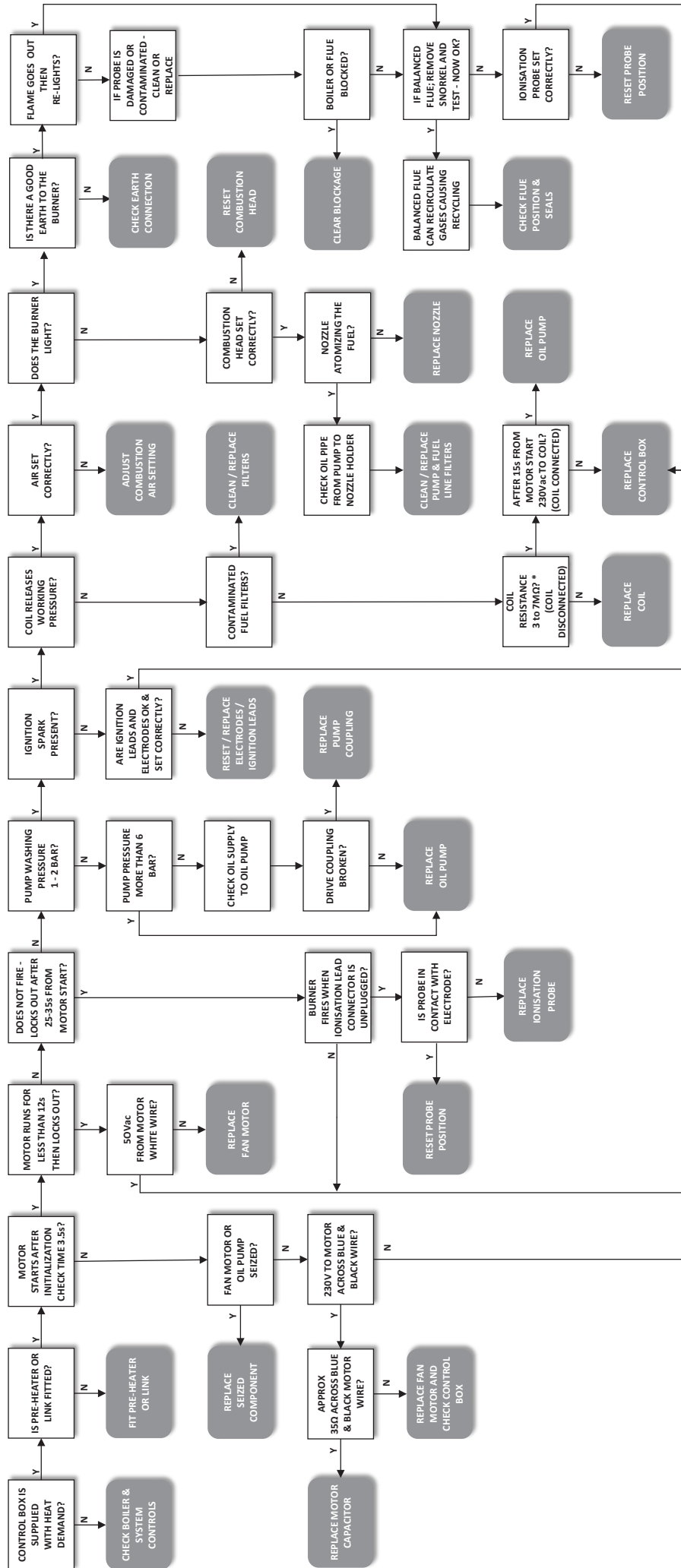
Lockout description	Lockout time	LED colour	Probable cause
Presence of parasitic flame during standby, pre-purging or post-purging	After 25 seconds	RED blinking on/off	• Presence of a false flame signal before the heat request during pre-purging or post-purging
Pre-heating not terminated	After 600 seconds	RED blinking on/off 0.5 sec ON 2.5 sed OFF	• The short circuit socket is not connected
Presence of parasitic flame detected during pre-heating	After 25 seconds	RED blinking	• Presence of false flame signal during pre-heating if the short-circuit socket is not connected
The flame is not detected after the safety time	After 5 seconds from oil-valve starts	RED steady ON	<ul style="list-style-type: none"> • Ionisation probe faulty, not connected, earthed, not in contact with the flame, reversed phase and neutral power supply connections • Oil valve defective or dirty • Faulty ignition transformer • Badly regulated burner • Oil fuel not present
Flame failure during operation	After 3 recycles	RED blinking	<ul style="list-style-type: none"> • Badly adjusted burner • Oil valve defective or dirty • Ionisation probe faulty, not connected, earthed, not in contact with the flame, reversed phase and neutral power supply connections
Fan motor error	Immediate (during pre-purge)	RED, ORANGE blinking inverted	<ul style="list-style-type: none"> • Faulty fan motor • Fan motor not connected
Malfunction in the internal control circuit that drives the oil valve	Immediate (during pre-purge)	RED, GREEN blinking inverted	<ul style="list-style-type: none"> • Faulty oil valve • Internal control circuit that drives the oil valve faulty
Eeprom error	Immediate (during pre-purge)	ORANGE, GREEN blinking inverted	• Faulty internal memory

12.3 BURNER FAULT DIAGNOSTICS

Table 12-3: Burner faults

Faults	Possible cause	Fault diagnostics	Solutions
The burner does not start when there is heat demand	Lack of electrical supply	OFF	Check presence of voltage in the L - N of the four pin plug
			Check the conditions of the fuses.
			Check that safety thermostat is not in lockout
	Ionisation probe detects a parasitic flame	GREEN, RED blinking	Eliminate the parasitic flame.
The burner goes into lockout mode before or during the pre-purging	The connections in the control box are wrongly inserted	OFF	Check and connect all the plugs and sockets properly.
	The short circuit socket is not connected	GREEN Blinking on/off 0.5 sec ON 2.5 sec OFF	Fit the short circuit socket.
Burner runs normally in the pre-purge and ignition cycle and locks out after about 5 seconds	Flame moves away or fails	RED steady ON	Check pressure and output of the fuel
			Check air output
			Change nozzle
			Check the coil of solenoid valve
Burner starts with an ignition delay	The ignition electrodes are wrongly positioned	GREEN Blinking on/off 0.5 sec ON 0.5 sec OFF	Adjust them according to the instructions in this manual
	Air output is too high		Set the air output according to the instructions in this manual
	Nozzle dirty or worn		Replace it
Burner runs normally in the pre-purge and ignition cycle and locks out after the safety time	The phase-neutral connection is inverted	RED blinking	Reverse the connection
	The earth connection is poor		Make the earth connection good
	The ionisation probe is earthed or not in contact with the flame		Check the right position and, if necessary, set it according to the instructions in this manual
	The ionisation probe wiring to the control box is broken		Check the electrical connection
	There is a fault with the Ionisation probe insulation to the earth		Replace the faulty connection
Burner locks out during operation	Flame ionisation probe	RED blinking 0.2 sec ON 0.2 sec OFF	Check the right position and, if necessary, set it according to the instructions in this manual
			Clean or replace flame ionisation probe
			Check the coil of the solenoid valve
	The flame disappears 4 times		Change nozzle
			Check pressure and output of fuel

12.4 RIELLO RDB BLU FAULT FINDING CHART



* For detailed information on the testing of the solenoid coil, please refer to Section A1.5 at the back of these instructions.

13 SPARE PARTS

13.1 BOILER PARTS LIST

Table 13-1: Boiler parts list

Description	Grant UK product code
Cleaning door nut and washer set	EFBS14
Double pole switch	EFBS19
Baffle set (complete) - 21 & 26	VBS01
Baffle set (complete) - 36	VBS36
Turbulator baffle - 360 mm (single) - all models	VBS05
Combustion Door - 21 & 26	VBS69
Combustion Door - 36	VBS69X
Cleaning door rope seal - 21 and 26	VBS15
Cleaning door rope seal - 36	VBS16
Limit thermostat (110°C) c/w Earth wire	VBS147
Wilo Yonos Para RKC HE circulating pump (7m head) - all models before November 2019	VBS126
Wilo Para SC HE circulating pump (7m head) - all models from November 2019	VBS159
Temperature Control PCB (c/w sensors) - all models	MPCBS54E
Temperature Control PCB (w/o sensors) - all models	MPCBS96
Central Heating Sensor for PCB - all models	MPCBS97
Manual Air Vent	MPCBS68
Automatic Air Vent	MPCBS29
Low Pressure Switch Upgrade Kit (all internal models)	MPCBS62/A

13.2 SEALED SYSTEM PARTS LIST

Table 13-2: Sealed system parts list

Description	Grant UK product code
Sealed System Kit (21 & 26)*	VTXOMSSKIT26
Sealed System Kit (36)*	VTXOMSSKIT46
Expansion vessel (12 litre) - 21 & 26	VBSWINK12H
Expansion vessel (16 litre) - 36	VBSWINK16
Water pressure gauge c/w t-piece	MPSS07
Pressure relief valve (3.0 bar)	MPCBS123
Pressure relief valve with pressure gauge port (3.0 bar)	MPCBS124
Expansion vessel flexible hose	MPCBS79
Filling Loop Kit	VBS35

* Kits are available to purchase from Grant UK for the purpose of sealed system conversions.

These kits include: an expansion vessel (size varies), air vent, pressure relief valve, circulating pump, filling loop and a pressure gauge.

13.3 RIELLO RDB BLU BURNERS

This section gives an exploded view of the Riello burners in the Grant VortexBlue boilers, and a parts list associated with them.

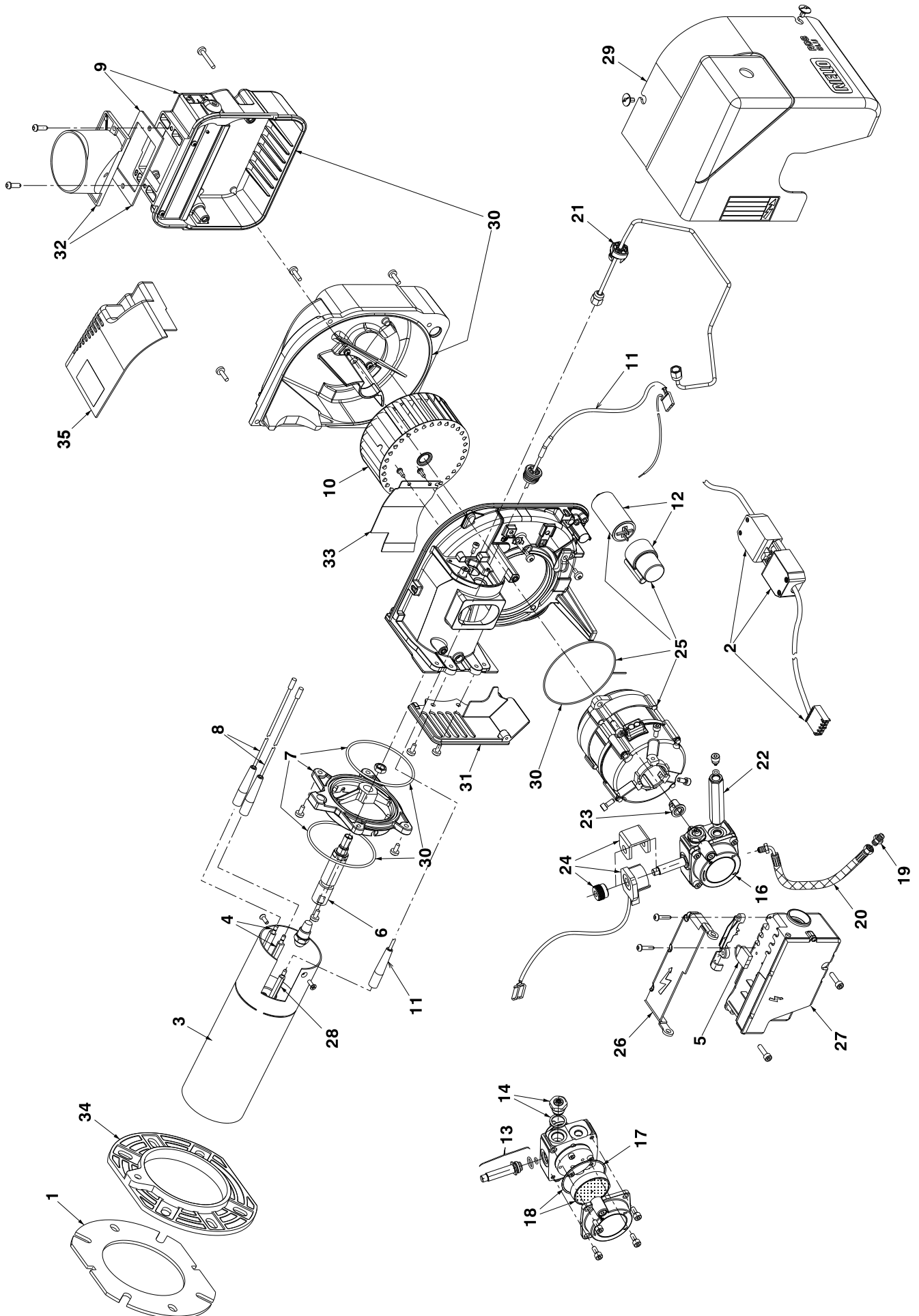


Figure 13-1: Exploded view of Riello RDB BLU burner

Table 13-3: Riello RDB BLU Burner Parts List

Key	Description	VortexBlue External Module 21	VortexBlue External Module 26	VortexBlue External Module 36	Riello product code	Grant UK product code
1	Gasket - refer to item 34	✓	✓	✓	N/A	N/A
2	4-pin connector	✓	N/A	N/A	20117417	Z20117417
	4-pin connector	N/A	✓	✓	20117432	Z20117432
3	Combustion head - BG1	✓	N/A	N/A	20175374	Z20175374
	Combustion head - BG2	N/A	✓	N/A	20175375	Z20175375
	Combustion head - BG3+	N/A	N/A	✓	20175376	Z20175376
4	Ignition electrodes	✓	✓	✓	20117455	Z20117455
5	Pre-heater jumper	✓	✓	✓	20045862	Z20045862
6	Nozzle holder	✓	✓	N/A	20117459	Z20117459
	Nozzle holder	N/A	N/A	✓	20117461	Z20117461
7	Collar (including o-rings)	✓	✓	N/A	20117472	Z20117472
	Collar (including o-rings)	N/A	N/A	✓	20117476	Z20117476
8	Ignition HT lead	✓	✓	✓	20105111	Z20105111
9	Air damper assembly	✓	N/A	N/A	3008647	Z3008647
	Air damper assembly	N/A	✓	✓	3008839	Z3008839
10	Fan	✓	✓	✓	3005788	Z3005788
11	Probe connection	✓	✓	✓	20177875	Z20177875
12	Capacitor 4.5 µF	✓	✓	✓	20071576	Z20071576
13	Solenoid valve	✓	✓	✓	3007871	Z3007871
14	Pump pressure regulator	✓	✓	✓	20032135	Z20032135
15	Air adjuster disc*	✓	N/A	N/A	20094349	Z20094349
16	Oil pump	✓	✓	✓	20030953	Z20030953
17	O-ring (pump filter) - 10 pack	✓	✓	✓	3007175	Z3007175
18	Pump filter and o-ring	✓	✓	✓	3020436	Z3020436
19	Oil hose connector - 3/8 x 1/4	✓	✓	✓	3003602	Z3003602
20	Flexible oil hose	✓	✓	✓	3007621	Z3007621
21	Oil pipe	✓	✓	✓	20117488	Z20117488
22	Pressure gauge connector	✓	✓	✓	3008876	Z3008876
23	Oil pump drive coupling - 10 pack	✓	✓	✓	3000443	Z3000443
24	Solenoid coil and lead	✓	✓	✓	20175038	Z20175038
25	Motor and capacitor 4.5 µF	✓	✓	✓	20071577	Z20071577
26	Control box cover	✓	✓	✓	20094351	Z20094351
27	Control box	✓	✓	✓	20165494	Z20165494
28	Ionisation probe	✓	N/A	N/A	20173342	Z20173342
		N/A	✓	✓	20173345	Z 20173345
29	Cover	✓	✓	✓	20117497	Z20117497
30	O-ring kit	✓	✓	✓	3008878	Z3008878
31	Front shield	✓	✓	✓	3020306	Z3020306
32	Air intake - balanced flue	✓	✓	✓	3020281	Z3020281
33	Air baffle	✓	✓	N/A	20117504	Z20117504
33	Air baffle	N/A	N/A	✓	20117506	Z20117506
34	Flange and gasket**	✓	✓	✓	20116712	Z20116712
35	Air intake - conventional flue	N/A	N/A	N/A	20012046	Z20012046

* Not shown in Figure 13-1

** The flange and gasket are supplied as a combined pack.

14 DECLARATION OF CONFORMITY

EC DECLARATION OF CONFORMITY

In accordance with BS EN ISO/IEC 17050-1:2004

We: Grant Engineering (UK) Limited

Of: Hopton House
Hopton Industrial Estate
Devizes
SN10 2EU

Telephone: +44 (0)1380 736920

Fax: +44 (0)1380 736991

Email: info@grantuk.com

Website: www.grantuk.com

Declare that:

Equipment: Domestic oil boilers

Model Name/Number: Grant VortexBlue External 21, 26 and 36

In accordance with the following Directives:

2006/95/EEC Conforms with the safety objectives of the Low Voltage Directive and its amending directives.

2004/108/EC Conforms with the essential protection requirements of the Electromagnetic Compatibility Directive and its amending directives.

92/42/EC Conforms with the requirements of the Boiler Efficiency Directive.

2010/30/EU Conforms with the Labeling of Energy related products to EU (no) 811/2013

2009/125/EC Conforms with the Ecodesign of Energy related products to EU (no) 813/2013

I hereby declare that the equipment named above has been tested and found to comply with the relevant sections of the above referenced specifications. The unit complies with all essential requirements of the Directives.

Responsible Person: Neil Sawers
Position: Technical Manager
Signature:



Date: November 2018

15 HEALTH AND SAFETY INFORMATION

Under the Consumer Protection Act 1987 and Section 6 of the Health & Safety at Work Act 1974, we are required to provide information on substances hazardous to health (COSHH Regulations 1988).

Adhesives, sealants and paints used in the manufacture of the product are cured and present no known hazards when used in the manner for which they are intended.

The following other materials are present in the product:

15.1 INSULATION MATERIALS

Material Types:

Ceramic fibre board, mineral wool.

Description:

Rigid board, slabs, sleeves, gaskets, ropes.

Known Hazards:

May cause temporary irritation or rash to skin. High dust levels may irritate eyes and upper respiratory system.

Precautions:

Avoid unnecessary or rough handling, or harsh abrasion of boards. Normal handling and use of material should not produce high dust levels.

Avoid inhalation, and contact with skin and eyes.

After handling always follow normal good hygiene practices.

Protection:

Use disposable gloves, face mask and eye protection.

First Aid:

Eyes - If irritation occurs, wash eyes with copious amounts of water.

If symptoms persist, seek immediate medical advice.

Skin

If irritation occurs, wash under running water before washing with soap and water.

Inhalation

Remove to fresh air, drink water to clear throat and blow nose to remove dust/fibres.

Ingestion

Drink plenty of water.

15.2 SEALANT AND ADHESIVE

Material Types:

Silicone elastomer.

Description:

Sealant and adhesive.

Known Hazards:

Irritation to eyes.

Precautions:

Avoid inhalation of vapour, contact with eyes and prolonged or repeated contact with skin.

After handling always follow normal good hygiene practices.

Protection:

Use eye protection. Rubber or plastic gloves should be worn where repeated contact occurs and a face mask worn when working in confined spaces.

First Aid:

Eyes

Flush eyes with water for 15 minutes. Seek immediate medical attention.

Skin

Wipe off and wash with soap and water.

Inhalation

Remove to fresh air.

15.3 KEROSENE AND GAS OIL FUELS (MINERAL OILS)

Known Hazards:

The effect of mineral oils on the skin vary according to the duration of exposure and the type of oil.

The lighter fractions remove the protective grease naturally present on the skin, leaving it dry, liable to crack and more prone to damage by cuts, abrasions and irritant chemicals.

Skin rashes (Oil acne) most often on arms, but also on any part of the body in contact with oil or oily clothing.

Contact with fuel oils can cause dermatitis.

Precautions:

Avoid as far as possible any skin contact with mineral oil or with clothing contaminated with mineral oil.

The use of a lanolin-based barrier cream is recommended, in conjunction with regular washing with soap and rinsing with water to ensure all oil is removed from the skin.

Take care to prevent clothing, especially underwear, from becoming contaminated with oil.

Do not put oily rags or tools in pockets, especially trouser pockets.

Have first-aid treatment at once for an injury, however slight.

Do not inhale any vapours from mineral oils.

16 END OF LIFE INFORMATION

GENERAL

Grant oil boilers incorporate components manufactured from a variety of different materials. The majority of these materials can be recycled whilst the smaller remainder cannot.

Materials that cannot be recycled must be disposed of according to local regulations using appropriate waste collection and/or disposal services.

DISASSEMBLY

There is little risk to those involved in the disassembly of this product. Please refer to and follow the Health and Safety Information given in the Installation & Servicing Instructions provided with the boiler.

For guidance on the disassembly of the boiler refer to the information given in the Servicing section of the Installation & Servicing Instructions provided with the boiler.

RECYCLING

Many of the materials used in Grant oil boilers can be recycled, these are listed in the table below:

COMPONENT	MATERIAL
Outer casing panels	Mild steel (polyester powder coated)
Primary heat exchanger and baffles	Mild steel
Secondary heat exchanger	Stainless steel
Secondary heat exchanger spirals	Aluminium alloy
Pipework	Copper
Burner body/flange	Aluminium alloy
Burner oil pump	Aluminium alloy/steel
Riello oil burner cover	Plastic
Electrical wiring	Copper/plastic
Thermostats	Copper/plastic
Printed Circuit boards	Copper/plastic

DISPOSAL

All materials other than those listed above must be disposed of responsibly as general waste.



Neil Sawers
Technical Manager

17 PRODUCT FICHE

Product fiche concerning the
COMMISSION DELEGATED REGULATIONS
(EU) No 811/2013 of 18 February 2013
(EU) No 813/2013 of 2 August 2013

VortexBlue External	Symbols	Unit	VortexBlue External 21	VortexBlue External 26	VortexBlue External 36
Condensing boiler			Yes	Yes	Yes
Low temperature boiler			No	No	No
B1 boiler			No	No	No
Combination heater			No	No	No
Rated heat output	Prated	kW	21	26	36
Useful heat output					
At rated heat output and high temperature regime	P_4	kW	21	26	36
At 30% of rated heat output and low temperature regime	P_1	kW	6.3	7.8	10.8
Auxiliary electricity consumption					
At full load	elmax	kW	0.13	0.13	0.15
At part load	elmin	kW	0.039	0.039	0.049
In standby mode	P_{SB}	kW	0	0	0
Useful efficiency					
Seasonal space heating energy efficiency	η_s	%	91.71	91.71	94.56
At rated heat output and high temperature regime	η_4	%	93.6	93.6	95.1
At 30% of rated heat output and low temperature regime	η_1	%	96.4	96.4	99.3
Other items					
Standby heat loss	P_{stby}	kW	0.264	0.264	0.293
Ignition burner power consumption	P_{ign}	kW	0	0	0
Annual energy consumption	Q_{HE}	kWh	-	-	-
Sound power level indoors	L_{WA}	dB	51	51	54
Emissions of nitrogen oxides	NO_x	mg/ kWh	73	73	74
Emission class			2	2	2
Daily fuel consumption	Q_{fuel}	kWh	-	-	-
Annual fuel consumption	AFC	GJ	-	-	-

18 GUARANTEE

You are now the proud owner of a Grant Vortex condensing boiler from Grant Engineering (UK) Limited which has been designed to give years of reliable, trouble free operation.

Grant Engineering (UK) Limited guarantees the manufacture of the boiler including all electrical and mechanical components for a period of **twelve months from the date of installation**⁴, provided that the boiler has been installed in full accordance with the installation and servicing instructions issued.

This will be extended to a total period of **two years** if the boiler is registered with Grant Engineering (UK) Limited within **thirty days of installation** and it is serviced at twelve month intervals³. See main Terms and Conditions below.

Registering the product with Grant Engineering (UK) Limited

Please register your Grant Vortex condensing boiler with Grant Engineering UK Limited **within thirty days of installation**. To do so visit:

www.grantuk.com/support/product-registration

You can register your boiler for a further **twelve months** guarantee (giving **two years** from the date of installation⁴). This does not affect your statutory rights¹.

If a fault or defect occurs within the manufacturer's guarantee period

If your boiler should fail within the guarantee period, you must contact Grant Engineering (UK) Limited who will arrange for the repair under the terms of the guarantee, providing that the boiler has been correctly installed, commissioned and serviced (if the appliance has been installed for more than twelve months) by a competent person and the fault is not due to tampering, running out of oil, oil contamination, debris, system water contamination, misuse, trapped air or the failure of any external components not supplied by Grant Engineering (UK) Limited, e.g. fire valve, motorised valve, etc.

This two year guarantee only applies if the boiler is registered with Grant Engineering (UK) Limited within thirty days of installation⁴ and is serviced after twelve months³.

In the first instance

Contact your installer or commissioning engineer to ensure that the fault does not lie with the system components or any incorrect setting of the system controls that falls outside of the manufacturer's guarantee otherwise a service charge could result. Grant Engineering (UK) Limited will not be liable for any charges arising from this process.

If a fault covered by the manufacturer's guarantee is found

Ask your installer to contact Grant Engineering (UK) Limited Service Department on +44 (0)1380 736920 who will arrange for a competent service engineer to rectify the fault.

Remember - before you contact Grant Engineering (UK) Limited

- Ensure the boiler has been installed, commissioned and serviced by a competent person in accordance with the installation and servicing instructions.
- Ensure there is oil to supply the burner.
- Ensure the problem is not being caused by the heating system or its controls. Consult the boiler handbook for guidance.

Free of charge repairs

During the **two year** guarantee period no charge for parts or labour will be made provided that the boiler has been installed and commissioned correctly in accordance with the manufacturer's installation and servicing instructions, it was registered with Grant Engineering (UK) Limited within thirty days of installation⁴ and, for boilers over twelve months old, details of annual service is available³.

The following documents must be made available to Grant Engineering (UK) Limited on request:

- Proof of purchase
- CD10 Installation Completion Form (or equivalent document)
- CD11 Commissioning Report Form (or equivalent document)
- Service documents (CD11 or equivalent document)

Chargeable repairs

A charge may be made (if necessary following testing of parts) if the breakdown is due to any fault(s) caused by the plumbing or heating system, e.g. contamination of parts due to system contamination, sludge, scale, debris or trapped air. Refer to 'Extent of manufacturer's guarantee'.

Extent of manufacturer's guarantee

The manufacturer's guarantee does NOT cover the following:

- If the boiler has been installed for over **two years**.
- If the boiler has not been installed, commissioned, or serviced by a competent person in accordance with the installation and servicing instructions.
- Instances where the serial number has been removed or made illegible.
- Fault(s) due to accidental damage, tampering, unauthorised adjustment, neglect, misuse or operating the boiler contrary to the manufacturer's installation and servicing instructions.
- Damage due to external causes such as bad weather conditions (flood, storms, lightning, frost, snow, or ice), fire, explosion, accident or theft.
- Fault(s) due to incorrectly sized expansion vessel(s), incorrect vessel charge pressure or inadequate expansion on the system.
- Fault(s) caused by external electrics and external components not supplied by Grant Engineering (UK) Limited.
- Problems caused by lack of oil or faults with the oil storage and supply system.
- Fault(s) due to contamination of the oil storage and supply system, e.g. water or debris.
- Bleeding or removing oil storage tank contamination or blockages from oil lines.
- Problems due to the flue system being incorrectly fitted or not installed to meet installation requirements.
- Boiler servicing, de-scaling or flushing.
- Cleaning out condensate traps/discharge pipes or thawing out frozen condensate pipework.
- Checking and replenishing system pressure.
- Oil supply pipelines, electrical cables and plugs, external controls not supplied by Grant Engineering (UK) Limited.
- Heating system components, such as radiators, pipes, fittings, pumps and valves not supplied by Grant Engineering (UK) Limited.
- Instances where the oil boiler has been un-installed and re-installed in another location.
- Use of spare parts not authorised by Grant Engineering (UK) Limited.
- Consumable items including, but not limited to, oil nozzles, oil hoses, gaskets and seals.

IMPORTANT

The nozzle and braided oil hose supplied with the boiler are only covered for the period up to the time of the first service (twelve months). Both **must** be changed on the first service and on every annual service thereafter.

IMPORTANT

A suitable oil filter with a minimum 15µ filtration **must** be installed in the oil supply line.

Do not wait until the fuel supply runs out before you re-order. Sludge in the bottom of the tank may be drawn into the fuel lines. It is recommended that the boiler is switched off when the new oil supply is delivered and that the fuel is allowed to settle for an hour before restarting the boiler.

Terms of manufacturer's guarantee

- The Company shall mean Grant Engineering (UK) Limited.
- The boiler must be installed by a competent person and in full accordance with the relevant Codes of Practice, Regulations and Legislation in force at the time of installation.
- The boiler is guaranteed for **two years** from the date of installation⁴, providing that every twelve months the annual service has been completed³ and the boiler registered with the Company within thirty days of installation. Any work undertaken must be authorised by the Company and carried out by a competent service engineer.
- This guarantee will be invalid if the boiler does not have an annual (every twelve month) service and will then be limited to twelve months from the date of installation⁴.
- The shell (heat exchanger) of the oil boiler is covered by a **five year parts and labour** guarantee from the date of installation⁴. This is subject to the following:
 - The boiler is operated correctly, in accordance with the Installation and servicing instructions.
 - Grant Engineering (UK) Limited **strongly recommends** that a Grant Mag-One in-line magnetic filter/s (or equivalent⁵) is fitted in the heating system pipework. This should be installed and regularly serviced in accordance with the filter manufacturer's instructions. We reserve the right to ask for proof of installation – failure to provide this may result in the guarantee becoming invalid.
 - Proof is provided that the system has been flushed or chemically cleaned where appropriate (refer to BS 7593) and that the required quantity of a suitable corrosion inhibitor added.
 - Proof of annual servicing (including the checking of any expansion vessels and pressure relief valves) must be provided if and when requested by the Company.
- This guarantee does not cover breakdowns caused by incorrect installation, neglect, misuse, accident or failure to operate the boiler in accordance with the manufacturer's installation and servicing instructions.
- The boiler is registered with the Company within thirty days of installation. Failure to do so does not affect your statutory rights¹.
- The balance of the guarantee is transferable providing the installation is serviced prior to the dwelling's new owners taking up residence. Grant Engineering (UK) Limited must be informed of the new owner's details.
- The Company will endeavour to provide prompt service in the unlikely event of a problem occurring, but cannot be held responsible for any consequences of delay however caused.
- This guarantee applies to Grant Engineering (UK) Limited boilers purchased and installed on the UK mainland, Isle of Wight, Channel Islands, Isle of Man and Scottish Isles only². Provision of in-guarantee cover elsewhere in the UK is subject to agreement with the Company.
- All claims under this guarantee must be made to the Company prior to any work being undertaken. Invoices for call out/repair work by any third party will not be accepted unless previously authorised by the Company.
- Proof of purchase and date of installation, commissioning and service documents must be provided on request.
- If a replacement boiler is supplied under the guarantee (due to a manufacturing fault) the product guarantee continues

from the installation date of the original boiler and **not** from the installation date of the replacement⁴.

- The oil boiler must be connected to a mains water supply (installations utilising a private water supply are not covered by this guarantee).
- Breakdown/failure due to lime scale will not be covered by this guarantee.
- The replacement of a boiler under this guarantee does not include any consequential costs, such as the removal or replacement of worktops, kitchen units, etc.
- The boiler (excluding external modules) must not be sited in a location where it may be subjected to frost.

Hard water advice (for Combi boilers only)

If you live in a hard water area, protection against scaling must be given to the domestic hot water heat exchanger of your combination boiler.

You should fit an appropriate scale inhibitor or water softener as any breakdown caused by water scaling is not covered by the manufacturer's guarantee. Ask your installer for advice.

Foot notes

1. Your statutory rights entitle you to a one year guarantee period only.
2. The UK mainland consists of England, Scotland and Wales only. Please note that for the purposes of this definition, Northern Ireland and Scilly Isles are **not** considered part of the UK mainland.
3. We recommend that your oil boiler is serviced every twelve months (even when the guarantee has expired) to prolong the lifespan and ensure it is operating safely and efficiently.
4. The guarantee period will commence from the date of installation, unless the installation date is more than six months from the date of purchase, in which case the guarantee period will commence six months from the date of purchase.
5. As measured by gauss. The MagOne magnetic filter has a gauss measurement of 12,000.

Version 1.2 – February 2017

APPENDIX A1

RDB BLU BURNER INFORMATION

A1.1 GENERAL

! WARNING !

The burner and flange are matched.
 If the burner is changed, the correct flange for the replacement burner **MUST** be fitted.
 Refer to Section 13 (Spare Parts).

All Grant VortexBlue boilers are fitted with a Riello RDB BLU blue flame burner. This has been designed to operate with reduced NOx emissions that meet the European Ecodesign emissions regulations.

From September 2018 the maximum permissible NOx level for oil fired boilers is 120mg/kWh. All Grant VortexBlue boilers, fitted with the Riello RDB BLU burner, will operate well below this minimum level and thus fully comply with these emissions regulations when they come into effect.

A1.2 BURNER FEATURES

The Riello RDB BLU blue flame burner fitted to the Grant VortexBlue boilers is very similar to the Riello RDB 'yellow flame' burners, such as those fitted to the Vortex range of oil fired boilers.

The main differences with the blue flame burner are as follows:

- A flame ionisation probe is used for flame detection - the blue flame cannot be detected by the usual photocell.
- A digital control box is used - the flame ionisation probe cannot be used with the usual "analogue" control box.
- A clear reset button (on the control box) with burner status and fault identification by the use of different coloured indicator lights.
- A longer combustion head – to allow the necessary recirculation of the combustion gases.
- A post purge following flame shut off – requiring a permanent live to the burner in addition to the usual switched live.

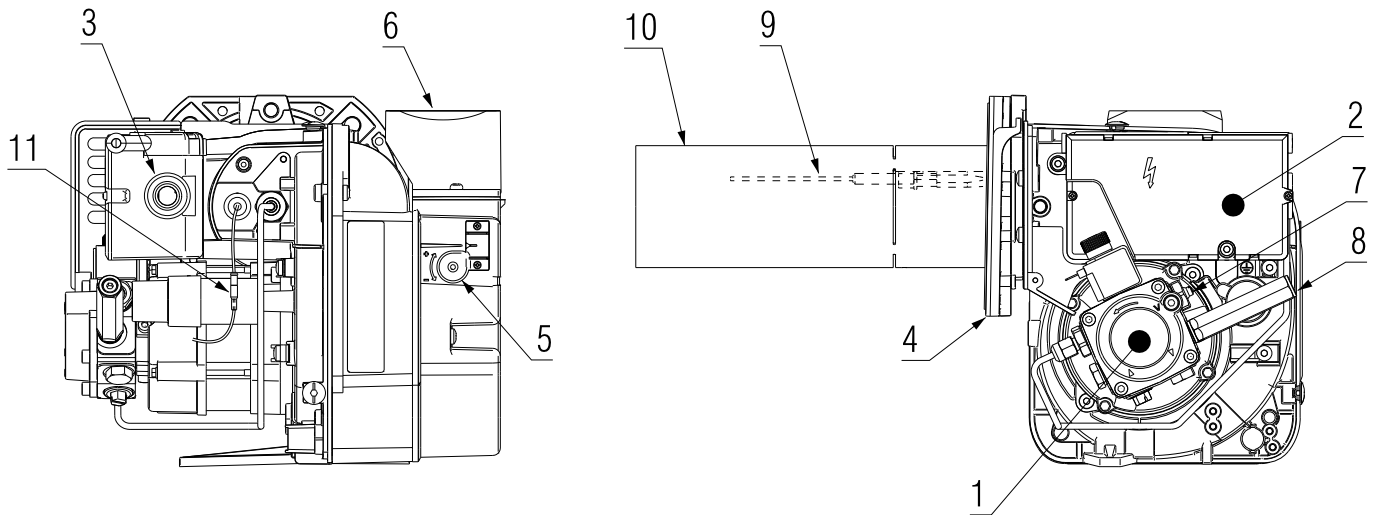


Figure A1-1: Burner components

Table A1-1: Burner components key

Key	Description
1	Oil pump
2	Digital control box
3	Reset push-button with lockout lamp
4	Flange with insulating gasket
5	Air damper adjustment screw
6	Snorkel (balanced flue)
7	Pump pressure adjustment screw
8	Pressure gauge port
9	Flame ionisation probe
10	Combustion head
11	Flame ionisation probe wire connector

A1.3 DIGITAL CONTROL BOX

The digital control box fitted to this burner has several different features compared to the more commonly used 'analogue' control box.

A1.3.1 Reset Push-button

This is a clear (transparent) button that will indicate the operating status of the burner and also burner faults depending on the colour of the indicator LED visible through the reset button.

If there is no heat demand to fire the burner, the indicator LED will be off, i.e. no colour visible through the reset push button.

Refer to Figure A1-1 for the location of the control box and reset push-button.

If the reset push-button LED is indicating a lockout (refer to Section A1.3.3), press the reset button to attempt to re-start the burner. If the burner then operates correctly the lockout may have been caused by a temporary fault that has now cleared. If the lockout persists the cause of the fault should be diagnosed and rectified.

! NOTE !

To operate the reset push-button it must be pressed in and briefly held (for at least one second) before releasing.

! NOTE !

The burner can only be reset 5 times consecutively, after which the mains power supply has to be switched off and then back on for a further 5 reset attempts to be available.

A1.3.2 Operating Status Indication

From start up the operating status of the burner is displayed via the reset push-button indicator LED on the control box. Refer to Table A1-2.

Table A1-2: Burner operating status indicator

Status	Reset push-button colour	Seconds		Notes
OFF	OFF	-	-	
Pre-purge	ORANGE blinking	0.5	0.5	
Safety time - without flame	GREEN blinking	0.5	0.5	
Safety time - with flame	GREEN	-	-	Steady ON
Normal operating position	GREEN	-	-	Steady ON

Table A1-3: Burner operating status indicator

Status	Reset push-button colour	Seconds		Notes
False flame signal	GREEN, RED blinking alternately	0.5	0.5	
Electrical supply frequency fault	ORANGE	-	-	Steady ON
Electrical supply voltage fault	ORANGE slow blinking	2.5	2.5	
Flame control internal voltage fault	ORANGE, GREEN fast blinking alternately	0.2	0.2	
Reset push-button / remote reset anomaly	GREEN, RED fast blinking alternately	0.2	0.2	
Communication fault between the microprocessors	ORANGE, GREEN blinking inverted	2.5	0.5	
Lockout for no flame after safety time	RED	-	-	Steady ON
Lockout for false flame signal	RED blinking	0.5	0.5	
Lockout for maximum number of re-cycles	RED fast blinking	0.2	0.2	
Lockout for fan motor error	RED, ORANGE blinking inverted	2.5	0.5	
Lockout for oil valve error	RED, GREEN blinking inverted	2.5	0.5	
Lockout for EEPROM error	ORANGE, GREEN blinking alternately	0.5	0.5	

A1.3.3 Burner Fault Indication

Whenever a burner lockout occurs the cause is displayed via the reset push-button indicator LED on the control box. Refer to Table A1-3.

A1.3.4 Last Lockout Display

The control box memorises the details of the last ten lockouts that have occurred and this information can be recalled and displayed by the reset push-button indicator LED.

To operate this function:

- Press and hold the reset push-button for between 25 and 30 seconds.
- During this time the reset push button indicator LED will first flash RED (twice) and then flash GREEN five times.
- As soon as it flashes GREEN five times release the reset push-button immediately.
- Then press the reset push-button and the indicator LED will then display the last (most recent) lockout indication, e.g. constant red.
- Then press the reset push-button a second time and the indicator LED will display the next to last lockout indication, and so on until the 10th most recent lockout indication is displayed.
- Refer to the Fault Diagnostics table in Section 12.4 of this installation manual to identify the fault from the indicator LED sequence.

The lockout fault will only be displayed for a period of 10 seconds. If required, this period can be extended by re-pressing the reset push-button during the display of the lockout. The lockout display will then be extended by a further 10 seconds.

A1.3.5 Removal of Control Box

! WARNING !

Before removing the control box from the burner, or opening the control box cover, isolate the electrical supply to the boiler.

To remove the control box proceed as follows (referring to Figure A1-2):

- Unscrew and remove screw (1) and open control box cover (2).
- Unscrew the two screws and remove the cable clamp.
- Disconnect all plugs from the control box terminals.
- Unscrew the retaining finger nut and remove the solenoid coil (3) from the oil pump.
- Unscrew and remove the two screws (4) and remove the control box from the burner.
- Disconnect the two ignition leads from the ignition connections on rear of control box.
- Refit the control box to the burner using the reverse of the above procedure.

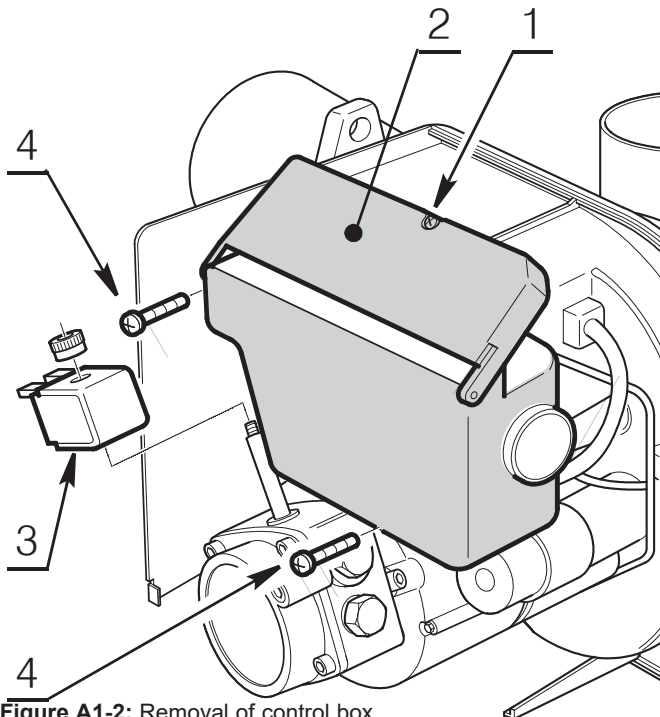


Figure A1-2: Removal of control box

A1.4 BURNER OPERATION

A1.4.1 Burner Operating Times

Table A1-4: Burner operating times

Symbol	Description	Value (seconds)
t0	Standby: the burner is waiting for a heat demand	-
t1	Standby time for an input signal: reaction time, control box remains in waiting status for t1	2
t1l	Flame or flame simulation detected before demand for heat: the control box remains idle	25
t2	Initialisation standby time: check time following the main power start-up until the motor start-up (with heat demand on)	< 4.5
t2l	Checks for parasitic flame during t2: waiting mode for t2l, then lockout: the motor does not start	25
t3	Pre-purge time: the fan motor is running then the solenoid valve is operated	15
t3l	Checks for parasitic flame during pre-purging: control box goes into lockout at the end of t3l	25
t3i	Spark pre-ignition time	2
ts	Safety time	5
t4i	Total spark ignition time	10
t4l	Reaction time to achieve safety shut-down due to flame failure	> 1
t5i	Spark post-ignition time	3
-	Minimum time to unlock control box using reset push button	0.4
tr	Re-cycles: Max. no. 3 repetitions of complete start-up sequence if there is a flame failure during operation; the final action at the last attempt following flame failure is a lock-out	3 re-cycles
tpp	Post-purge time: additional purge time at the end of a heat demand. Can be interrupted by a new heat demand	60

A1.4.2 Presence of a Parasitic Flame

On burner start up, when the fan starts to pre-purge the burner/boiler, if a parasitic flame is detected the burner fan continues to run until either:

- a) The parasitic flame disappears, or
- b) 25 seconds elapses, a burner lockout occurs and the fault indicator LED flashes Green/Red. If a parasitic flame is detected after the fan has started (i.e. at some time during the pre-purge period) the pre-purge time of 15 seconds is reset, and the 25 second time for checking for the presence of a parasitic flame starts and the fan continues to run.

As above, if the parasitic flame does not disappear after 25 seconds a burner lockout occurs. This function is cumulative and can operate a maximum of two times during the burner pre-purge period.

If the parasitic flame disappears after 24 seconds (or less) the pre-purge period and the 25 second countdown for checking for a parasitic flame re-starts. If the parasitic flame re-appears the process is repeated. If the parasitic flame appears for a third time, the burner goes into lockout.

If during a burner recycle operation due to Flame failure (refer to Section A1.4.4 – Burner Recycle Function) a parasitic flame is detected, the 25 second countdown starts for checking for a parasitic flame.

The presence of a parasitic flame can also be detected when the burner is in:

- a) The standby condition waiting for a heating demand to start the burner.
- b) The Initialisation period (t2) after the heating demand but before the burner fan starts.

A1.4.3 Spark Ignition Duration

The 'pre-ignition' spark time starts 2 seconds before the oil valve opens (the start of the 5 second 'safety time' period).

The 'post-ignition' spark time ends 3 seconds after the end of the safety time period, i.e. 8 seconds after the oil valve opens.

The ignition spark is present throughout the 'safety time' period (5 seconds) making a total spark ignition period of 10 seconds.

! NOTE !

In the case of continuous ignition sequence recycling after flame failure, or heat demands close to one another, the maximum number of cycle repetitions of the ignition transformer is one attempt every minute.

A1.4.4 Burner Recycle Function

In event of flame failure during burner operation the control box will allow the burner to recycle and repeat the start-up sequence for the burner to attempt to re-fire. This can occur up to a total of three attempts to re-fire the burner. If it fails a fourth time in operation it will cause a burner lockout and the reset push-button indicator LED will be RED.

! NOTE !

After 8½ minutes of continuous burner operation the control box regains one attempt to re-fire (should it be required).

If the power supply to the boiler is disconnected and then reconnected, when the next heat demand is applied to the burner all three possible attempts to re-fire are restored.

A1.4.5 Burner Lockout

In the event of a burner lockout:

If the reset button is pressed four times in succession, without the burner being restarted, pressing the reset a fifth time will 'lock' the reset button. The reset button will flash red and will not respond to being pressed, i.e. it will no longer operate to attempt to restart the burner. This is intended to stop the burner reset from being repeatedly pressed and does not necessarily indicate a fault with the control box.

If this condition occurs, switch the boiler ON/OFF switch (located on the boiler control panel) to OFF. Wait for 5 seconds and then switch it back to ON. The burner reset button should now function as expected.

Before continuing to press the reset button, the cause of the original burner lockout, e.g. lack of fuel, no ignition, etc. must be identified and rectified.

A1.4.6 Post Purge Function

This function allows air flow through the burner for a pre-set time after the burner flame is switched off (on the loss of demand for the burner to fire).

The loss of demand from either the heating system controls, or boiler temperature control, interrupts the switched live to the burner resulting in the fuel supply being shut off and the flame stopped. The permanent supply to the burner maintains the fan operation for a short period to provide the post purging of the burner and boiler prior to the burner re-firing again.

The post-purge function does not operate:

- a) After a burner lockout has occurred
 - b) If the heat demand is interrupted during the pre-purge period.
- However, the post-purge function will operate if the heat demand is interrupted:
- c) During the safety time period (i.e. immediately after burner ignition)
 - d) During normal operation of the burner

If a parasitic flame is detected during the pre-purge period the burner will go to 'lockout' after 25 seconds.

If there is a new heat demand during the post-purge period, the post-purge function is halted (the fan stops) and a new burner operating cycle starts.

A1.5 OIL PUMP SOLENOID COIL

A1.5.1 General

The RDB2.2 BG IONO burners are fitted with a 230V solenoid coil. This is supplied as a one-piece assembly with the lead attached.

IMPORTANT

This solenoid coil is NOT the same as the DC solenoid coil fitted to the previous RDB2.2 BG Blue flame burners, and other RDB burners. The solenoid coils are NOT interchangeable in any way between the two versions of the RDB blue flame burners.

A1.5.2 Testing

To correctly check the solenoid coil resistance, the following method MUST be used:

Using a multimeter set to resistance (Ω), connect the RED lead to the multimeter 'V Ω ' terminal and the BLACK lead to the 'COM' terminal.

Step 1: Connect the BLACK multimeter lead to the upper lead from the coil (viewed from the top). Refer to Figure A1-3. Connect the RED multimeter lead to the other lead from the coil.

The resistance measured will be ≈ 3 to $7 \text{ M}\Omega$ (depending on the meter used).

Step 2: Connect the RED multimeter lead to the upper lead from the coil (viewed from the top). Refer to Figure A1-4.

Connect the BLACK multimeter lead to the other lead from the coil.

The resistance measured will be 'OL' (Out of Limit).

If the results of these two steps are ≈ 3 to $7 \text{ M}\Omega$ on one and 'OL' on the other, then the coil is OK.

If the results from Step 1 and Step 2 are both 'OL' then there is a fault with the coil and it will need to be replaced.

Multimeter

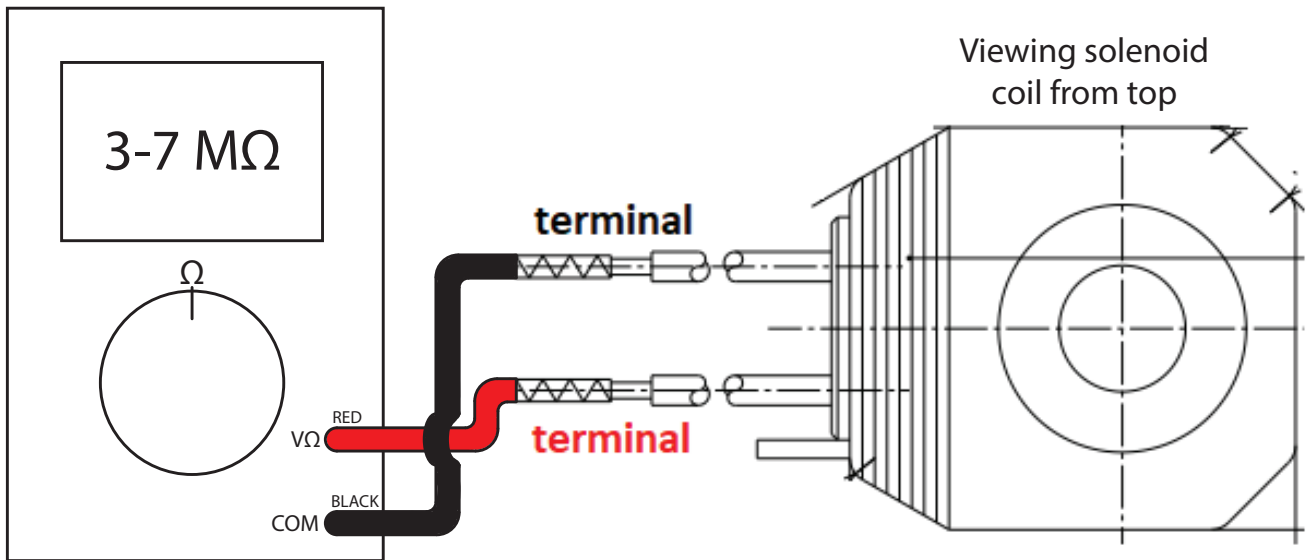


Figure A1-3: Testing 230V Solenoid Coil - Step 1

Multimeter

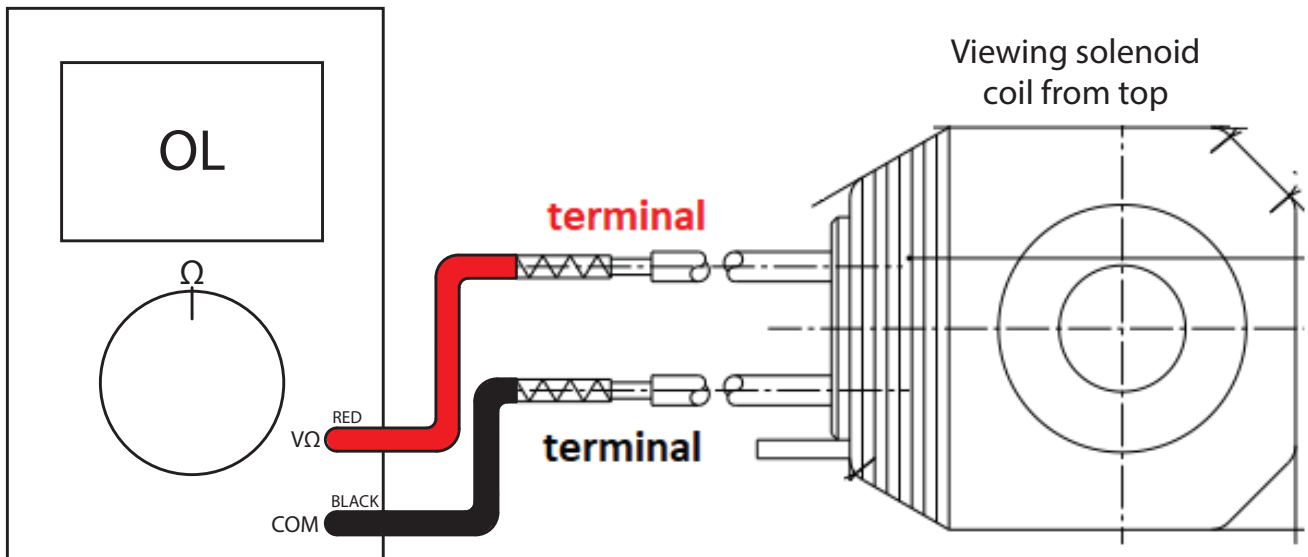


Figure A1-4: Testing 230V Solenoid Coil - Step 2

APPENDIX A2 WILO YONOS PARA RS RKC CIRCULATING PUMP

A2.1 WILO YONOS PARA RS RKC CIRCULATING PUMP

A2.1.1 PUMP SPECIFICATION

Table A2-1: Pump specification

Make and model	Wilо Yonos PARA RS 15/7.0 RKC FS 130 12
Construction	
Pump housing	Cast iron (with cataphorisis treatment)
Impellar	PP composite with GF 40%
Pump shaft	Stainless Steel
Bearing	Carbon, metal impregnated
Protection Class	IPx4D
Insulation Class	F
Motor Protection	Integrated
Performance	
Max. delivery head	7.2m @ Q = 0 m ³ /h
Max. volume flow	3.3 0 m ³ /h
Minimum suction head @ 50/95°C	0.5/4.5m
Power consumption @ 1 - 230V	3-45W
Nominal Motor Power	37W
Current @ 1 - 230V	0.028 - 0.44 A
Energy Efficiency Index (EEI)	≤ 0.20
Speed	800-4650 rpm
Settings	ΔP-variable (1-7m head) and Constant Speed (I, II and III)
Application	
Maximum Static Pressure	PN6
Temperature range @ maximum ambient temperatures	Maximum ambient temperature 57°C: 0 to 95°C
	Maximum ambient temperature 59°C: 0 to 90°C
	Maximum ambient temperature 67°C: 0 to 70°C
Approved Fluids	Heating Water Water/Glycol - Max 1:1 (above 20% check pumping data)

A2.1.2 PUMP CONTROL PANEL

Wilо Yonos PARA RKC circulating pumps have two possible setting modes:

- Constant speed with three pump speed settings (I, II and III)
- Variable pressure (Δp-v) with pump head adjustable between 1 and 7m head

Figure A2-1 shows the pump control panel with the red selector knob.

Constant Speed Mode (I, II, III)

This is the default setting of the pump and as such is recommended by Grant for heating systems. In this mode the pump speed is not automatically regulated (as with the Variable Pressure Mode), but operates constantly at one of the three possible speeds (set using the red selector knob on the pump control panel).

Variable Pressure Mode (Δp-v)

In this mode the electronic control changes the differential pressure setpoint to be maintained by the pump in a linear fashion between Hs (the value set using the red selector knob on the pump control panel) and ½ Hs. The differential setpoint varies linearly with the volume flow Q.

A2.1.3 INDICATOR LED

The pump is fitted with an indicator LED. This is located around the circumference of the red selector knob. See Figure A2-1 below. This indicates the operating status of the pump and will be illuminated green when the pump is operating normally. This indicator LED can assist in diagnosing and rectifying faults. Refer to Section A2.2.

A2.1.4 SETTING THE PUMP CONTROL MODE

Set the pump to one of the two operating modes as follows:

Constant Speed Mode (I, II, III)

Grant recommends this operating mode for the pump.

To set the pump to the 'Constant Speed' mode, the pointer on the red selector knob must be set to the RIGHT of the mid position. Refer to Figure A2-1.

Set it to point at the required speed setting, I, II or III as required, ensuring that there is adequate flow to distribute the heat from the boiler whilst avoiding high water velocities causing noise in the pipework.

Variable Pressure Mode (Δp-v)

To set the pump to the 'Variable Pressure' mode the pointer on the red selector knob must be set to the LEFT of the mid position. Refer to Figure A2-1.

The further anticlockwise it is set the greater the pressure head setting of the pump – from 1m to 7m head.

If this mode is to be used, set the selector knob at a pressure that represents the maximum pressure (head) loss for the heating system in question.

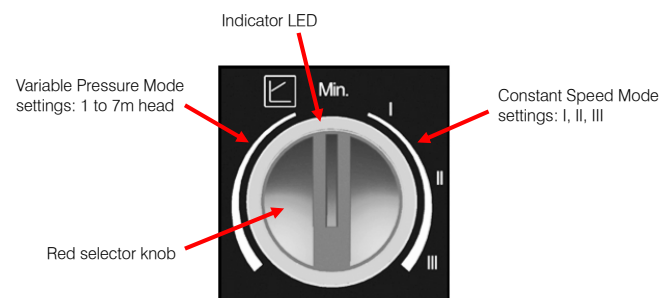


Figure A2-1: Pump control panel with red selector knob and LED indicator

A2.2 CIRCULATING PUMP FAULT DIAGNOSIS - WILO YONOS PARA RS RKC

The indicator LED, located around the circumference of the red control knob can assist in diagnosing and rectifying a fault with the pump. See the table below:

Table A2-2: Pump fault diagnosis

LED condition	Meaning	Diagnostic	Cause	Remedy
Green	Pump operating	Pump runs according to the red knob setting	Normal operation	N/A
Flashes red and green	Pump is operating but stopped	Pump restarts itself after fault has disappeared	Undervoltage Voltage <160V OR Overvoltage Voltage >253V	Check supply voltage is 195V<V<253V
			Overheating: temperature inside motor too high	Check water and ambient temperature
Flashes red	Pump not operating	Pump stopped (blocked)	Pump does not restart itself due to a permanent failure	Replace pump
LED off	No power supply	No voltage to pump control electronics	Pump is not connected to power supply	Check cable connection
			LED is damaged	Check if pump is running
			Electronics are damaged	Replace pump

APPENDIX A3 WILO-PARA 25-130/7-50/SC-6#GRA CIRCULATING PUMP

A3.1 WILO-PARA 25-130/7-50/SC-6#GRA CIRCULATING PUMP

A3.1.1 PUMP SPECIFICATION

Table A3-1: Pump specification

Make and model	Wilo - PARA 25-130/7- 50/SC-6#GRA
Construction	
Pump housing	Cast iron (with cataphoresis treatment)
Impellar	PP composite with GF 40%
Pump shaft	Stainless Steel
Bearing	Carbon, metal impregnated
Motor Data	
Speed	2580 - 4700rpm
Power consumption @ 1 - 230V	8.2 - 50W
Current @ 1 - 230V	0.07 - 0.43A
Minimum starting voltage	170V
Minimum running voltage	160V
Peak inrush current	>3A
Starting torque	>25N.cm
Electrical	
Mains connection	1ph 230V AC +10%/-15% 50/60Hz
Protection Class	IPx4D
Insulation Class	F
Motor Protection	Integrated
Performance	
Max. delivery head	7.7m @ Q = 0 m ³ /h
Max. volume flow	3.5 m ³ /h
Minimum suction head @ 50/95°C	0.5/4.5m
Energy Efficiency Index (EEI)	≤ 0.20
Settings	ΔP-variable (1-7m head) ΔP-constant (1-7m head) Constant Speed (I, II and III)
Application	
Maximum Static Pressure	PN10
Fluid Temperature range @ maximum ambient temperatures (See Section A3.1.2)	Maximum ambient temperature 58°C: 0 to 100°C Maximum ambient temperature 62°C: 0 to 90°C Maximum ambient temperature 66°C: 0 to 80°C Maximum ambient temperature 71°C: 0 to 70°C
Approved Fluids	Heating Water Water/Glycol - Max 1:1 (above 20% check pumping data)

A3.1.2 THERMAL PROTECTION FUNCTION

The pump is equipped with a thermal self-protection mode.

If the fluid temperature exceeds the maximum value at a specific ambient temperature, e.g. 90°C at an ambient of 62°C, the pump will automatically reduce the power consumption, reducing the speed and performance of the pump.

In this condition the Run/Fault signal LED will be blinking RED. When normal temperature conditions return the pump will automatically revert to normal operation.

If the fluid temperature increases further, the thermal protection function may stop the pump temporarily.

In this condition the Run/Fault signal LED on the pump will be constant RED until normal temperature conditions return.

A3.1.3 PUMP COMPONENTS

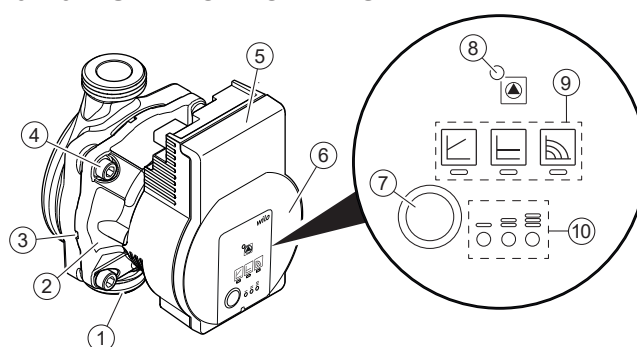


Figure A3-1: Pump components and control panel

1. Pump housing	6. Rating plate
2. Glandless motor	7. Operating button for pump adjustment
3. Condensate drain openings (4 around motor)	8. Run/Fault signal LED
4. Housing screws	9. Display of selected control mode
5. Control module	10. Display of selected pump curve (I, II, III)

A3.1.4 CONTROL PANEL

Indicator LEDs

- Run/Fault signal LED (item 8, Figure A3-1)
 - LED is GREEN when pump is running in normal pump operation.
 - LED lights up red/flashes when there is a fault (refer to Section A3.2).
- Control mode display LEDs (item 9, Figure A3-1)
- Pump curve display LEDs (item 10, Figure A3-1)
- LED combinations are used to indicate when the following functions are in operation:
 - Pump venting (refer to Sections A3.1.5 and A3.1.6 for information on how to activate this function).
 - Manual restart (refer to Sections A3.1.5 and A3.2 for information on how to activate this function).
 - Key lock (refer to Sections A3.1.5 and A3.1.6 for information on how to activate this function).

Operating button - Green (item 7, Figure A3-1)

- Press to select:
 - Control mode
 - Pump curve (within the control mode)
- Press and hold to:
 - Activate the pump venting function (press for 3 seconds)
 - Activate manual restart (press for 5 seconds)
 - Lock/unlock control mode and pump curve (press for 8 seconds)

A3.1.5 OPERATING MODES

Wilo-Para 25-130/7-50/SC-6#GRA circulating pumps have three possible operating modes:

- Variable differential pressure ($\Delta p-v$) with three pre-defined pump curves (I, II and III)
- Constant differential pressure ($\Delta p-c$) with three pre-defined pump curves (I, II and III)
- Constant speed with three pump speed settings (I, II and III)

Variable Differential Pressure Mode ($\Delta p-v$)

Recommended for two-pipe heating systems with radiators to reduce the flow noise at thermostatic valves.

In this mode the electronic control reduces the delivery head of the pump to half in the case of decreasing volume flow in the pipework. There are three pre-defined pump curves (I, II and III) to choose from.

Constant Differential Pressure Mode ($\Delta p-c$)

Recommended for underfloor heating systems.

In this mode the electronic control maintains the set delivery head irrespective of the volume flow from the pump. There are three pre-defined pump curves (I, II and III) to choose from.

Constant Speed Mode

Recommended for systems with fixed system resistance requiring a constant volume flow from the pump.

This is the default setting of the pump and as such is recommended by Grant for heating systems.

In this mode the pump speed is not automatically regulated (as with the Variable or Constant differential pressure modes) but operates constantly at one of the three available speeds (I, II or III)

! NOTE !

Factory default setting is Constant speed mode - pump curve III.

Pump Venting Function

Activated by pressing and holding the green operating button for 3 seconds.

Automatically vents the pump. **This function DOES NOT vent air from the heating system.**

Manual Restart (Unblocking) Function

Activated by pressing and holding the green operating button for 5 seconds.

Unblocks the pump when required, e.g. after a long idle period in the summer.

Key Lock Function

Activated by pressing and holding the green operating button for 8 seconds.

Locks/unlocks the current pump settings set by the operating button, preventing unwanted adjustment of the current pump settings.

Factory Setting Function

Activated by pressing and holding the green operating button whilst switching the pump off, and continuing to hold the button down until all lights on the pump control panel are off.

When the pump is switched back on, it will operate at the original factory settings.

Factory default setting is Constant speed mode - pump curve III.

A3.1.6 COMMISSIONING

After installation of the boiler, commission the pump by using the following procedure:

Venting:

- Fill and vent system correctly. (Refer to Section 7)
- If the pump does not vent automatically use the pump vent function.
- Press and hold the green operating button for 3 seconds and release to start.
- The pump venting function will operate for 10 minutes, during which the pump alternated between off and on to vent air from the pump.
- Pump mode and pump curve LED rows flash in turn at 1 second intervals to indicate when this function is operating.
- To cancel, press and hold green operating button for 3 seconds.
- After 10 minutes the pump automatically reverts to the previously set operating mode, e.g. constant speed -curve III.

! NOTE !

After venting the LED display shows the previous pump settings.

Set Control Mode

- Switch on power to the pump.
- The factory setting is Constant speed mode - pump curve III.
- This will be indicated by the control mode LED and pump curve LED.
- Press the green operating button briefly (approx. 1 second) to change the pump setting.
- Continue to repeat pressing the button, using the following sequence, until the required pump mode and pump curve are set:

Table A3-2: Setting pump control mode

	LED display	Control mode	Pump curve
1		Constant speed	II
2		Constant speed	I
3		Variable differential pressure $\Delta p-v$	III
4		Variable differential pressure $\Delta p-v$	II
5		Variable differential pressure $\Delta p-v$	I
6		Constant differential pressure $\Delta p-c$	III
7		Constant differential pressure $\Delta p-c$	II
8		Constant differential pressure $\Delta p-c$	I
9		Constant speed	III

- Pressing the button for the 9th time returns to the basic setting (constant speed / characteristic curve III).

Lock Operating Button

- To activate the key lock function press and hold the green operating button for 8 seconds until the LEDs for the selected pump settings briefly flash, then release.
- LEDs flash constantly at 1 second intervals to show that key lock is activated.
- The pump settings can no longer be changed unless the key lock function is deactivated.
- To deactivate the key lock function press and hold the green operating button for 8 seconds, as above.

! NOTE !

All settings and displays are retained if the power supply is interrupted.

A3.2 CIRCULATING PUMP FAULT DIAGNOSIS - WILO-PARA 25-130/7-50/SC-6#GRA

The Run/Fault signal LED (item 8, Figure A3-1) will indicate if there is a fault with the pump and can assist in diagnosing and rectifying that fault as detailed in Table A3-3 below:

Table A3-3: Pump fault diagnosis

Run/Fault LED condition	Diagnostic	Cause	Remedy
Green	Normal Operation	Pump runs according to the pump settings	N/A
Red	Pump is stopped	Pump rotor blocked	Activate pump manual restart function
	Winding	Winding defective	
Flashes red	Under/Over voltage	Undervoltage: Voltage < 160V OR Overvoltage: Voltage > 253V	Check mains voltage and operating conditions (water and ambient temperature)
		Excessive motor temperature	
	Short circuit	Motor current too high	
Flashes red/green	Pump stopped (blocked)	Water flowing through pump but no mains voltage to motor	Check mains voltage, water quantity and pressure and ambient conditions.
	Dry running	Air in pump	
	Overload	Sluggish motor with slower speed than normal operation. Pump is operating outside temperature limits.	
LED off	No power to pump control electrics	Pump is not connected to power supply	Check cable connection
		LED is damaged	Check if pump is running
		Electronics are damaged	Replace pump

Manual Restart (Unblocking) Function:

The pump will attempt an automatic restart if a blockage is detected. If this is not successful, the Run/Fault LED will be constant RED.

To activate the manual restart (unblocking) function:

- Press and hold the green operating button for 5 seconds to activate the manual restart function.
- The restart function will run for up to 10 minutes.
- The pump automatically alternates between forward and reverse operation to unblock the pump.
- Pump mode and pump curve LEDs flash in succession in a clockwise direction to indicate when this function is operating.
- To cancel, press and hold the green operating button for 5 seconds.

NOTES



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